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Engineer Research and  
Development Center

## **Airfield Pavement Evaluation, Marshall Army Airfield, Fort Riley, Kansas**

Patrick S. McCaffrey, Jr.

December 2002

**Geotechnical and Structures  
Laboratory**



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by Patrick S. McCaffrey, Jr.

Geotechnical and Structures Laboratory  
U.S. Army Engineer Research and Development Center  
3909 Halls Ferry Road  
Vicksburg, MS 39180-6199

## **Final report**

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# Preface

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The purpose of this report is to provide an assessment of load-carrying capacity and condition of airfield pavements at Marshall Army Airfield (MAAF), Fort Riley, Kansas. This report provides data for the following:

- a.* Planning and programming pavement maintenance, repairs, and structural improvements.
- b.* Designing maintenance, repair, and construction projects.
- c.* Determining airfield operational capabilities.
- d.* Providing information for aviation flight publications and mission planning.

Users of information from this report include the installation's Directorate of Installation Support (DIS), engineering design agencies (DIS's, U.S. Army Corps of Engineers), Airfield Commanders, U.S. Army Aeronautical Services Agency, and agencies assigned operations planning responsibilities. Information concerning aircraft inventory, passes, and operations shall not be released outside U.S. Government agencies. This report satisfies requirements for condition inspection and structural evaluation established in Army Regulation AR 420-72 (Headquarters, Department of the Army 2000) and supports airfield survey requirements identified in Army Regulation AR 95-2 (Headquarters, Department of the Army 1990).

The Army Airfield Pavement Evaluation Program is sponsored and technically monitored by the U.S. Army Corps of Engineers, Transportation Systems Center (CENWO-ED-TX), located in Omaha, NE. The U.S. Army Forces Command (AFEN-PR), Fort McPherson, Georgia, provided funding for this investigation.

Personnel of the U.S. Army Engineer Research and Development Center (ERDC), Geotechnical and Structures Laboratory (GSL), Vicksburg, MS, prepared this publication. The findings and recommendations presented in this report are based upon pavement structural testing, data analysis, and condition survey work at LAAF. The required field testing was conducted in May 2002. The evaluation team consisted of Messrs. Robert W. Grau, Dan D. Mathews, and Patrick S. McCaffrey, Jr., Airfield and Pavements Branch (APB), GSL.

Mr. McCaffrey prepared this publication under the supervision of Mr. Don R. Alexander, Chief, APB, Dr. Albert J. Bush III, Chief, Engineering Systems and Materials Division, and Dr. David W. Pittman, Acting Director, GSL.

At the time of publication of this report, Dr. James R. Houston was Director of ERDC, and COL John W. Morris III, EN, was Commander and Executive Director.

Recommended changes for improving this publication in content and/or format should be submitted on DA Form 2028 (Recommended Changes to Publications and Blank Forms) and forwarded to Headquarters, U.S. Army Corps of Engineers, ATTN: CECW-EWS, 441 G Street NW, Washington, DC 20314.

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# Executive Summary

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Personnel of the U.S. Army Engineer Research and Development Center (ERDC), Vicksburg, MS, conducted the field testing at Marshall (MAAF), Fort Riley, Kansas, during May 2002. The structural capacity and physical properties of the pavement facilities were determined from nondestructive tests using a heavy weight deflectometer (HWD) and from measurements taken in previous studies. A visual inspection was also conducted to establish the condition of the airfield surface, which does not necessarily correspond to its load-carrying capacity.

The results of the tests and visual inspection reveal the following:

- a. The airfield pavement facilities and their assigned Pavement Classification Number (PCN) are shown in Illustration 1.
- b. All of the runway features require structural improvement to withstand day-to-day mission (i.e., peacetime use) for 20 years. Features T8B, A5B, and A9B are structurally adequate to withstand day-to-day mission (i.e., peacetime use) for 20 years. All of the remaining features require structural improvement to withstand the day-to-day mission (i.e., peacetime use) for 20 years.
- c. Installation Status Report (ISR) ratings for the airfield are shown in Illustration 2.
- d. The PCI's of all runway features (R1A thru R3A), seven of eight taxiway features, and six of nine apron features (A1B thru A4B, A6B, and A8B) fail to meet the minimum acceptable level outlined above. Because of the density and severity of the various distresses observed in these 16 features, maintenance and/or repair is not recommended for upgrading to an acceptable PCI level. Each feature should be reconstructed based on project usage.
- e. In planning structural improvements and/or reconstruction requirements, it should be recognized that UFC 3-260-02 (Headquarters, Departments of the Army, Navy, and the Air Force 2001) specifies that the following pavements be rigid pavement: all paved areas on which aircraft or helicopters are regularly parked, maintained, serviced, or preflight checked, on hangar floors and access aprons; on runway ends (305 m (1,000 ft)) of

a Class B runway; primary taxiways for Class B runways; hazardous cargo, power check, compass calibration, warmup, alert, arm/disarm, holding, and washrack pads; and any other area where it can be documented that a flexible pavement will be damaged by jet blast or by spillage of fuel or hydraulic fluid.

- f.* Overloading the pavement facilities may shorten the life expectancy.
- g.* In order to be in concurrence with AR 420-72 (Headquarters, Department of the Army 2000), a condition survey of the airfield pavements will be required in 2006 and a structural evaluation including nondestructive testing in 2010.

Additional details on structural capacity, surface condition, and work required to maintain and strengthen the airfield are contained in Chapters 2 and 3 of this report.

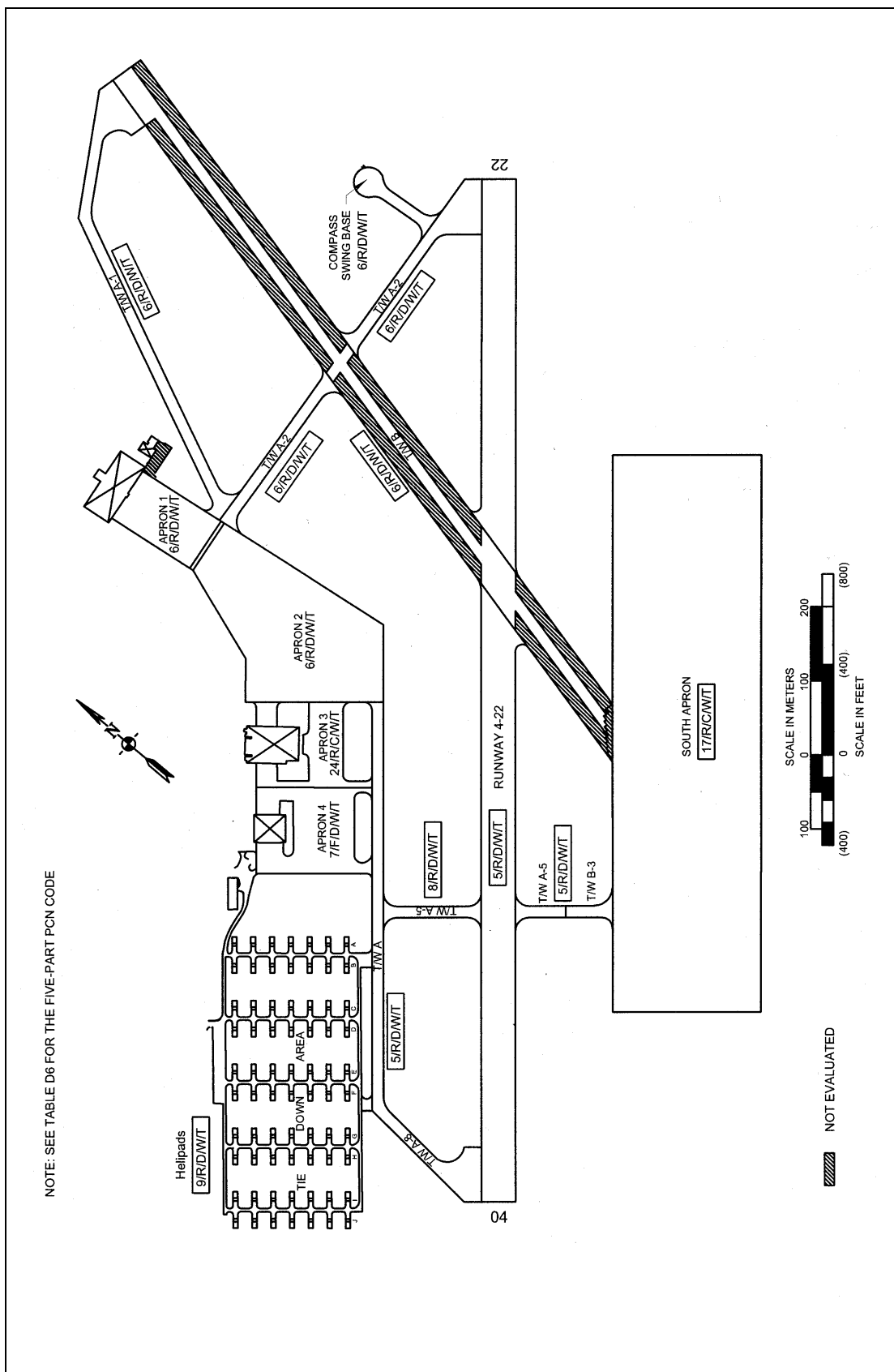
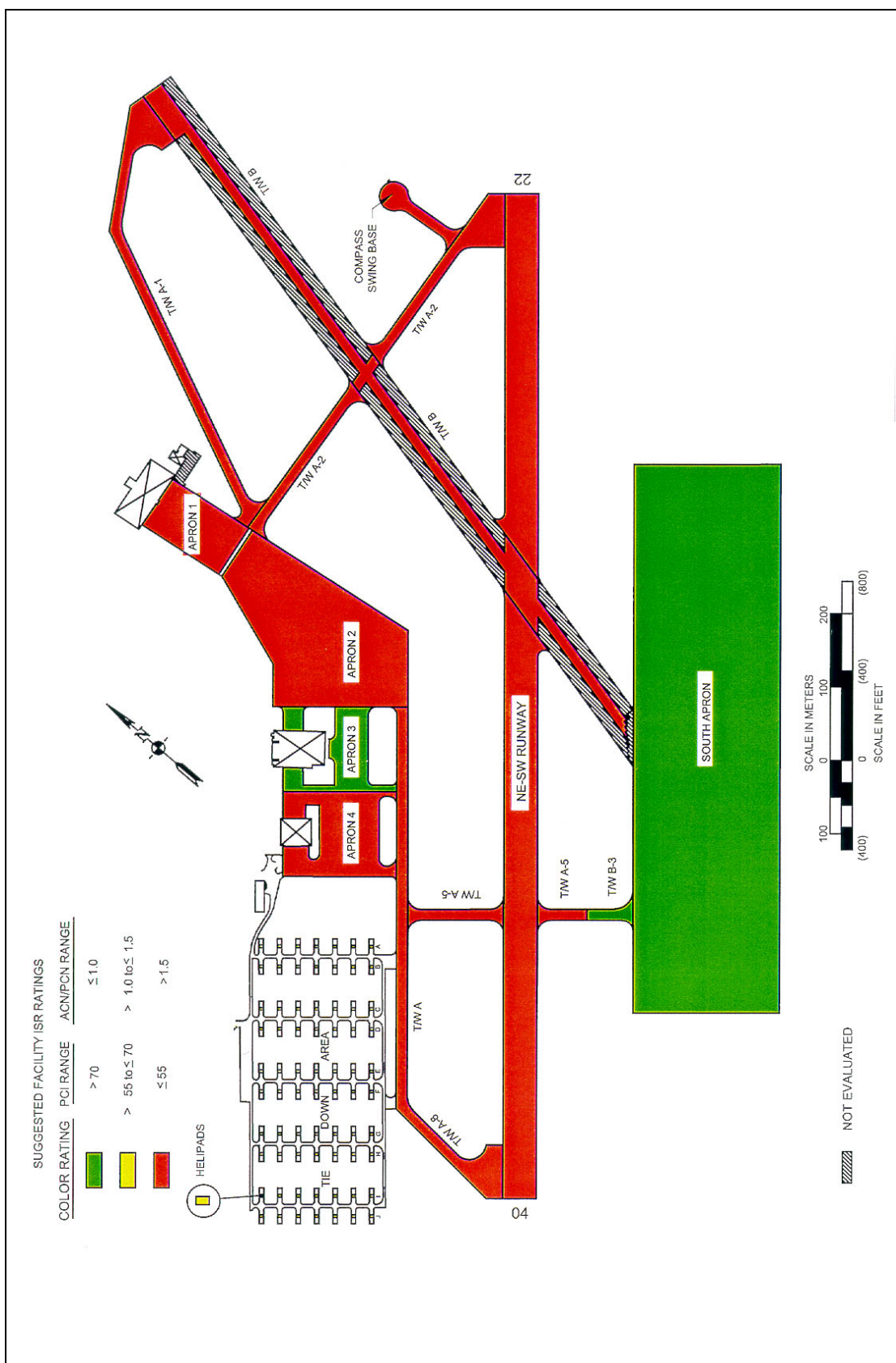


Illustration 1. Airfield Pavement Evaluation Chart (APEC)



# 1 Introduction

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## Background

In May 1982 the Department of the Army initiated a program to determine and evaluate the physical properties, the load-carrying capacity for various aircraft, and the general condition of the pavements at major U.S. Army Airfields (AAFs). This program was established at the request of the Major Army Commands (FORSCOM, TRADOC, and AMC). Headquarters, U.S. Army Corps of Engineers (CECW-EW) sponsors a program for periodic evaluation of Army Airfield facilities in accordance with Army Regulation AR 420-72 (Headquarters, Department of the Army 2000). All Category 1 AAFs and instrumented U.S. Army Heliports (AHPs) are included in the CECW-EW program. The evaluation of the airfield pavements was performed to determine the structural adequacy of the existing pavements to accommodate mission aircraft. Results of this evaluation were also used to identify maintenance, repair, and major repair work requirements and to help establish Installation Status Report (ISR) ratings. The U.S. Army, Forces Command, Fort McPherson, Georgia, provided funding for this investigation. Results of this investigation will provide current information for designing upgrades to the pavement facilities.

## Objective and Scope

The primary objectives of this investigation were to determine the allowable aircraft loads and design traffic, and to identify maintenance, repair, and structural improvement needs for each airfield pavement feature. These objectives were accomplished by:

- a. Obtaining records of day-to-day traffic operations from the installation Airfield Commander.
- b. Conducting a structural evaluation of the airfield pavements in accordance with UFC 3-260-03 (Headquarters, Departments of the Army, Navy, and the Air Force 2001) using the nondestructive testing device.
- c. Performing a condition survey to determine pavement distresses (type, severity and magnitude) in accordance with ASTM D 5340-93 and using analysis features of the Micro PAVER pavement management system.

The results of this study can be used to:

- a.* Provide preliminary engineering data for pavement design (Appendixes A and B).
- b.* Assist in identifying and forecasting maintenance and repair work, the preparation of long range work plans, and programming funds for the various work classification categories (Appendixes C and E).
- c.* Determine type and gross weights of aircraft that can operate on a given airfield feature without causing structural damage or shortening the life of the pavement structure (Appendix D).
- d.* Determine aircraft operational constraints as a function of pavement strength and surface condition (Appendix D).
- e.* Determine the need for structural improvements to sustain current levels of aircraft operations (Appendix D).
- f.* Summarize results for ISR ratings (Executive Summary).

Chapter 2 of this report includes the results of the aircraft classification number-pavement classification number (ACN-PCN) analysis for use by U.S. Army Aeronautical Services Agency (USAASA), the airfield commander, and Deputy Chief of Staff for Operations and Plans (DCSOPS) personnel. Chapter 3 contains maintenance, repair, and structural improvement recommendations for use by DPW personnel and design agencies. Chapter 4 contains conclusions and recommendations in summary form. Detailed supporting data are provided in the appendices.



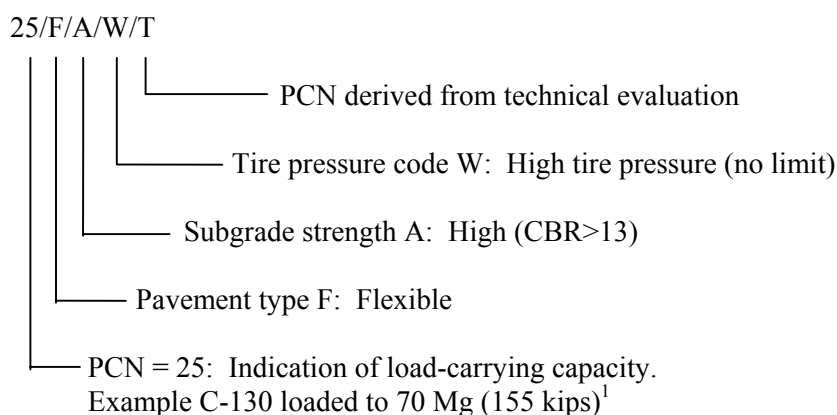
## 2 Pavement Load-Carrying Capacity

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### General

The load-carrying capacity is a function of the strength of the pavement, the gross weight of the aircraft, and the number of applications of the load. The method used to report pavement load-carrying capacity is the ACN-PCN system as adopted by the International Civil Aviation Organization (ICAO). The United States, as a participating member of ICAO, is required to report pavement strength in this format. The ACN-PCN format also provides the airfield evaluation information required by Army Regulation AR 95-2 (Headquarters, Department of the Army 1990).

The ACN and PCN are defined as follows: The ACN is a number which expresses the relative structural effect of an aircraft on both flexible and rigid pavements for specific standard subgrade strengths in terms of a standard single wheel load. The PCN is a number which expresses the relative load-carrying capacity of a pavement for a given pavement life in terms of a standard single wheel load. An example of a PCN five part code is as follows:



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<sup>1</sup> Most of the dimensions and measurements reported were obtained in non-SI units. All such values have been converted using the conversion factors given in ASTM E 380.

The system works by comparing the ACN to the PCN. The PCN is a representation of the allowable load for a specified number of repetitions over the life of a pavement. The ACN is a representation of the load applied by an aircraft using the pavement. The system is structured such that an aircraft operating at an ACN (applied load) equal to or less than the PCN (allowable load) would comply with load restrictions established based on a specified design life for the pavement facility. If, however, the ACN (applied load) is greater than the PCN (allowable load), the specified design life will be shortened due to this overloading. Pavements can usually support some overload; however, pavement life is reduced. As a general rule, ACN/PCN ratios of up to 1.25 have minimal impact on pavement life. If the ACN/PCN ratio is between 1.25 and 1.50, aircraft operations should be limited to 10 passes, and the pavement inspected after each operation. Aircraft operations resulting in an ACN/PCN ratio over 1.50 should not be allowed except for emergencies.

## Load-Carrying Capacity

The first step in determining the load-carrying capacity of the pavements at Marshall Army Airfield (MAAF), Fort Riley, Kansas was to estimate the traffic to which the airfield will be subjected over the next 20 years. At the time of the pavement evaluation the airfield was closed to fixed-wing aircraft. The airfield was evaluated as a Class III airfield in accordance with UFC 3-260-03 (Headquarters, Departments of the Army, Navy, and the Air Force 2001). The traffic mix established for this airfield is shown in Table A4. Based on this mix, the critical aircraft operating on the airfield was determined to be the CH-47 at a design pass level of 14,207 passes as shown in Table D1. Using this traffic information, and results of the data analysis, the ACN values for the critical aircraft operating on the MAAF pavements were determined. These values are designated as the operational ACN. The operational ACN is 11/R/D/W/T for the rigid pavements and 12/F/D/W/T for the flexible pavements. (See Table D5 for description of the five component ACN or PCN code.) The numerical ACN values calculated for the critical aircraft operating on AC and PCC pavements on each of the four subgrade categories are presented in Table D2.

The critical PCN value for each airfield facility is presented in the Airfield Pavement Evaluation Chart (APEC) in Illustration 1. A summary of allowable loads and overlay requirements determined for the critical aircraft and its design pass level is shown in Table D3.

The number of passes of mobilization and contingency aircraft loadings that could be sustained by each facility is dependent on the ACN of the aircraft and the critical PCN of the facility. During wartime, many aircraft are allowed to carry heavier loads than during peacetime. This allowance means that the aircraft would have a higher ACN because of the higher loading and would cause more damage per pass than in peacetime. Also, under some contingency plans or during emergencies, heavier aircraft than those in the traffic table, see Table A4, could be considered for using the airfield pavements. These heavier aircraft would generally have higher ACN values and cause more damage than those

normally using the airfield. The operational life of the pavement will be reduced if it is subjected to aircraft loadings having ACN values higher than the PCN of the facility. An example of a procedure to determine the impact of mobilization and contingency aircraft operations is presented in Appendix D.

# 3 Recommendations for Maintenance, Repair, and Structural Improvements

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## General

Recommendations for maintenance, repair, and structural improvements are based on results from both the structural evaluation (Appendix D) and the pavement condition survey (Appendix C). Either or both the evaluation and/or the survey may indicate that a particular feature needs repair and/or improvement. If the pavement condition index (PCI) is below the required value contained in Army Regulation AR 420-72 (Headquarters, Department of the Army 2000), the pavement needs maintenance to improve its surface condition. If the ACN/ PCN ratio determined for the critical aircraft is greater than one, the pavement needs structural improvement. Where both evaluations indicate improvements are needed, the recommendations are made such that the repairs to the surface are those needed until the structural improvements can be made. If the structural improvements are made first, the surface repairs may not be necessary. The PCI, ACN/PCN, ISR rating, and recommended general maintenance alternatives for each feature are shown in Table 3-1, the Airfield Pavement Evaluation General Summary. Specific recommendations for maintenance are identified in Table 3-2.

The ISR is an information system designed to help the Army monitor some of the basic elements that affect the quality of life on installations. The ISR also supports decision-making by giving managers an objective means and a common methodology for comparing conditions across installations and across functional areas.

Recommendations for structural improvements have been defined in terms of overlays in this report. In some instances, overlays may not be the most cost effective or best engineering alternative for pavement strengthening. It should be noted that the overlay requirements shown in Table 3-2 were determined based on representative conditions at the time of testing and should be considered minimum values until verified by further investigation. These overlays should be used as a guide when programming funds for design projects. Prior to advertising an improvement project, a thorough pavement analysis and design

should be completed to select the most cost-effective improvement technique. All designs should be reviewed by the U.S. Army Corps of Engineers Transportation Systems Center to ensure that they are in accordance with current design criteria.

Recommended overlay thicknesses follow the criteria for minimum thicknesses contained in UFC 3-260-02 (Headquarters, Departments of the Army, Navy, and the Air Force 2001). Where calculated thicknesses are greater than the required minimum thickness, the values were rounded up to the next higher 13 mm (1/2-in.).

Maintenance and repair (M&R) recommendations are based on the changes needed to provide the minimum required PCI. AR 420-72 (Headquarters, Department of the Army 2000) states that installation airfield pavements shall be maintained to at least the following PCI:

- All runways > 70
- Primary taxiways  $\geq$  60
- Aprons and secondary taxiways > 55

## Recommendations

Steps 1 through 5 of the flow chart shown in Figure 3-1 were used in determining the recommendations suggested in Table 3-2. The M&R alternatives suggested for the existing surfaces were selected from those listed for various distresses in flexible and rigid pavements shown in Table 3-3 and 3-4, respectively. In many instances, the performance of a specific alternative depends upon the geographical location and expertise of local contractors. Therefore, it is suggested that the local DIS personnel review all recommendations. Local costs for the approved alternatives can then be used with the Micro PAVER program to obtain a reasonable cost estimate. All overlay, repair, or major repair should be in accordance with UFC 3-269-02 (Headquarters, Departments of the Army, Navy, and the Air Force 2001) that specifies that the following pavements be rigid pavement: all paved areas on which aircraft or helicopters are regularly parked, maintained, serviced, or preflight checked, on hangar floors and access aprons; on runway ends (305 m (1,000 ft)) of a Class B runway; primary taxiways for Class B runways; hazardous cargo, power check, compass calibration, warmup, alert, arm/disarm, holding, and washrack pads; and any other area where it can be documented that a flexible pavement will be damaged by jet blast or by spillage of fuel or hydraulic fluid.

The PCI was developed to determine maintenance and repair needs. If the PCI is low, maintenance or repair is needed to increase the PCI. If the PCI is low and the PCN is greater than the ACN, localized maintenance or repair will generally be an acceptable solution. Although these maintenance activities and repairs will improve the PCI to acceptable levels, they may not be the most cost-effective alternative. An overlay or other overall improvement may be more cost-effective than considerable localized maintenance or repairs. Certainly, if

the current PCI is less than 25, overall improvements should be investigated. When an overlay is recommended, the maintenance recommended is that which is needed to keep the pavement serviceable and safe and its PCI at the required minimum until the overlay is applied. The PCN is used to specify the structural capability of an airfield pavement. If the design aircraft's ACN is larger than the computed PCN, the pavement is structurally inadequate to support the mission traffic. If only repairs to improve the PCI are applied, the pavement could deteriorate quite rapidly. Structural improvements are required to increase the load-carrying capacity so that the PCN is greater than or equal to the ACN (aircraft load). Even if the PCI is high, structural improvements are necessary to support the mission traffic if the PCN is less than the design ACN.

The PCI's of all runway features (R1A thru R3A), seven of eight taxiway features, and six of nine apron features (A1B thru A4B, A6B, and A8B) fail to meet the minimum acceptable level outlined above. Because of the density and severity of the various distresses observed in these sixteen features, maintenance and/or repair is not recommended for upgrading to an acceptable PCI level. Each feature should be reconstructed based on projected usage.

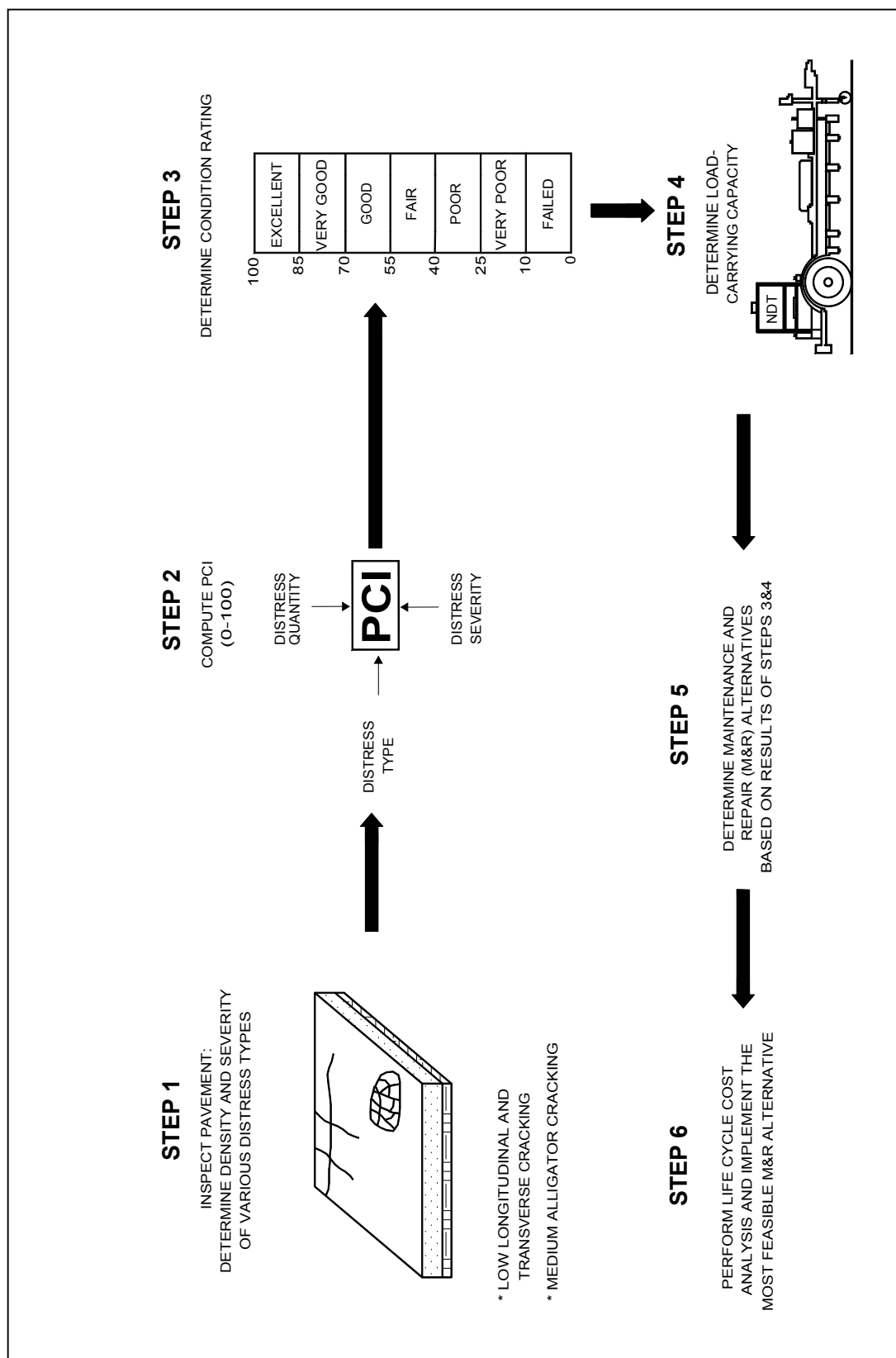


Figure 3-1. Flowchart for determination of maintenance and repair recommendations

**Table 3-1  
Airfield Pavement Evaluation General Summary**

Pavement Feature	PCI	ACN/PCN <sup>2</sup>	ISR Rating <sup>3</sup>	Work Classification <sup>1</sup>			
				Do Nothing	Maintenance	Repair	Major Repair
R1A	34	1.83	Red			X	
R2A	20	2.20	Red				X
R3A	15	1.83	Red				X
T1B	13	2.20	Red				X
T2B	31	1.38	Red			X	
T3A	16	2.20	Red				X
T4A	30	1.83	Red			X	
T5A	3	1.83	Red				X
T6B	14	1.83	Red				X
T7B	8	2.20	Red				X
T8B	99	0.65	Green	X			
A1B	18	1.57	Red				X
A2B	30	1.83	Red			X	
A3B	40	1.83	Red			X	
A4B	32	1.83	Red			X	
A5B	89	0.46	Green	X			
A6B	10	1.71	Red				X
A7B	76	1.22	Yellow			X	
A8B	14	1.83	Red				X
A9B	96	0.69	Green	X			

<sup>1</sup> Work is categorized for preliminary planning purposes only. Classification of work for administrative approval is an installation responsibility. Policy guidance for airfield pavements is provided in AR 420-72. *Maintenance* is usually performed on paved areas with a PCI greater than the minimum required and encompasses primarily the day-to-day routine work. Maintenance includes items such as sealing cracks and joints, repairing potholes, patching, repairing spalls, and applying rejuvenators. *Repair* is the restoration of a failed or rapidly deteriorating section of pavement to a good or excellent condition to such that it may be utilized for its designated purpose. Repair is usually applied to pavements with a PCI less than the minimum required. Examples are: recycling, overlays, slab replacement, and repairing drainage structures. *Major repair (construction)* relates to the alteration, extension, replacement, or upgrading of an existing facility. Major repair examples include: widening or lengthening a surfaced area, strengthening a pavement to support a new mission, and replacement of an entire facility.

<sup>2</sup> Determined for design aircraft.

<sup>3</sup> Based on the PCI and ACN/PCN ratio of the pavement feature.



Table 3-2 Summary of Overlay and Maintenance Requirements for the Day-to-Day Traffic Operations						
Feature	Area, m <sup>2</sup> (yd <sup>2</sup> )	Overlay Requirements, mm (in.) <sup>1</sup>			PCC with Partial Bond	PCC No Bond
		AC				
Maintenance and Repair Alternatives for Existing Surfaces						
Runway 4-22						
R1A	13 889 (16,667)	343 (13.5)	191 (7.5)	216 (8.5)	The PCI of this feature is below that required for runways and it is structurally inadequate to support the design traffic. Crack sealing and/or patching is not recommended. PCC reconstruction or rubblizing existing PCC and overlay with AC is recommended if this feature is to withstand the projected traffic.	
R2A	32 748 (39,167)	394 (15.5)	203 (8.0)	216 (8.5)	Same as R1A.	
R3A	13 889 (16,667)	381 (15.0)	203 (8.0)	216 (8.5)	Same as R1A.	
Taxiway A-5						
T1B	1021 (1,222)	406 (16.0)	203 (8.0)	216 (8.5)	The PCI of this feature is below that required for taxiways and it is structurally inadequate to support the design traffic. Crack sealing and/or patching is not recommended. PCC reconstruction or rubblizing existing PCC and overlay with AC is recommended if this feature is to withstand the projected traffic.	
T2C	1970 (2,256)	216 (8.5)	140 (5.5)	165 (6.5)	Same as T1B.	
Taxiway A						
T3A <sup>2</sup>	13 096 (15,663)	343 (13.5)	191 (7.5)	216 (8.5)	The PCI of this feature is below that required for taxiways and it is structurally inadequate to support the design traffic. Crack sealing and/or patching is not recommended. PCC reconstruction is recommended if this feature is to withstand the projected traffic.	
Taxiway A-2						
T4A <sup>2</sup>	6755 (8,079)	343 (13.5)	191 (7.5)	216 (8.5)	Same as T3A.	
T5A	3716 (4,444)	381 (15.0)	203 (8.0)	216 (8.5)	Same as T1B.	
Taxiway A-1						
T6A	11 984 (14,333)	368 (14.5)	203 (8.0)	216 (8.5)	Same as T1B.	
Taxiway B						
T7B	20 471 (24,484)	394 (15.5)	203 (8.0)	216 (8.5)	Same as T1B.	
Taxiway B-3						
T8B	949 (1,133)	0 (0.0)	0 (0.0)	0 (0.0)	None required.	
(Sheet 1 of 2)						

<sup>1</sup> For planning purposes only.

<sup>2</sup> UFC 3-260-02 (Headquarters, Departments of the Army, Navy, and the Air Force 2001) requires that the surface be concrete.

<sup>1</sup> For planning purposes only.

<sup>2</sup> UFC 3-260-02 (Headquarters, Departments of the Army, Navy, and the Air Force 2001) requires that the surface be concrete.

Table 3-2 (Concluded)				
Feature	Area, m <sup>2</sup> (yd <sup>2</sup> )	Overlay Requirements, mm (in.) <sup>1</sup>		
		AC	PCC Partial Bond	PCC with No Bond
Maintenance and Repair Alternatives for Existing Surfaces				
Apron 1				
A1B <sup>2</sup>	2809 (3,360)	NA	165 (6.5)	178 (7.0)
The PCI of this feature is below that required for aprons and it is structurally inadequate to support the design traffic. Crack sealing and/or patching is not recommended. PCC reconstruction is recommended if this feature is to withstand the projected traffic.				
A2B <sup>2</sup>	6488 (7,760)	NA	191 (7.5)	216 (8.5)
Same as for A1B.				
Apron 2				
A3B <sup>2</sup>	20 737 (24,801)	NA	165 (6.5)	203 (8.0)
Same as for A1B.				
A4B <sup>2</sup>	16 164 (19,332)	NA	191 (7.5)	203 (8.0)
Same as for A1B.				
Apron 3				
A5B <sup>2</sup>	7155 (8,557)	NA	0.0	0.0
None required.				
Apron 4				
A6B <sup>2</sup>	8405 (10,054)	51 (2.0)	NA	See <sup>4</sup>
The PCI of this feature is below that required for aprons and it is structurally inadequate to support the design traffic. PCC reconstruction is recommended if this feature is to withstand the projected traffic.				
Tie Down Area Pads				
A7B <sup>2</sup>	1625 (1,944)	NA	152 (6.0)	152 (6.0)
The PCI of this feature is above that required for aprons. However, it is recommended that all cracks be cleaned and sealed with a high-quality sealer. <sup>4</sup> Structural improvements are required.				
Compass Swing Base				
A8B <sup>2</sup>	2675 (3,200)	NA	203 (8.0)	216 (8.5)
Same as for A1B.				
South Ramp				
A9B <sup>2</sup>	148 774 (177,937)	NA	0.0	0.0
None required.				
(Sheet 2 of 2)				
<sup>1</sup> For planning purposes only.				
<sup>2</sup> UFC 3-260-02 (Headquarters, Departments of the Army, Navy, and the Air Force 2001) requires that the surface be concrete.				
<sup>3</sup> Was not calculated because feature was evaluated as a flexible pavement.				
<sup>4</sup> See TM 5-882-11/AFP 88-6, Chapter 7 (Headquarters, Departments of the Army and Air Force 1993) for guidance.				

Table 3-3 Maintenance, Repair, and Major Repair Alternatives for Airfield Pavements, Flexible																			
Distress Type	Maintenance					Repair							Major Repair						
	Seal Minor Cracks	Repair Pot- Holes	Partial- Depth Patching	Apply Rejuvenators <sup>1</sup>	Seal Major Cracks	Full- Depth Patching	Micro- Surfacing	Slurry Seal <sup>2</sup>	Thin AC Overlays <sup>3</sup>	Surface Milling	Grooving	Porous Friction Course	Repair Drainage Facilities <sup>4</sup>	Surface Recycling	AC Structural Overlay <sup>3</sup>	PCC Structural Overlay	Remove Existing Surface and Reconstruct	Hot Recycle	Cold Recycle
Alligator cracking	L	M,H	M			M,H	L	L					L,M,H		M,H	M,H	H		
Bleeding										A				A			A	A	A
Block cracking	L,M			L	M,H		L,M	L						M	M,H			M,H	M,H
Corrugation			L,M			L,M,H	L,M		M,H	L,M							M,H		
Depression			L,M,H			M,H	L		M,H				L,M,H				H		
Jet blast				A		A	A		A										
Reflection cracking	L,M				M,H		L,M	L							M,H			H	
Longitudinal and transverse cracking	L,M				M,H		L,M	L							M,H			H	
Oil spillage			A			A			A	A				A			A	A	
Patching	L,M		M		M	M,H									M,H		H	H	
Polished aggregate							A	A	A	A	A	A		A					
Raveling/weathering		M,H		L,M		M	L,M	L	M,H	M				M,H		H	H	M,H	
Rutting			L,M			L,M,H	L						L,M,H		M,H	H	H	M,H	
Shoving			L			L,M				L,M							M,H	M,H	
Slippage cracking	A		A		A	A									A		A	A	
Swell			L,M			M,H				L,M			L,M,H				H		

Note: L = low severity level; M = medium severity level; H = high severity level; A = no severity levels for this distress.

1 Not to be used on high speed areas due to increased skid potential.

2 Not to be used on heavy traffic areas.

3 Patch distressed areas prior to overlay.

4 Drainage facilities to be repaired as needed.

Note: L = low severity level; M = medium severity level; H = high severity level; A = no severity levels for this distress.

<sup>1</sup> Not to be used on high speed areas due to increased skid potential.

<sup>2</sup> Not to be used on heavy traffic areas.

<sup>3</sup> Patch distressed areas prior to overlay.

<sup>4</sup> Drainage facilities to be repaired as needed.

Table 3-4 Maintenance, Repair, and Major Repair Alternatives for Airfield Pavements, Rigid																	
Distress Type	Maintenance						Repair						Major Repair				
	Seal Minor Cracks	Joint Seal	Partial Patch	Epoxy Patch	Seal Major Cracks	Full-Depth Patch	Under Sealing	Slab Grinding	Surface Milling	AC Overlay	PCC Overlay	Slab Replacement	Crack & Seal with AC Structural Overlay	AC Overlay w/ Geotextile	Repair/Install Surface/Subsurface Drainage System <sup>1</sup>	PCC Recycling	Remove Existing PCC and Reconstruct
Blowup			L,M			M,H						H					
Corner break	L			M,H	M,H	M,H						H					
Longitudinal/Transverse/ Diagonal cracking	L,M				M,H					H	H	H	M,H	H	L,M,H	H	H
D cracking	L		M,H		M,H	H						H				H	H
Joint seal damage		M,H															
Patching (small) <5 ft²	L,M		M	L,M	M,H	M,H						H					
Patching/utility cut	L,M		M	L,M	M,H	M,H						H					H
Popouts <sup>2</sup>				A						A	A						
Pumping	A	A			A		A								A		
Scaling/map cracking			M,H					M,H		M,H	M,H						
Fault/settlement		L,M					M,H	L,M	M,H						L,M,H		
Shattered slab	L				L,M					M,H	M,H	M,H		H	L,M,H	H	H
Shrinkage crack <sup>3</sup>																	
Spalling (joints)		L	L,M	L,M,H	M,H	M,H											
Spalling (corner)			L,M	L,M	M,H	M,H											

Note: L = low severity level; M = medium severity level; H = high severity level; A = no severity levels for this distress.

<sup>1</sup> Drainage facilities to be repaired as needed.

<sup>2</sup> Popouts normally do not require maintenance.

<sup>3</sup> Shrinkage cracks normally do not require maintenance.

Note: L = low severity level; M = medium severity level; H = high severity level; A = no severity levels for this distress.

<sup>1</sup> Drainage facilities to be repaired as needed.

<sup>2</sup> Popouts normally do not require maintenance.

<sup>3</sup> Shrinkage cracks normally do not require maintenance.

<b>Table 3-5 Airfield Pavements M&amp;R Cost Estimating Guide</b>								
Item	Description	U/M	Unit Cost (\$)					
			FY00	FY01	FY02	FY03	FY04	FY05
1	Remove/replace 10 in. PCC w/14 in. PCC including 6 in. base	SY	71.32	73.10	74.92	76.80	78.71	80.68
2	PCC Construction	SY-IN	3.64	3.73	3.87	3.92	4.02	4.12
3	Remove/replace 6 in. Bituminous Pavement w/14 in. PCC including 6 in. base	SY	65.38	67.01	68.69	70.41	72.17	73.97
4	Asphalt Concrete Overlay							
	-- Airfield Mix	TONS	50.34	51.60	52.89	54.21	55.57	56.95
		SY-IN	2.14	2.20	2.27	2.33	2.40	2.48
	-- Highway Mix	TONS	46.36	47.52	48.71	49.92	51.17	52.45
		SY-IN	2.52	2.58	2.65	2.71	2.78	2.85
5	Joint Resealing (JFR)	LF	2.14	2.19	2.25	2.30	2.36	2.42
6	Joint Resealing (NON - JFR)	LF	1.90	1.95	2.00	2.05	2.10	2.15
7	Crack Routing/Sealing (PCC)	LF	2.63	2.70	2.76	2.83	2.90	2.97
8	Neoprene Compression Joint Seal							
	-- Saw Cutting Only	LF	1.33	1.36	1.40	1.43	1.47	1.50
	-- Lubrication, Furnish and Install Compression Seal							
	-- 1/2-in. wide joint	LF	3.30	3.38	3.47	3.55	3.64	3.73
	-- 5/8-in. wide joint	LF	3.66	3.75	3.85	3.94	4.04	4.14
	-- 3/4-in. wide joint	LF	4.49	4.60	4.72	4.84	4.96	5.09
9	Spall Repairs (Epoxy-Bonded PCC)	SF	25.30	25.93	26.58	27.25	27.93	28.63
10	PCC Pavement Removal (To Base Course) T < 12 in.	SY-IN	1.01	1.04	1.06	1.09	1.12	1.15
11	PCC Pavement Removal (To Base Course) T > 12 in.	SY-IN	1.39	1.46	1.50	1.53	1.57	1.61
12	Asphalt Pavement Removal (to base course)	SY-IN	0.92	0.94	0.97	0.99	1.01	1.04
13	Base/Subgrade Removal	SY-IN	0.61	0.63	0.64	0.66	0.66	0.69
14	Asphalt Milling/Profiling/Grinding (Cold)							
	-- up to 1-in. depth	SY	1.56	1.60	1.64	1.68	1.72	1.77
	-- up to 2-in. depth	SY	2.26	2.32	2.37	2.43	2.49	2.55
	-- up to 3-in. depth	SY	2.38	2.44	2.50	2.56	2.62	2.69
	-- up to 4-in. depth	SY	2.50	2.56	2.63	2.69	2.76	2.83
	-- small difficult jobs (hard agg. etc.)	SY-IN	2.97	3.04	3.12	3.20	3.28	3.36
15	PC Concrete Grinding/Profiling (Normally 1/2 in. is max Feasible)	SY-IN	19.02	19.50	19.98	20.48	20.99	21.52
16	Heater-Scarification (3/4—in.) – rejuvenation	SY	1.32	1.35	1.39	1.42	1.46	1.49
17	Cold Recycling 6 in. AC with 4-in.-thick AC O/L	SY	17.46	17.90	18.34	18.80	19.27	19.75
18	Slurry Seal	SY	1.57	1.61	1.65	1.69	1.73	1.78
<b>(Continued)</b>								

<b>Table 3-5 (Concluded)</b>								
Item	Description	U/M	Unit Cost (\$)					
			FY00	FY01	FY02	FY03	FY04	FY05
19	Micro-Surfacing	SY	2.26	2.32	2.37	2.43	2.49	2.55
20	Single Bituminous Surface Treatment	SY	1.90	1.95	2.00	2.05	2.10	2.15
21	Double Bituminous Surface Treatment	SY	2.75	2.82	2.89	2.96	3.03	3.11
22	Rubberized Coal Tar Pitch Emulsion Sand Slurry Surface Treatment	SY	1.72	1.76	1.81	1.85	1.90	1.94
23	Rubberized Coal Tar Pitch Emulsion (No Aggregate)	SY	1.13	1.16	1.19	1.22	1.25	1.28
24	Fog Seal	SY	0.77	0.79	0.81	0.83	0.85	0.87
25	Rubberized Asphalt Systems	SY	4.40	4.51	4.62	4.74	4.86	4.98
	-- Stress Absorbing Membrane (SAM) Interlayer							
	-- SAM Seal Coat (uncoated chips)							
	-- SAM Seal Coat (precoated chips)	SY	4.99	5.11	5.24	5.37	5.50	5.64
26	Reinforcing Fabric Membranes (including tack coat)	SY	2.47	2.53	2.60	2.66	2.73	2.79
27	Elastomeric Inlay installed in Existing PCC, Complete (2 ft Wide X 100 ft Long X 2 in. Deep)	EA	25.0K	25.6K	26.3K	26.9K	27.6K	28.3K
28	PC Concrete Inlay (20 ft X 120 ft X 12 in. in Asphalt Pavement)	EA	17.8K	18.2K	18.7K	19.2K	19.7K	20.2K
29	Runway Grooving	SY	1.90	1.95	2.00	2.05	2.10	2.15
	-- Asphalt Concrete Pavement							
	-- Portland Concrete Pavement	SY	4.16	4.26	4.37	4.48	4.59	4.71
30	Runway Rubber Removal (High Pressure Water Blasting Method)	SF	0.059	0.060	0.062	0.063	0.065	0.066
31	Paint Removal	SF	0.059	0.060	0.062	0.063	0.065	0.066
	-- Partial Removal (Remove only loose, flaking, or poorly bonded paint)							
	-- Complete Removal (Using High Pressure water with sand injection)							
32	Airfield Marking	SF	0.46	0.47	0.48	0.50	0.51	0.53
	-- Reflectorized							
	-- Non-Reflectorized	SF	0.26	0.27	0.27	0.28	0.29	0.29
33	Street Marking	SF	0.33	0.34	0.35	0.36	0.37	0.38
	-- Reflectorized							
	-- Non-Reflectorized	SF	0.21	0.22	0.22	0.23	0.24	0.24
34	Random Slab Replacement	EA	1.2K	1.2K	1.3K	1.3K	1.3K	1.4K
	-- 12 ft by 12 ft by 12-in. thick							
	-- 25 ft by 25 ft by 12-in. thick							
	-- 25 ft by 25 ft by 18-in. thick							
	-- 25 ft by 25 ft slab							
		SY-IN	5.56	5.70	5.84	5.99	6.14	6.29
35	Soil Cement Stabilization (10 percent by weight)	SY-IN	0.50	0.51	0.53	0.54	0.55	0.57

## 4 Conclusions

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The maintenance and rehabilitation alternatives discussed in Chapter 3 and summarized in Table 3-2 should be performed as soon as possible to retain the full benefit of the structural capacity of the existing pavements. The M & R alternatives suggested for the existing surfaces were selected from the alternatives listed for the various distresses shown in Tables 3-3. In many instances the performance of a specific alternative is dependent upon local conditions and contractors.

The operational ACN for the airfield rigid pavement facilities is 11/R/D/W/T and for the flexible pavement facilities 12/F/D/W/T. PCNs for each facility are shown in Illustration 1. ISR ratings based on the ACN/PCN ratios and the PCIs of each respective facility are shown in Illustration 2. The PCI of each feature is summarized in Table 3-1.

# References

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# Appendix A

## Background Data

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### Description of the Airfield

MAAF is located on Fort Riley, Kansas, approximately 4.8 km (3 miles) northeast of Junction City, KS, in Geary County. The airfield is located in the Great Plains Province and is situated in the floodplain of the Kansas River. The surface soils are alluvial deposits consisting of silty clays (CL) and sandy silt (ML) and ML-CL type soils. Natural drainage in the area is poor.

The elevation of the airfield is 324 m (1,065 ft) above mean sea level. The climatological data used herein were obtained from the U.S. Air Force Combat Climatology Center (AFCCC) Ashville, NC, from data collected at the weather station at Fort Riley, Kansas. Temperature and precipitation data are summarized in Table A1. These data reflect an average annual temperature of 13°C (56°F) with the maximum and minimum temperature of 44°C and -31°C (112°F and -23°F), respectively. The annual rainfall in the area is about 843 mm (33.2 in.).

A layout of the airfield pavements is shown in Figure A1. Pavement feature identifications and locations are shown in Figure A2. In May 2002 the airfield consisted of a NE-SW runway (4-22), which was 1372 m (4,500 ft) long and 46 m (150 ft) wide; Taxiway B (formerly Runway 18-36), connecting taxiways; a compass swing base, helipads; and five parking aprons.

### Previous Reports

Pertinent data for use in this evaluation were extracted from the previous reports listed below:

- a. U.S. Army Engineer Waterways Experiment Station, “Airfield Pavement Evaluation, Marshall Army Airfield, Fort Riley, Kansas,” Miscellaneous Paper GL-94-40, September 1994, Vicksburg, MS.
- b. U.S. Army Engineer Waterways Experiment Station, “Airfield Pavement Condition Survey, Marshall Army Airfield, Fort Riley Kansas” Miscellaneous Paper GL-88-22, July 1988, Vicksburg, MS.

- c. U.S. Army Engineer Waterways Experiment Station, “Airfield Pavement Evaluation, Marshall Army Airfield, Fort Riley, Kansas,” Miscellaneous Paper GL-85-10, May 1985, Vicksburg, MS.
- d. U.S. Army, Kansas City District, CE, “Airfield Evaluation Report, Marshall Army Airfield, Fort Riley, Kansas,” June 1970, Kansas City, MO.
- e. U.S. Army, Kansas City District, CE, “Airfield Evaluation, Marshall Army Airfield, Fort Riley, Kansas,” June 1964, Kansas City, MO.
- f. U.S. Army, Ohio River Division, CE, “Airfield Evaluation Report, Marshall Army Airfield, Fort Riley, Kansas,” January 1958, Mariemont, OH.
- g. U.S. Army, Missouri River Division, CE, “Airfield Evaluation Report, Marshall Army Airfield, Fort Riley, Kansas,” June 1945, Omaha, NE.

## Design and Construction History

The original pavements at MAAF were constructed in 1940. Upgrading of the pavements including new construction or strengthening of the existing facilities was performed during the period 1941 through 2000. Design loads for the pavements prior to 1942 is not known. Runway 4-22, Taxiways A-5, A, A-2, Apron 2 (A3B), and the Compass Swing Base (constructed in 1942) were designed for a gross aircraft load of 13 900 kg (30,000 lb). Aprons 3 and 4 (constructed in 1957 through 1959) were designed for a gross load of 21 800 kg (48,000 lb). Figure A2 presents a layout of the airfield facilities showing the locations of the various pavement features. Table A2 presents the history of the major construction activities at MAAF. Table A3 contains a summary of the physical property data of the various features.

The major construction projects at LAAF are summarized as follows:

- a. *1940-1942 construction.* Facilities constructed during this period included Runway 18-36 (R1A thru R3A), Taxiway A-5 (T1B and T2C), Taxiway A (T3A), Taxiway A-2 (T4A and T5A), Taxiway A-1 (T5A), Taxiway A-1 (T6A), Taxiway B (T7A), Apron 1 (A1B and A2B), Apron 2 (A3B and A4B), and the Compass Swing Base (A8B). Construction consisted of 102 mm (6.0 in.) of portland cement concrete (PCC) over the subgrade.
- b. *1957-1959 construction.* Facilities constructed during this period included Apron 3 (A5B) and Apron 4 (A6B). Construction of A5B and A6B consisted of 102 mm (6.0 in.) of portland cement concrete and 102 mm (4.0 in) of AC over 486 mm (19.0 in.) of crushed stone base, respectively.
- c. *1965 construction.* In 1965, 70 parking pads (A7B) were constructed of 203 mm (8.0 in.) PCC.

- d. *1989 construction.* The South Apron (A9B) and Taxiway B-3 (T8B) were constructed during this period. Construction consisted of 203 mm (8.0 in.) of portland cement concrete (PCC) over 102 mm (4.0 in) crushed stone base.
- e. *1989 maintenance.* A slurry seal was applied to Runway 4-22 (R1A, R2A, and R3A) during this period.
- f. *2000 maintenance.* A joint seal project and spall repair was applied to the South Apron (A9B). The cracks were sealed and a joint seal project was applied to Apron 1 (A1B and A2B).

## Traffic History

At the time of the pavement evaluation the airfield was closed to fixed-wing aircraft. Currently utilizing the facilities are rotary-wing aircraft. The airfield was evaluated as a Class III airfield in accordance with UFC 3-260-03 (Headquarters, Departments of the Army, Navy, and the Air Force 2001). A Class III airfield is evaluated for the C-23 and CH-47 aircraft, as shown in Table A4.

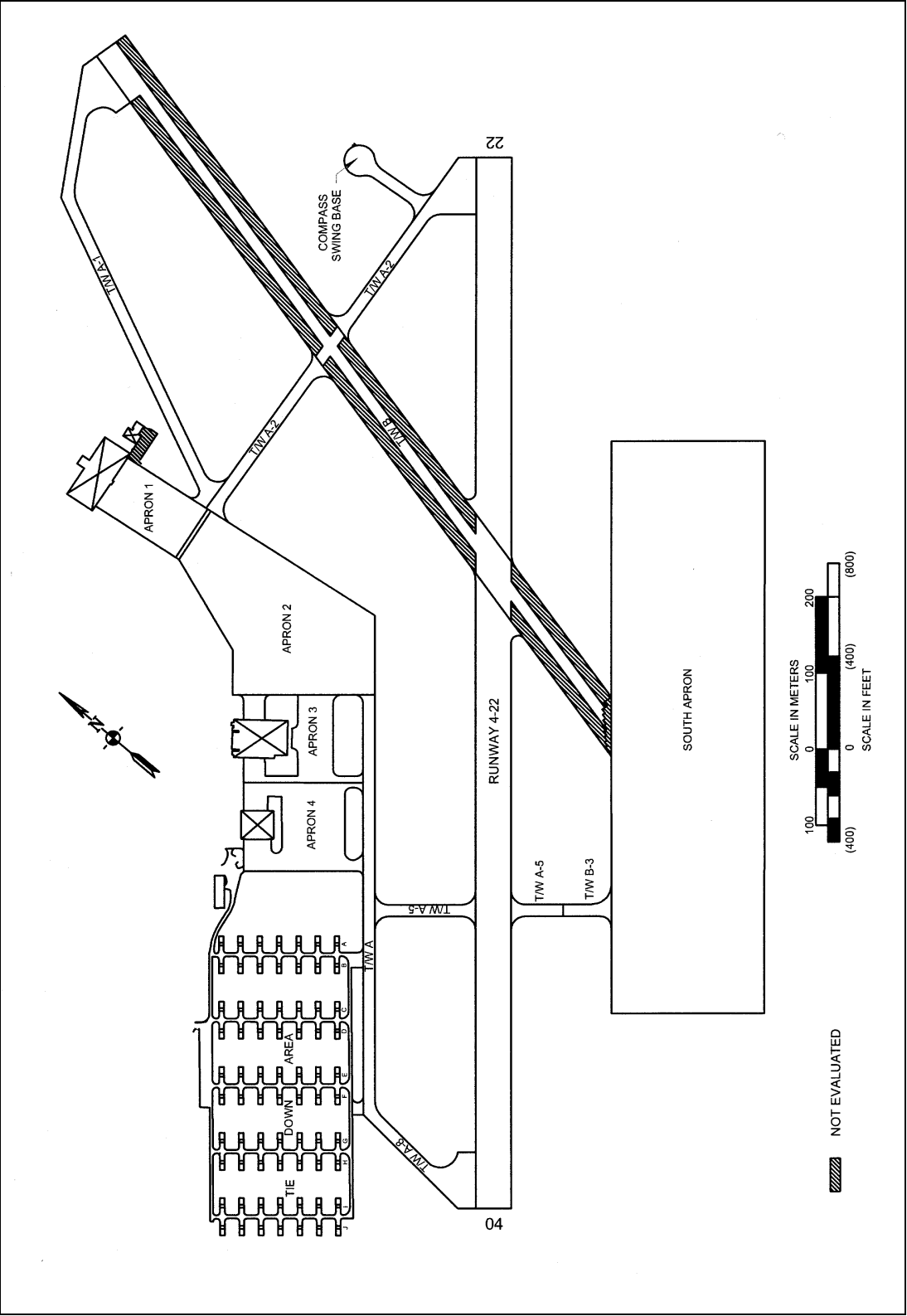


Figure A1. Layout of airfield and facility identifications

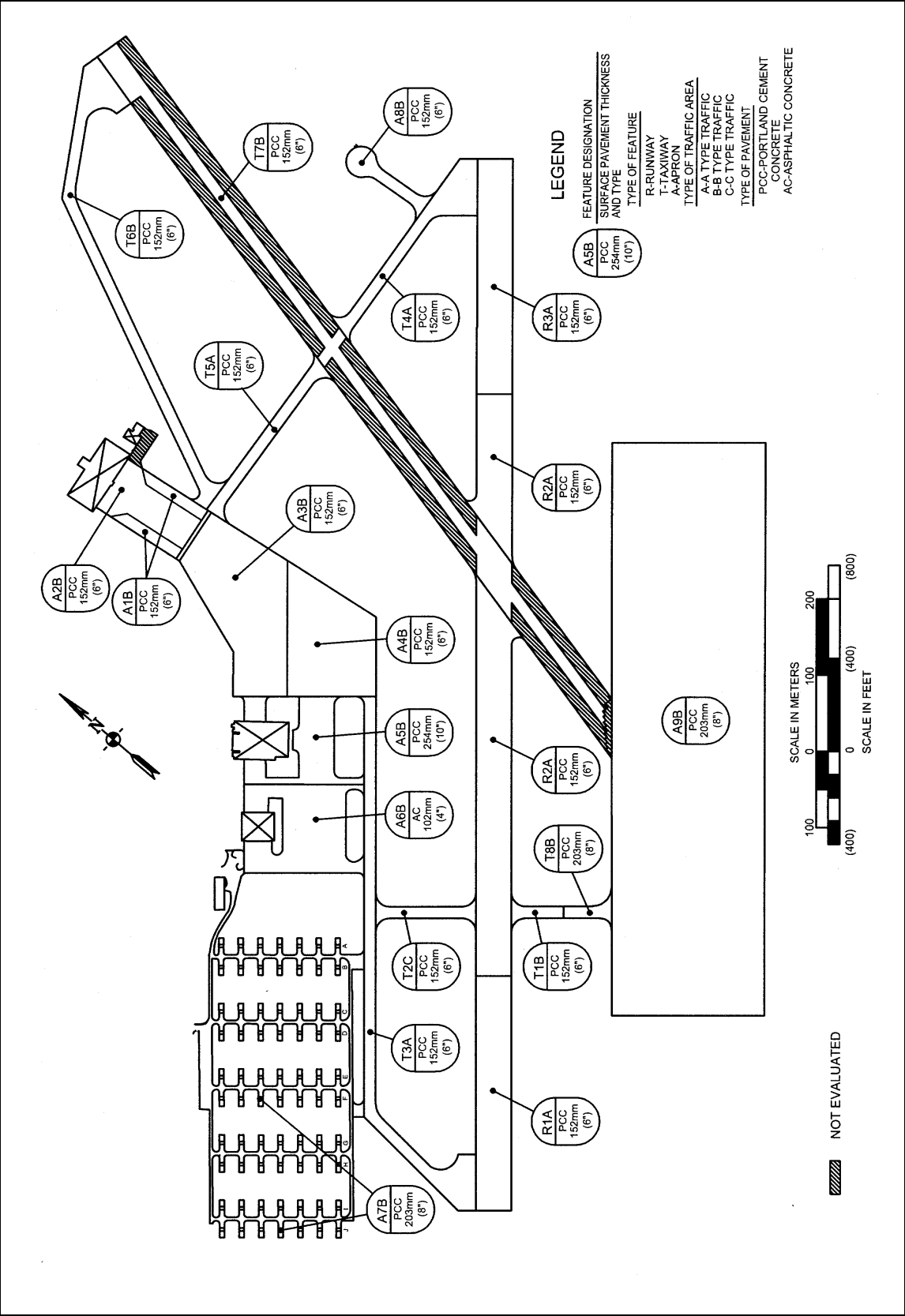


Figure A2. Pavement feature identification and location

Table A1 Climatological Data Summary													
	J	F	M	A	M	J	J	A	S	O	N	D	YRS REC
Temperature, °C (°F)													
Highest	24 (75)	27 (81)	30 (86)	36 (97)	36 (96)	43 (109)	44 (112)	42 (108)	42 (108)	34 (93)	29 (84)	22 (71)	44 (112) 24
Mean Daily Max	3 (38)	7 (44)	13 (56)	19 (67)	24 (76)	30 (86)	33 (92)	32 (90)	27 (81)	21 (69)	12 (53)	6 (43)	19 (67) 24
Mean	2 (29)	1 (33)	78 (44)	13 (56)	18 (65)	24 (75)	27 (81)	26 (78)	21 (69)	14 (57)	6 (43)	1 (33)	13 (56) 24
Mean Daily Min	-6 (21)	-3 (26)	2 (36)	8 (46)	13 (56)	19 (66)	22 (72)	21 (70)	16 (61)	9 (49)	2 (36)	3 (26)	8 (47) 24
Lowest	-27 (-17)	-29 (-21)	-22 (-7)	-13 (8)	-3 (27)	5 (41)	9 (48)	7 (45)	-1 (30)	-26 (-14)	-22 (-8)	-31 (-23)	-31 (-23) 24
Precipitation, mm (in.)													
Mean	23 (0.9)	25 (1.0)	56 (2.2)	71 (2.8)	112 (4.4)	137 (5.4)	97 (3.8)	94 (3.7)	89 (3.5)	74 (2.9)	38 (1.5)	28 (1.1)	843 (33.2) 24
Snowfall, mm (in.)													
Mean	132 (5.2)	109 (4.3)	86 (3.4)	13 (0.5)	#	0	0	0	0	#	33 (1.3)	109 (4.3)	483 (19.0) 24
Relative Humidity, %													
Mean 0600 LST 1500 LST	77 56	77 53	77 48	77 47	82 52	83 51	81 46	83 48	82 47	79 45	78 51	78 55	80 50 24
Source of data: <a href="http://www.afccc.af.mil/climo">www.afccc.af.mil/climo</a> Fort Riley, Kansas. # Denotes less than 1 mm (0.05 in.).													

**Table A2**  
**Construction History**

Pavement Facility (Feature)	Surface Pavement		Construction Date	Agency
	Thickness, mm (in.)	Type		
Runway 4-22				
R1A, R2A, and R3A	152 (6.0) 13 (0.5)	PCC SS	1942 1989	CE <sup>2</sup>
Taxiway A-5				
T1Band T2C	152 (6.0)	PCC	1942	CE <sup>2</sup>
Taxiway A				
T3A	152 (6.0)	PCC	1942	CE <sup>2</sup>
Taxiway A-2				
T4A and T5A	152 (6.0)	PCC	1942	CE <sup>2</sup>
Taxiway A-1				
T6B	152 (6.0)	PCC	1942	CE <sup>2</sup>
Taxiway B				
T7B	152 (6.0)	PCC	1942	CE <sup>2</sup>
Taxiway B-3				
T8B	203 (8.0)	PCC	1989	CE <sup>2</sup>
Apron 1				
A1B A2B	152 (6.0) 152 (6.0)	PCC PCC	1940 1942	CE <sup>2</sup> CE <sup>2</sup>
Apron 2				
A3B and A4B	152 (6.0)	PCC	1942	CE <sup>2</sup>
Apron 3				
A5B	252 (10.0)	PCC	1957	CE <sup>2</sup>
Apron 4				
A6B	584 (23.0)	AC	1957	CE <sup>2</sup>
Helipads				
A7B	203 (8.0)	PCC	1965	CE <sup>2</sup>
Compass Swing Base				
A8B	152 (6.0)	PCC	1942	CE <sup>2</sup>
South Apron				
A9B	152 (8.0)	PCC	1989	CE <sup>2</sup>
<sup>1</sup> Thickness includes AC and base. <sup>2</sup> CE = U.S. Army Corps of Engineers.				

Table A3 Summary of Physical Property Data														
Facility	Overlay Pavement			Pavement			Base			Subbase			Subgrade	
	Identification	Length m (ft)	Width m (ft)	General Condition PCI	Thickness <sup>1</sup> mm (in.)	Description	Flex. Str. <sup>1</sup> MPa (psi)	Thickness <sup>1</sup> mm (in.)	Description	Modulus <sup>2</sup> MPa (psi)	Thickness <sup>1</sup> mm (in.)	Description	Modulus <sup>2</sup> MPa (psi)	Description
R1A	Runway 4-22	305 (1,000)	46 (150)	Poor		PCC	3.9 (565)	152 (6.0)				Clay (CL)	63 (9,145)	
R2A	Runway 4-22	1067 (3,500)	37 (120)	Very poor		PCC	3.9 (565)	152 (6.0)				Clay (CL)	59 (8,523)	
R3A	Runway 4-22	305 (1,000)	46 (150)	Very poor		PCC	3.9 (565)	152 (6.0)				Silt (ML)	62 (9,058)	
T1B	Taxiway A-5	67 (220)	15 (50)	Very poor		PCC	3.9 (565)	152 (6.0)				Clay (CL)	40 (5,862)	
T2C	Taxiway A-5	129 (424)	15 (50)	Poor		PCC	3.9 (565)	152 (6.0)				Clay (CL)	53 (7,638)	
T3A	Taxiway A	728 (2,390)	15 (50)	Very poor		PCC	3.9 (565)	152 (6.0)				Clay (CL)	68 (9,868)	
T4A	Taxiway A-2	274 (900)	15 (50)	Poor		PCC	3.9 (565)	152 (6.0)				Clay (CL)	64 (9,216)	
T5A	Taxiway A-2	244 (800)	15 (50)	Failed		PCC	3.9 (565)	152 (6.0)				Clay (CL)	63 (9,175)	
T6B	Taxiway A-1	620 (2,036)	15 (50)	Very poor		PCC	3.9 (565)	152 (6.0)				Clay (CL)	54 (7,863)	
T7B	Taxiway B	1100 (3,610)	15 (50)	Failed		PCC	3.9 (565)	152 (6.0)				Clay (CL)	46 (6,669)	
T8B	Taxiway B-3	68 (224)	15 (50)	Excellent		PCC	4.5 (650)	203 (8.0)				Clay (CL)	110 (15,995)	
(Sheet 1 of 2)														

<sup>1</sup> Values from original construction data and/or measurements recorded in previous investigations.

<sup>2</sup> Modulus values used for the structural analysis of the pavement features.



Table A3 (Concluded)															
Facility			Overlay Pavement			Pavement			Base		Subbase		Subgrade		
Feature	Identification	Length m (ft)	Width m (ft)	General Condition PCI	Thickness¹ mm (in.)	Description	Flex. Str.¹ MPa (psi)	Thickness¹ mm (in.)	Description	Flex. Str.¹ MPa (psi)	Thickness¹ mm (in.)	Description	Modulus² MPa (psi)	Modulus² MPa (psi)	
A1B	Apron 1	93 (305)	30 (100)	Very poor				152 (6.0)	PCC	3.9 (565)				Clay (CL)	51 (7,450)
A2B	Apron 1	124 (406)	45 (148)	Poor				152 (6.0)	PCC	3.9 (565)				Clay (CL)	60 (8,717)
A3B	Apron 2	223 (730)	81 (265)	Poor				152 (6.0)	PCC	3.9 (565)				Clay (CL)	48 (6,968)
A4B	Apron 2	141 (464)	114 (375)	Poor				152 (6.0)	PCC	3.9 (565)				Clay (CL)	57 (8,320)
A5B	Apron 3	115 (378)	46 (150)	Excellent				254 (10.0)	PCC	4.9 (715)	102 (4.0)	Crushed Limestone	173 (25,026)	Clay (CL)	78 (11,337)
A6B	Apron 4	116 (380)	81 (267)	Failed				102 (4.0)	AC		486 (19.0)	Crushed Stone	38³	Clay (CL)	2³
A7B	Tie Down Area Helipads	6 (20) Each	4 (12.5) Each	Good				203 (8.0)	PCC	3.9 (565)				Silty Clay (CL - ML)	44 (6,342)
A8B	Compass Swing Base	122 (400)	Varies	Very poor				152 (6.0)	PCC	3.9 (565)				Clay (CL)	56 (8,072)
A9B	South Apron	750 (2,460)	199 (652)	Excellent				254 (10.0)	PCC	4.5 (650)	102 (4.0)	Crushed Stone	182 (26,411)	Clay (CL)	105 (15,240)
Sheet 2 of 2															

<b>Table A4</b> <b>Traffic Data (Class III Design Aircraft Traffic)</b>			
<b>Aircraft</b>	<b>Weight kg (lb)</b>	<b>12-month Period Total Operations<sup>1</sup></b>	<b>20-Year Total Operations<sup>1</sup></b>
C-23	11 168 (24,600)	2,500	50,000
CH-47	22 700 (50,000)	2,500	50,000
<sup>1</sup> In analysis only takeoffs are considered an operation (pass).			

# Appendix B

## Tests and Results

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### Tests Conducted

The pavements were evaluated based on the results from nondestructive testing utilizing a heavy weight deflectometer (HWD). The test procedures and results are discussed below.

### Nondestructive Tests

#### Test equipment

Nondestructive tests (NDT) were performed on the pavements with the Dynatest model 8081 (HWD). The HWD is an impact load device that applies a single-impulse transient load of approximately 25- to 30-millisecond duration. With this trailer-mounted device, a dynamic force is applied to the pavement surface by dropping a weight onto a set of rubber cushions which results in an impulse loading on an underlying circular plate 300 mm (11.8 in.) in diameter in contact with the pavement. The applied force and the pavement deflections, respectively, are measured with load cells and velocity transducers. The drop height of the weights can be varied from 0 to 399 mm (15.7 in.) to produce a force from 0 to approximately 222 kN (50,000 lb). The system is controlled with a laptop computer that also records the output data. Velocities were measured and deflections computed at the center of the load plate (D1) and at distances of 305 (12), 610 (24), 914 (36), 1219 (48), 1524 (60), and 1828 mm (72 in.) (D2 - D7) from the center of the load plate.

#### Test procedure

On runways and taxiways, deflection basin measurements were made at 30-m (100-ft) intervals on alternate sides of the centerline along the main gear wheel paths. The tests were performed on 3- to 4-m (10- to 12-ft) offsets alternating left and right of the centerline. The parking aprons were tested in a grid pattern of approximately 30-m (100-ft) intervals or at locations that were

selected to ensure that adequate NDT were performed per feature for evaluation purposes. Lines along which the NDT were conducted are indicated in Figure B1. At each test location, pavement deflection measurements were recorded at force levels of approximately 67, 122, 157, or 222 kN (15,000, 25,000, 35,000, or 50,000 lb). Impulse stiffness modulus (ISM) values were then calculated based on the slope of the plot of impulse load versus deflection at the first sensor (D1), for the maximum force level.

## NDT Analysis

The NDT results or ISM data for each facility were grouped according to different pavement features. Figures B2 through B15 graphically show the ISM test results. A representative basin for each feature was determined using the computerized Layered Elastic Evaluation Program (LEEP). Table B1 shows the representative basins for each feature as determined from the NDT.

Representative basins were used to determine section modulus values of the various layers within the pavement structure in each feature. Deflection basins were input to a multi-layered, linear elastic backcalculation program to determine the surface, base, and subgrade modulus values. The program determines a set of modulus values that provide the best fit between a measured (NDT) deflection basin and a computed (theoretical) deflection basin. Table B2 presents a summary of the backcalculated modulus values based on the representative basins for each pavement section.

Where mean ISM values (as shown in Table B1) were less than 70 MN/m (400 kips/in), the Low Volume Airfield Pavement Procedure (Bush 1986) computer program (LOW) was used to evaluate the pavements. Feature A6B was in this category. ISM and layer thicknesses were input into LOW to determine the equivalent base and subgrade California Bearing Ratio (CBR). Layer thicknesses and respective CBR values were then input into the computer program APE (Computer-Aided Airfield Pavement Evaluation) to compute the load-carrying capacity (PCN) of the pavements and the overlay thickness requirements.

Modulus values for PCC pavements can be backcalculated using the FWD deflection basins or a design modulus for the PCC can be used. In the evaluation of a rigid pavement, the design modulus should be used for the PCC layer along with the backcalculated values for the subgrade layers. The backcalculated PCC modulus values shown in Table B2 are within the default range of 17 237 to 48 263 MPa (2,500,000 to 7,000,000 psi) recommended in UFC 3-260-03 (Headquarters, Departments of the Army, Navy, and the Air Force, and the Navy 2001). This manual also recommends a modulus of 34 474 MPa (5,000,000 psi) for a PCC layer in good condition.

The ability of the joints in the PCC slabs to transfer load is measured with the HWD device. The ratio of deflections measured on each side of the joint (deflection of unloaded side/deflection of loaded side) is related to joint efficiency or

load transfer. Joint tests were conducted at select locations on the PCC pavements. Table B3 shows the summaries of joint ratio test on select PCC pavements.

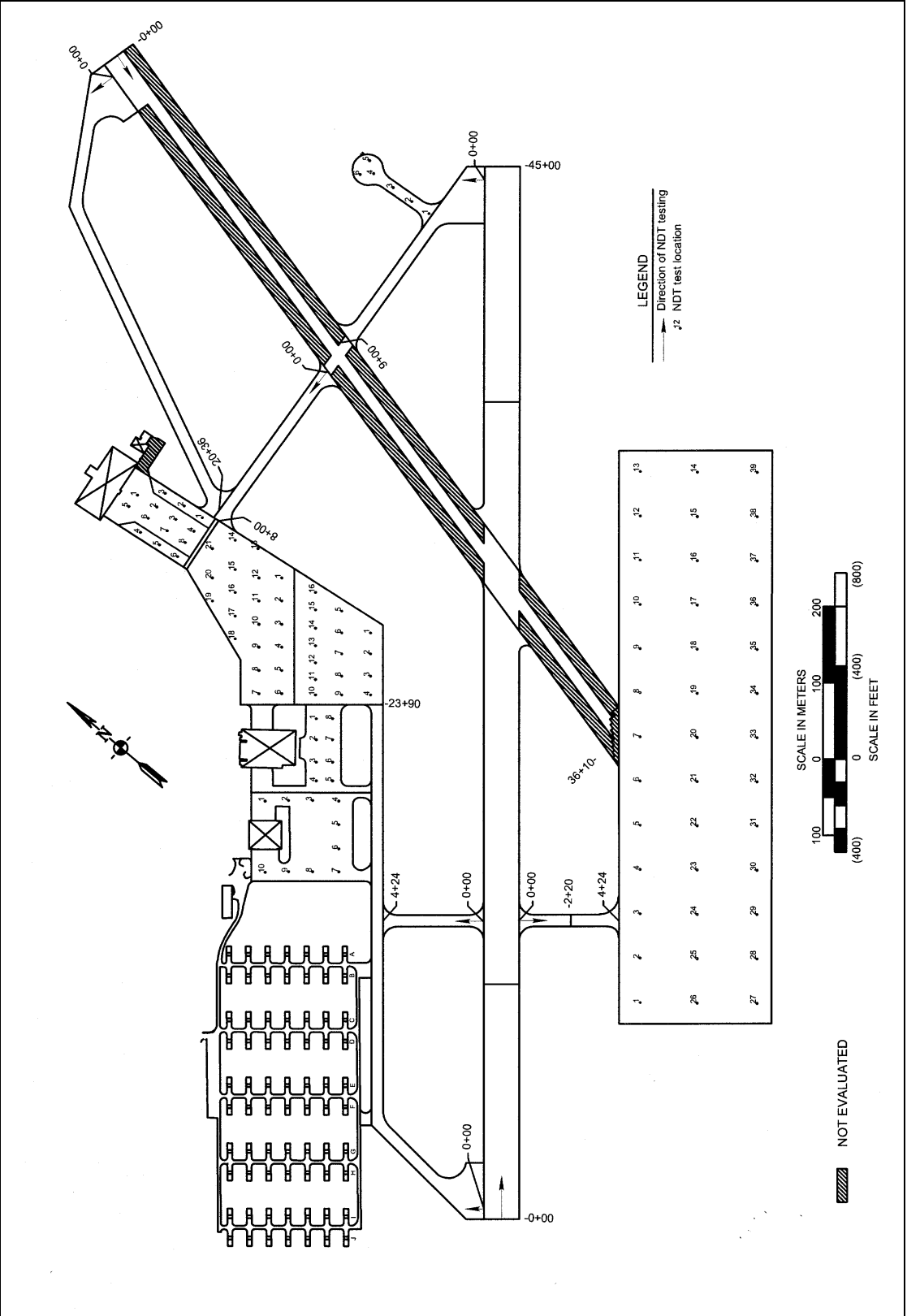


Figure B1. NDT test locations/direction

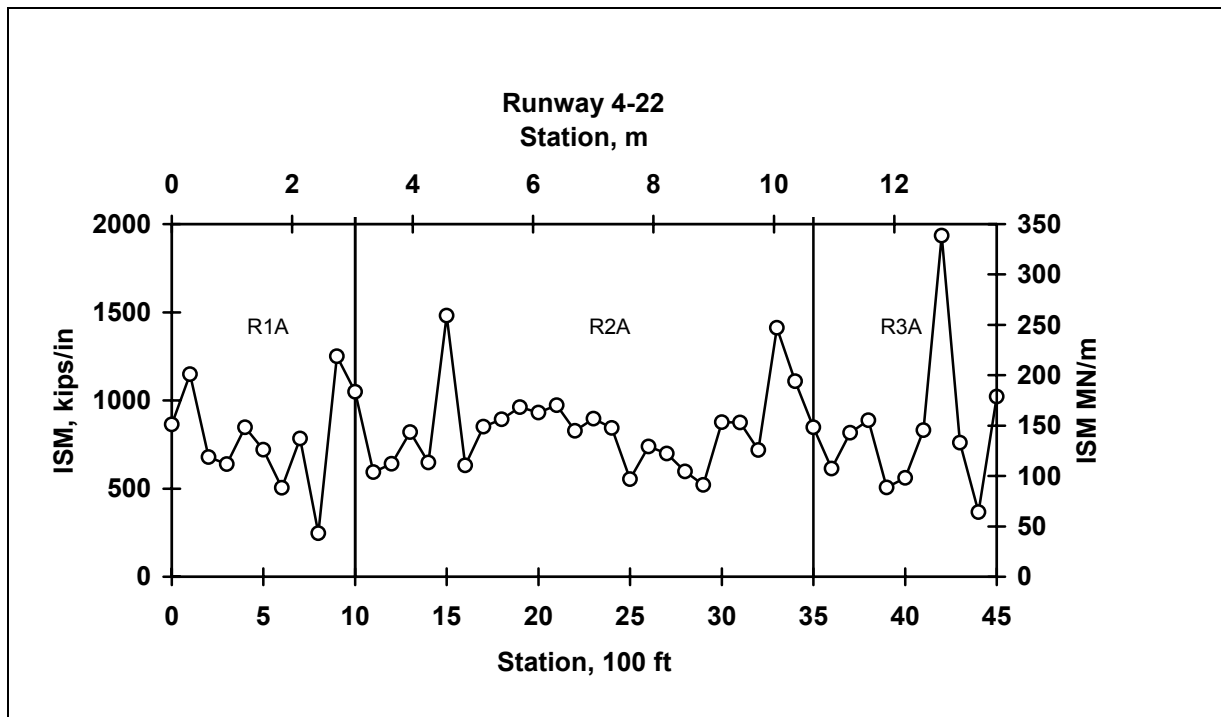


Figure B2. ISM profile, Runway 4-22, Features R1A thru R3A

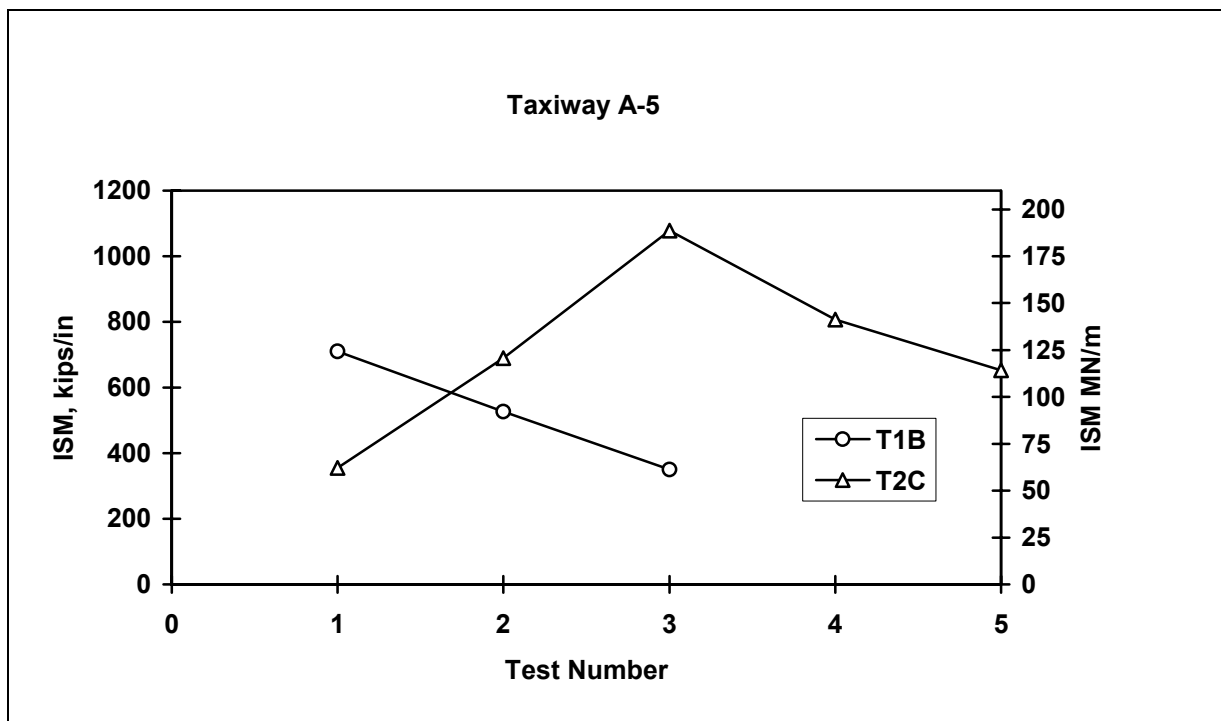


Figure B3. ISM profile, Taxiway A-5, Features T1B and T2C

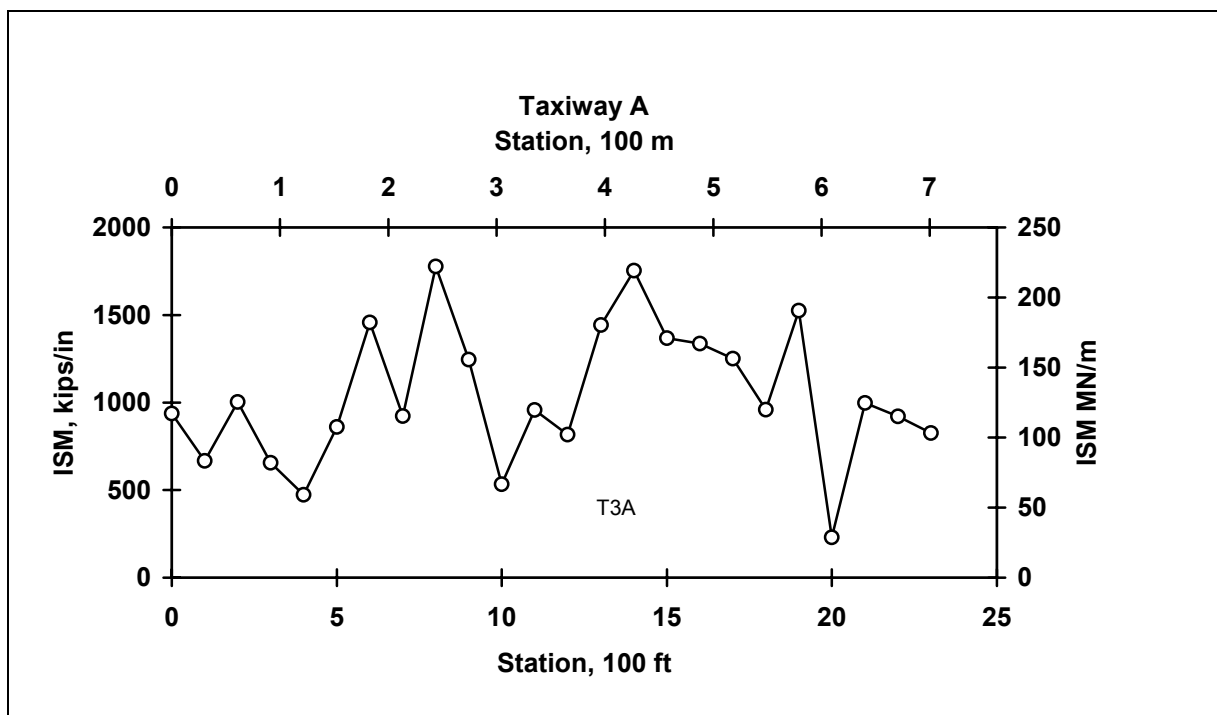


Figure B4. ISM profile, Taxiway A, Feature T3A

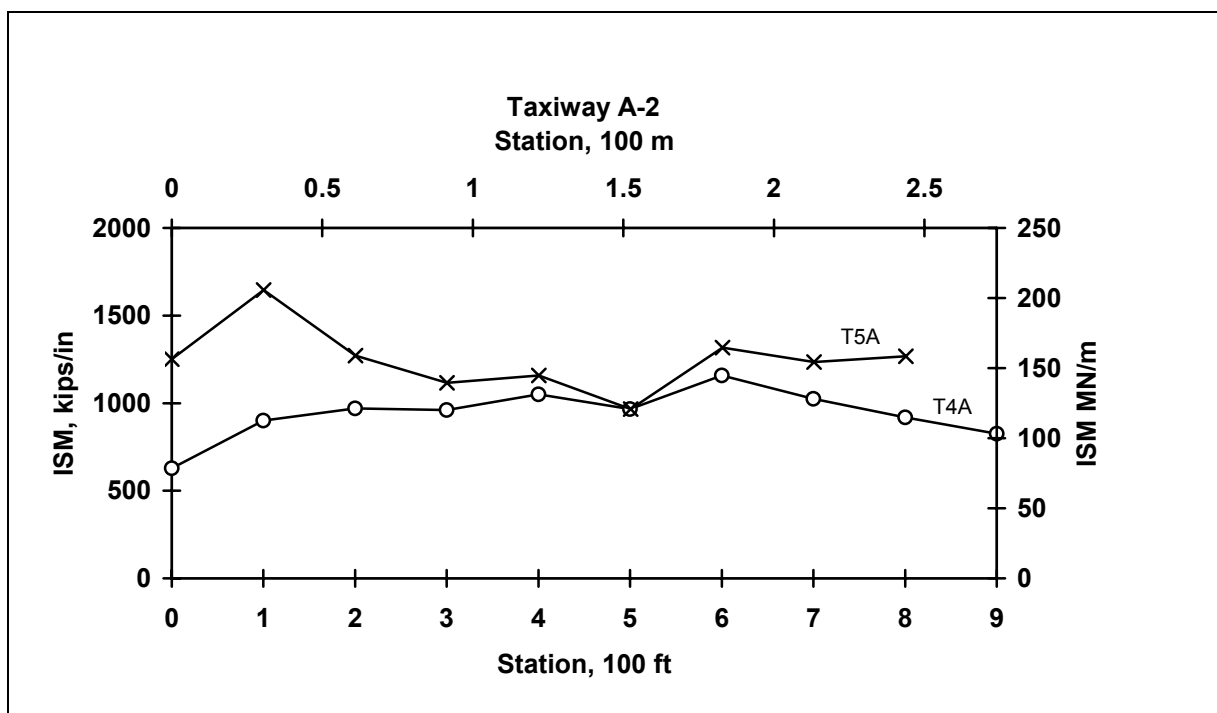


Figure B5. ISM profile, Taxiway A-2, Features T4A and T5A



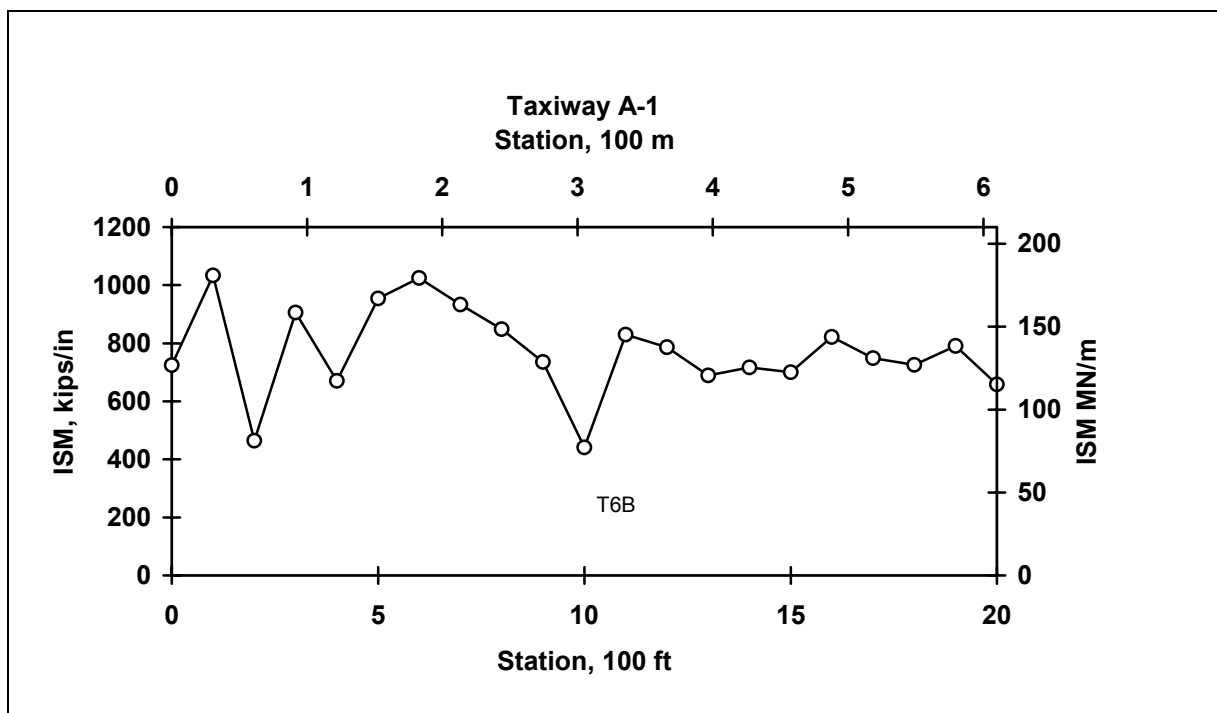


Figure B6. ISM profile, Taxiway A-1, Feature T6B

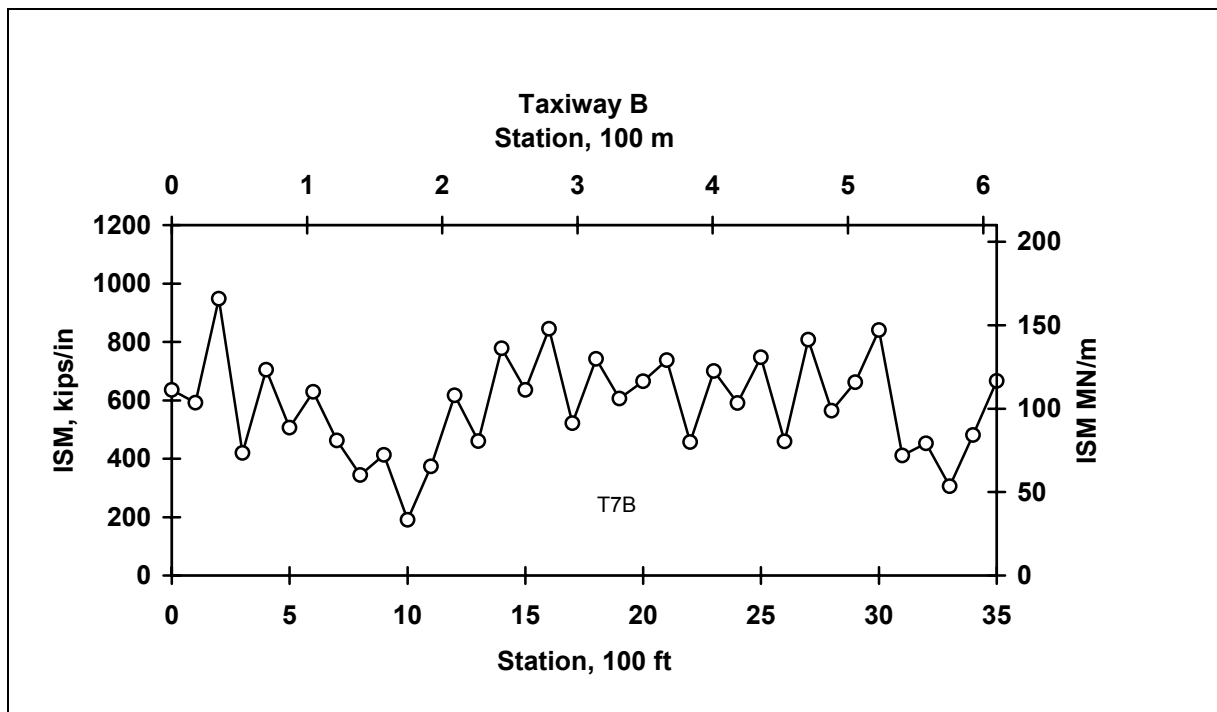


Figure B7. ISM profile, Taxiway B, Feature T7B

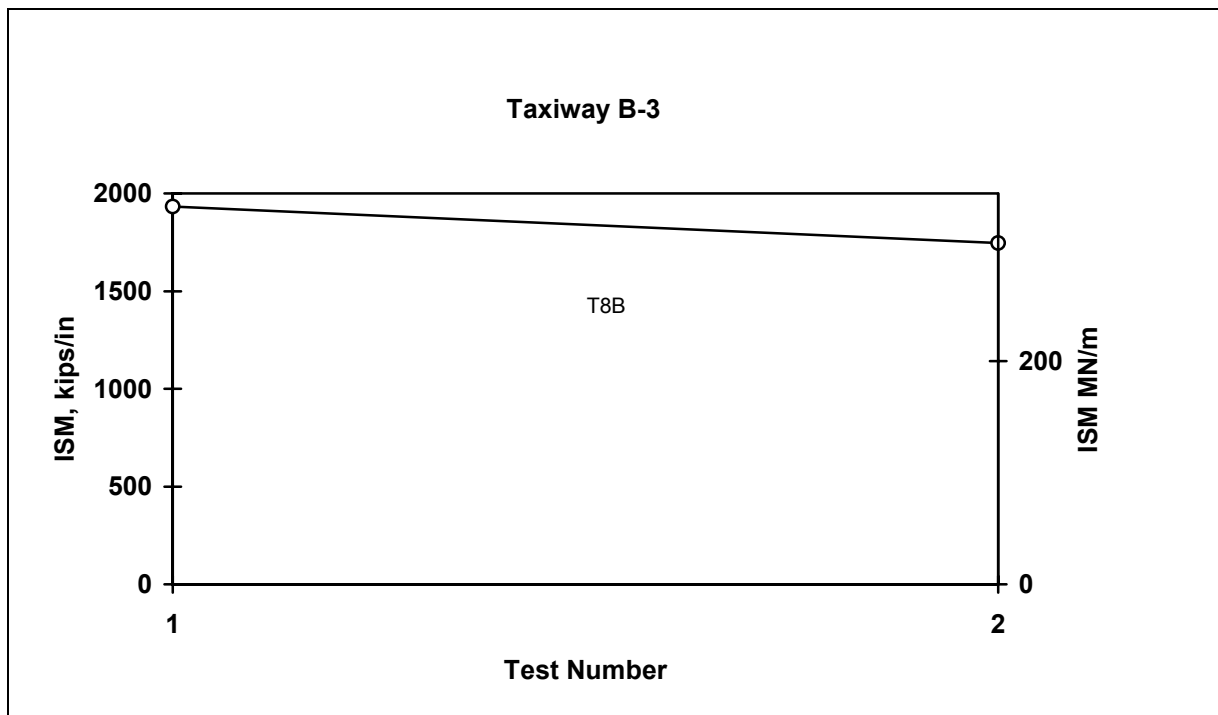


Figure B8. ISM profile, Taxiway B-3, Feature T8B

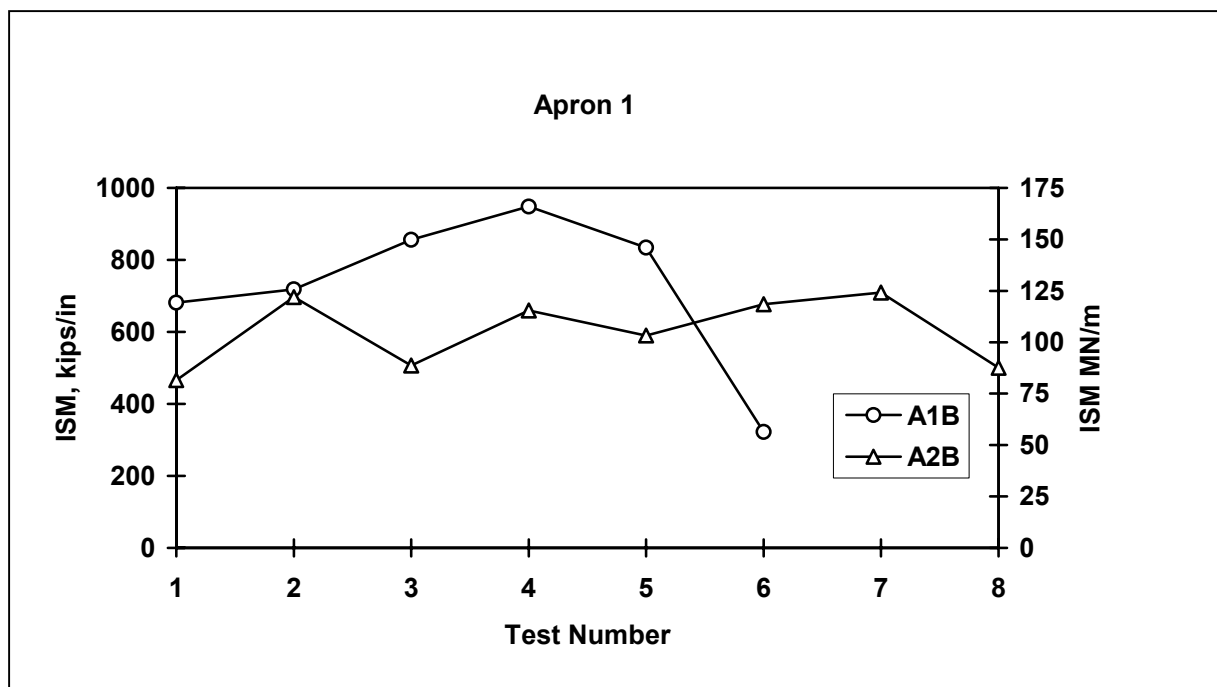


Figure B9. ISM profile, Apron 1, Features A1B and A2B

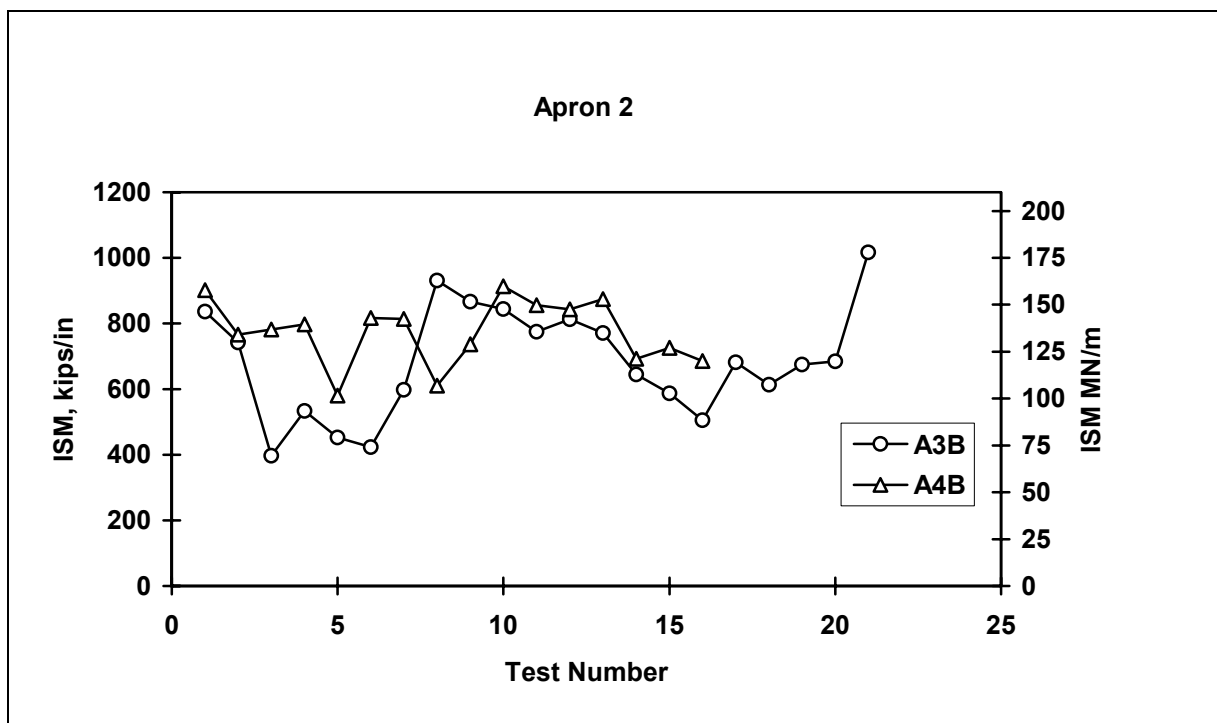


Figure B10. ISM profile, Apron 2, Features A3B and A4B

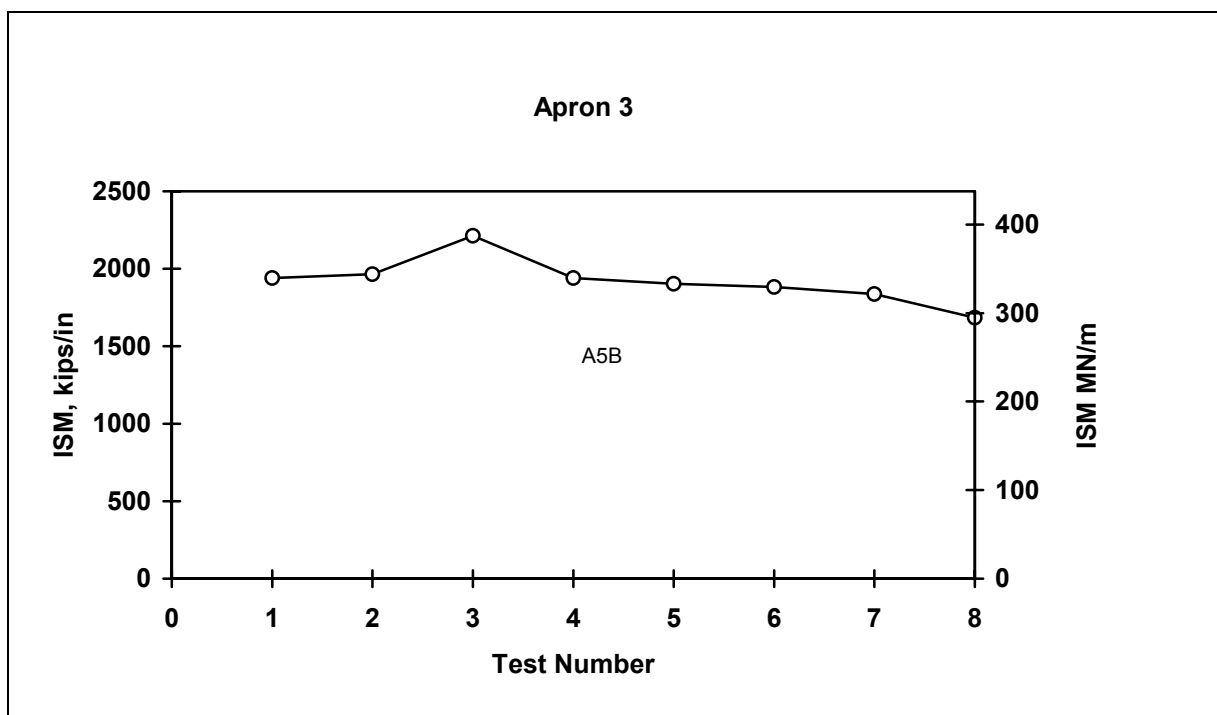


Figure B11. ISM profile, Apron 3, Feature A5B

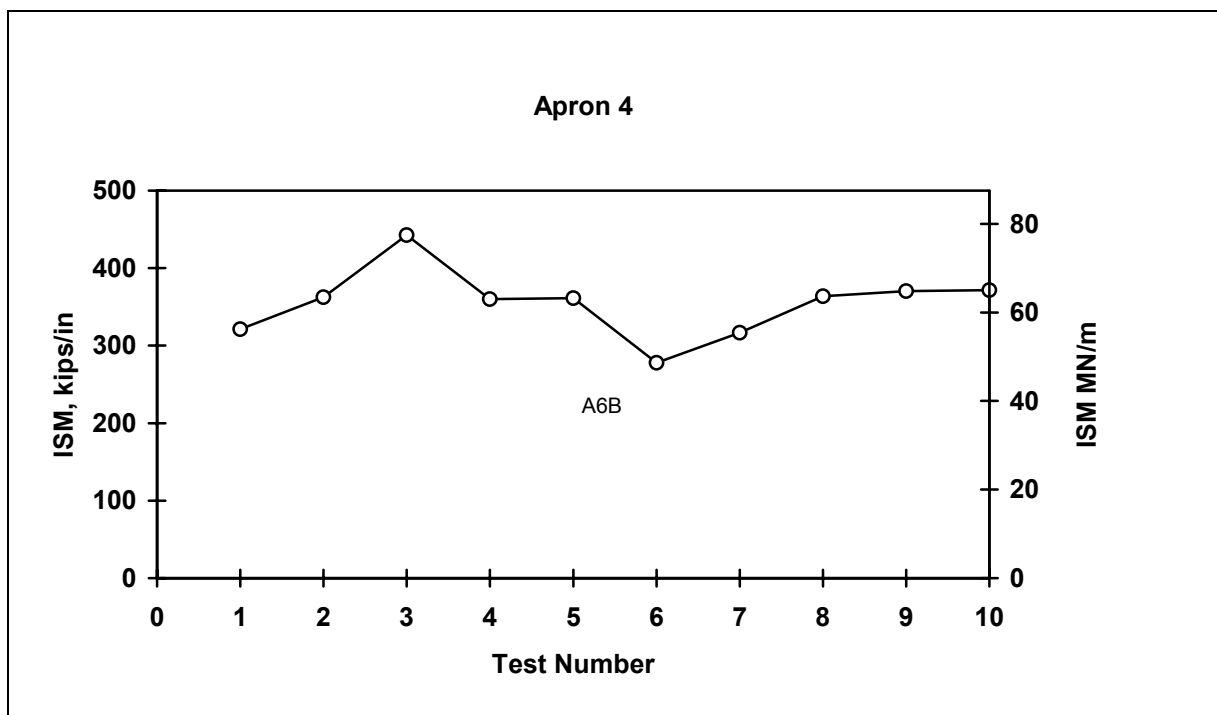


Figure B12. ISM profile, Apron 4, Feature A6B

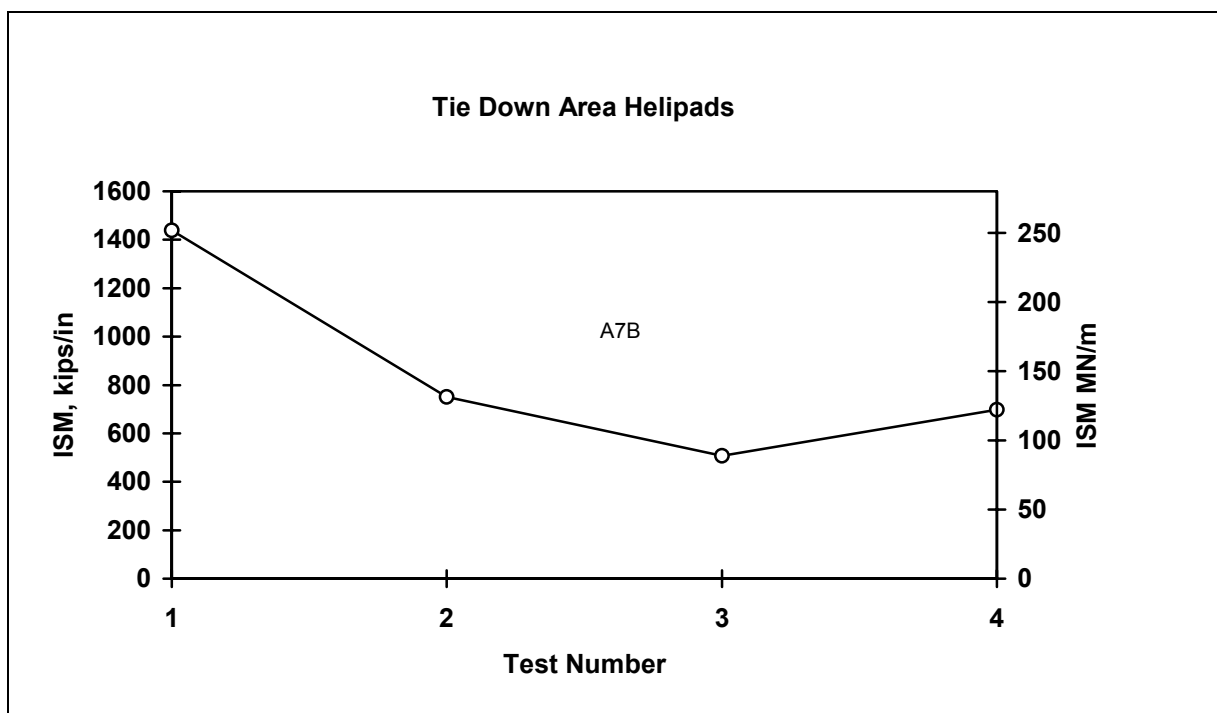


Figure B13. ISM profile, Tie Down Area Helipads, Features A7B

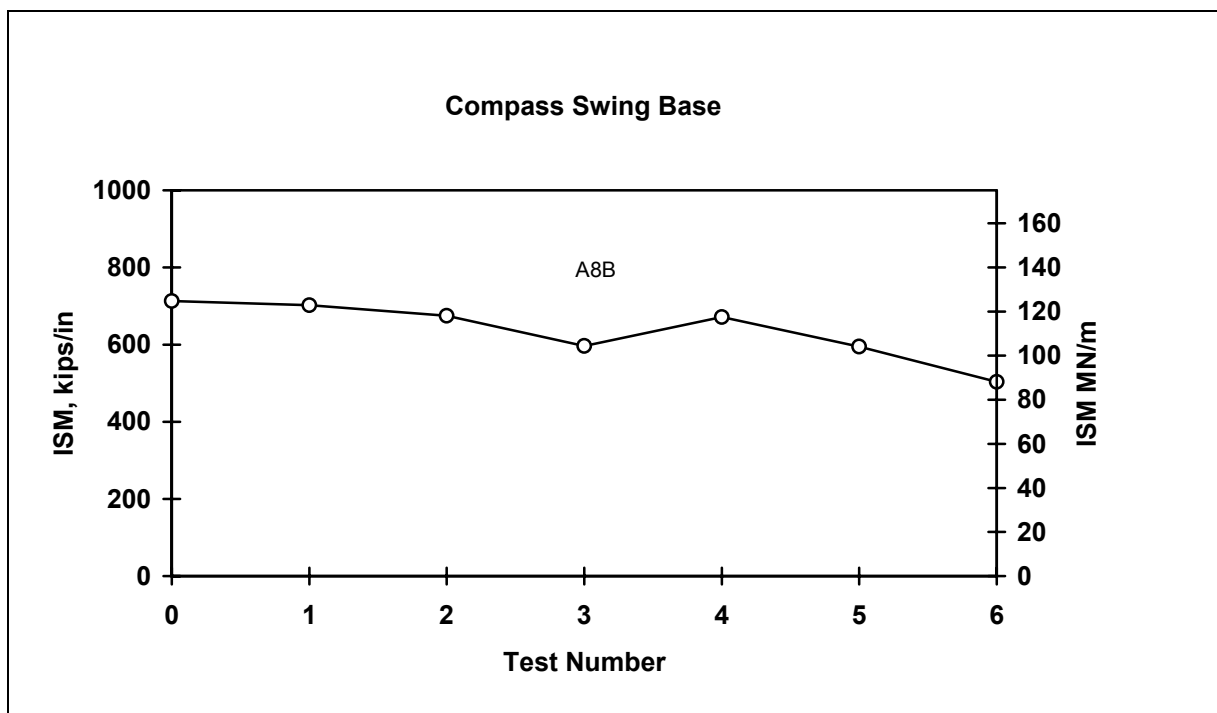


Figure B14. ISM profile, Compass Swing Base, Feature A8B

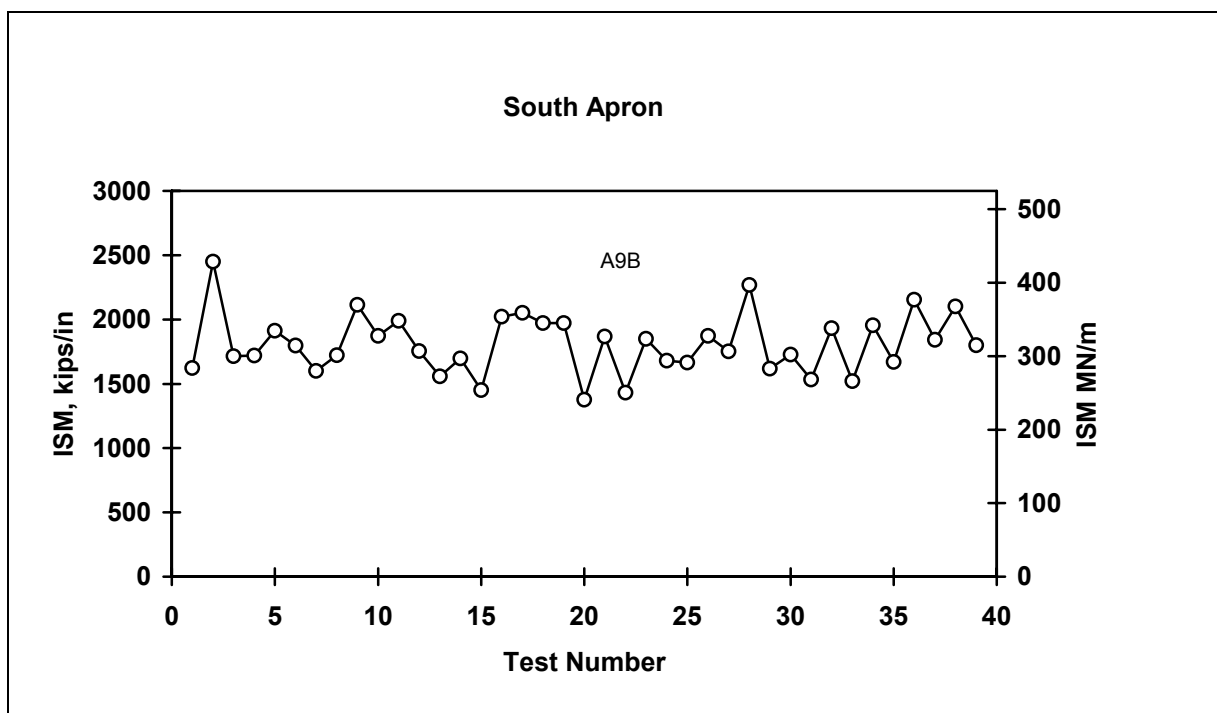


Figure B15. ISM profile, South Apron, Feature A9B

Table B1 NDT Test Results, Representative Basins									
Feature	ISM MN/m (kips/in.)	Load kN (lb)	Deflection, μm (mils)						
			D1	D2	D3	D4	D5	D6	D7
Runway 4-22									
R1A	153 (875)	135 (30,156)	904 (35.6)	818 (32.2)	676 (26.6)	536 (21.1)	406 (16.0)	300 (11.8)	216 (8.5)
R2A	145 (828)	123 (27,490)	843 (33.2)	767 (30.2)	640 (25.2)	508 (20.0)	391 (15.4)	295 (11.6)	218 (8.6)
R3A	143 (817)	126 (28,181)	876 (34.5)	767 (30.2)	630 (24.8)	498 (19.6)	378 (14.9)	287 (11.3)	211 (8.3)
Taxiway A-5									
T1B	92 (527)	91 (20,383)	983 (38.7)	907 (35.7)	747 (29.4)	579 (22.8)	430 (16.9)	310 (12.2)	221 (8.7)
T2C	121 (690)	97 (21,539)	792 (31.2)	711 (28.0)	574 (22.6)	447 (17.6)	338 (13.3)	259 (10.2)	196 (7.7)
Taxiway A-5									
T3A	168 (958)	121 (27,009)	716 (28.2)	650 (25.6)	543 (21.4)	434 (17.1)	335 (13.2)	249 (9.8)	185 (7.3)
Taxiway A-2									
T4A	158 (901)	121 (26,946)	759 (29.9)	683 (26.9)	559 (22.0)	447 (17.6)	351 (13.8)	274 (10.8)	206 (8.1)
T5A	179 (880)	121 (26,942)	777 (30.6)	693 (27.3)	569 (22.4)	452 (17.8)	351 (13.8)	272 (10.7)	208 (8.2)
Taxiway A-1									
T6B	138 (790)	119 (26,473)	851 (33.5)	770 (30.3)	640 (25.2)	517 (20.3)	404 (15.9)	310 (12.2)	234 (9.2)
Taxiway B									
T7B	110 (629)	117 (26,044)	1051 (41.4)	955 (37.6)	798 (31.4)	630 (24.8)	478 (18.8)	351 (13.8)	259 (10.2)
Taxiway B-3									
T8B	338 (1,930)	102 (22,771)	300 (11.8)	274 (10.8)	231 (9.1)	193 (7.6)	155 (6.1)	130 (5.1)	107 (4.2)
Apron 1									
A1B	126 (718)	117 (25,996)	919 (36.2)	798 (31.4)	660 (26.0)	528 (20.8)	417 (16.4)	325 (12.8)	249 (9.8)
A2B	122 (697)	114 (25,448)	927 (36.5)	876 (34.5)	681 (26.8)	495 (19.5)	351 (13.8)	257 (10.1)	185 (7.3)
Apron 2									
A3B	130 (742)	117 (26,052)	892 (35.1)	836 (32.9)	737 (29.0)	579 (22.8)	447 (17.6)	338 (13.3)	249 (9.8)
A4B	134 (767)	114 (25,452)	843 (33.2)	762 (30.0)	620 (24.4)	490 (19.3)	373 (14.7)	282 (11.1)	203 (8.0)
Apron 3									
A5B	340 (1,940)	123 (27,550)	36154 (14.2)	345 (13.6)	312 (12.3)	274 (10.8)	234 (9.2)	193 (7.6)	155 (6.1)
Apron 4									
A6B	63 (360)	60 (13,328)	940 (37.0)	445 (17.5)	183 (7.2)	117 (4.6)	86 (3.4)	743 (2.9)	61 (2.4)
(Continued)									

Table B1 (Concluded)									
Feature	ISM MN/m (kips/in.)	Load kN (lb)	Deflection, $\mu$ m (mils)						
			D1	D2	D3	D4	D5	D6	D7
Tie Down Area Helipads									
A7B	122 (698)	120 (26,862)	978 (38.5)	876 (34.5)	732 (28.8)	610 (24.0)	495 (19.5)	368 (14.5)	300 (11.8)
Compass Swing Base									
A8B	117 (671)	114 (25,480)	965 (38.0)	866 (34.1)	711 (28.0)	556 (21.9)	411 (16.2)	284 (11.2)	175 (6.9)
South Apron									
A9B	354 (2,020)	166 (36,972)	465 (18.3)	432 (17.0)	376 (14.8)	315 (12.4)	262 (10.3)	211 (8.3)	170 (6.7)

<b>Table B2 Summary of Modulus Values<sup>1</sup></b>			
<b>Feature</b>	<b>Surface Modulus MPa (psi<sup>1</sup>)</b>	<b>Base Modulus MPa (psi<sup>1</sup>)</b>	<b>Subgrade Modulus MPa (psi<sup>1</sup>)</b>
<b>PCC Pavements</b>			
R1A	33 395 (4,843,554)	--	63 (9,145)
R2A	35 524 (5,152,374)	--	59 (8,523)
R3A	32 649 (4,735,363)	--	62 (9,058)
T1B	19 380 (2,810,831)	--	40 (5,862)
T2C	27 260 (3,953,735)	--	53 (7,638)
T3A	40 950 (5,939,309)	--	68 (9,868)
T4A	41 654 (6,041,422)	--	64 (9,216)
T5A	38 921 (5,644,965)	--	63 (9,175)
T6B	36 855 (5,345,472)	--	54 (7,863)
T7B	25 656 (3,721,046)	--	46 (6,669)
T8B	54 216 (7,863,334)	--	110 (15,995)
A1B	33 564 (4,868,067)	--	51 (7,450)
A2B	20 015 (2,903,013)	--	60 (8,717)
A3B	34 898 (5,061,548)	--	48 (6,968)
A4B	30 784 (4,464,880)	--	57 (8,320)
A5B	41 174 (5,971,893)	172 (25,026)	78 (11,337)
A7B	17 418 (2,526,331)	--	43 (6,274)
A8B	21 462 (3,112,932)	--	56 (8,072)
A9B	60 240 (8,737,128)	182 (26,411)	105 (15,240)
<b>AC Pavements</b>			
A6B	--	38 <sup>2</sup>	2 <sup>2</sup>
<sup>1</sup> Backcalculated modulus values using WESDEF. <sup>2</sup> Average ISM value less than 400. LOW volume evaluation program used to determine CBR. <sup>5</sup> Subbase and subgrade were combined.			



<b>Table B3 Joint Deflection Ratio</b>		
<b>Feature</b>	<b>Construction Date</b>	<b>Joint Ratio, D2/D1 (%)</b>
R1A	1942	100
R2A	1942	94
R3A	1942	95
<b>Average</b>		96
T6B	1942	94
T6B	1942	90
T6B	1942	88
<b>Average</b>		91
T7B	1942	82
T7B	1942	95
T7B	1942	90
<b>Average</b>		89
A2B	1942	52
A2B	1942	71
A2B	1942	69
<b>Average</b>		64
A4B	1942	85
A4B	1942	68
A4B	1942	94
A4B	1942	87
<b>Average</b>		84
A5B	1957	97
A5B	1957	98
A5B	1957	97
A5B	1957	99
<b>Average</b>		97
A9B	1987	90
A9B	1987	98
A9B	1987	83
A9B	1987	94
A9B	1987	92
A9B	1987	95
<b>Average</b>		92

# Appendix C

## Pavement Condition Survey and Results

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### Pavement Condition Survey

A pavement condition survey is a visual inspection of the airfield pavements to determine the present surface condition. The condition survey consists of inspecting the pavement surface for various types of distress, determining the severity of each distress, and measuring the quantity of each distress. The estimated quantities and severity of each distress type are used to compute the PCI for each feature. The PCI is a numerical indicator based on a scale from 0 to 100 and is determined by measuring pavement surface distress that reflects the surface condition of the pavement. Pavement condition ratings (from excellent to failed) are assigned to different levels of PCI values. These ratings and their respective PCI value definitions are shown in Figure C1. The distress types, severity levels, methods of survey, and PCI calculations are described in ASTM D5340-93.

The PCI and estimated distress quantities are determined for each feature. The information is based on inspection of a selected number of sample units. Sample units are subdivisions of a feature used exclusively to facilitate the inspection process and reduce the effort needed to determine distress quantities and the PCI. Each feature was divided into sample units. The sample units for AC pavement features were approximately 465 sq m (5,000 sq ft). A statistical sampling technique was used to determine the number of sample units to be inspected to provide a 95 percent confidence level. Sample units were chosen along the centerline of the taxiways and randomly on the runway and on the aprons. Sample unit locations for the various runway features are shown in Figure C2. Sample unit locations for the taxiway and apron features are shown in Figures C3 through C8. The surveyed sample units are circled. After the sample units were inspected, the mean PCI of all sample units within a feature was calculated and the feature was rated as to its condition: excellent, very good, good, fair, poor, very poor, or failed.

## Analysis of PCI Data

The distress information collected during the survey was used with the Micro PAVER computer program to estimate the quantities of distress types for each feature. This information is presented along with the PCI, general rating, and distress mechanism (load, climate, or other) in Appendix E. Photos C1 through C10 show various types of distresses observed during the survey.

AR 420-72 (Headquarters, Department of the Army 2000) requires that all airfield pavements be maintained at or above the following PCI ranges:

- All runways > 70
- All primary taxiways  $\geq 60$
- All aprons and secondary taxiways > 55

AR 420-72 (Headquarters, Department of the Army 2000) also requires that the following PCI range for airfield pavements shall be used for the Installation Status Report (ISR) rating:

- $70 < \text{PCI} \leq 100$  equals an ISR Green rating
- $55 < \text{PCI} \leq 70$  equals an ISR Amber rating
- $0 < \text{PCI} \leq 55$  equals an ISR Red rating

The PCI for each sample unit inspected was calculated and stored on a Micro PAVER file for MAAF. The mean PCI for each feature was then calculated to determine the general condition or rating of the feature as shown in Figure C9. A comparison of the 1983, 1987, 1994, and 2002 PCI results is summarized in Table C1. The PCI of six of the airfield features decreased from three to thirty-five points during the 1994 to 2002 period. This loss in PCI points is considered normal (4 to 6 points per year). Feature T1B decreased from 66 to 13. This was due to new construction (T8B) included in the previous survey. The PCI of eleven of the airfield features remained the same or increased from one to twenty-one points during the 1994 to 2002 period. This was because cracks were sealed on features A1B, and A2B.

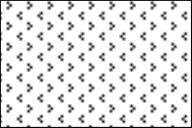


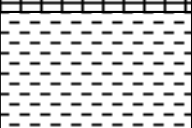



PAVEMENT CONDITION INDEX (PCI)		PAVEMENT CONDITION RATING
100		<b>EXCELLENT</b>
86		
85		<b>VERY GOOD</b>
71		
70		<b>GOOD</b>
56		
55		<b>FAIR</b>
41		
40		<b>POOR</b>
26		
25		<b>VERY POOR</b>
11		
10		<b>FAILED</b>
0		

Figure C1. Scale for pavement condition rating

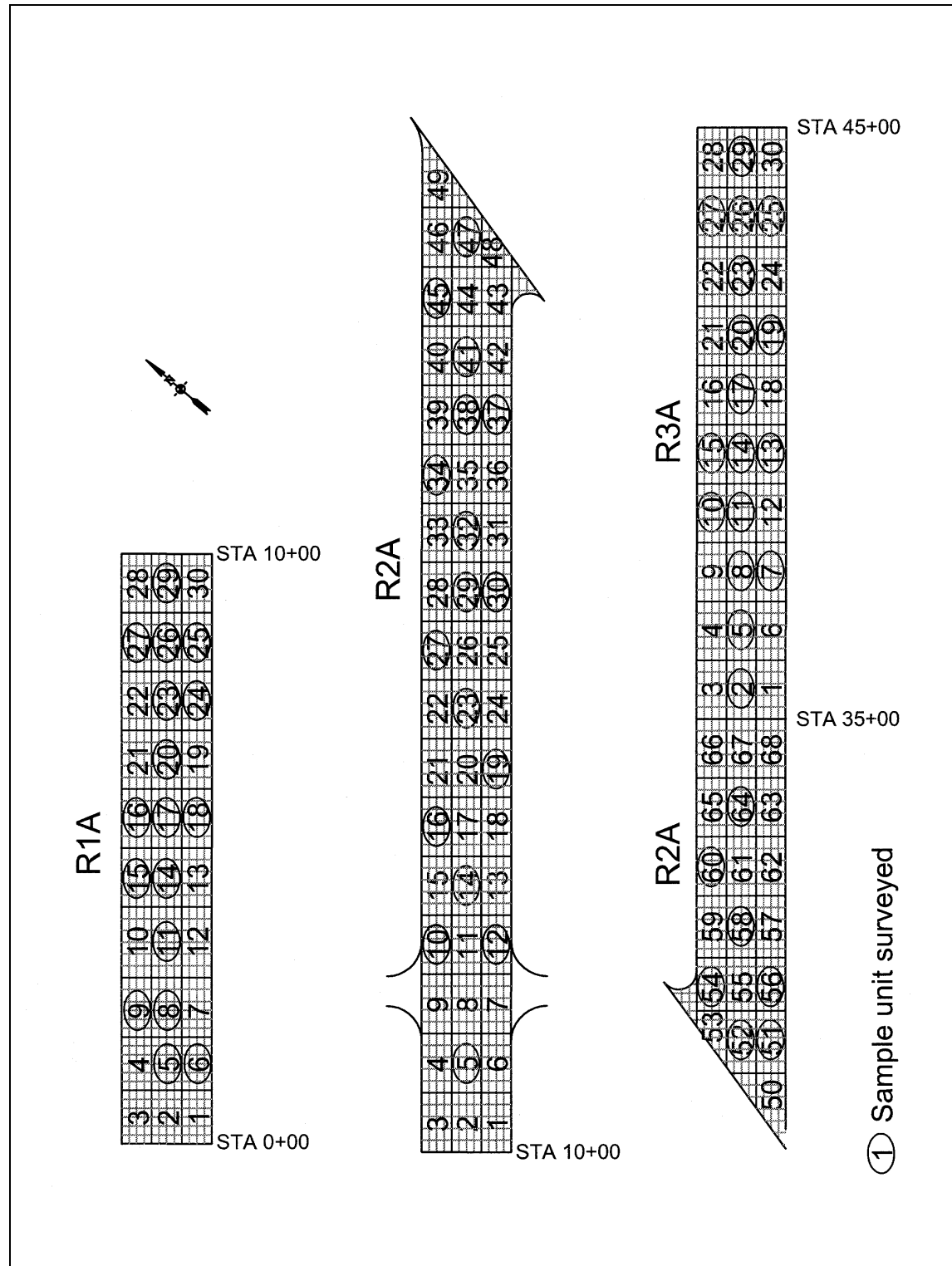


Figure C2. Sample unit layout, Runway 4-22, Features R1A through R3A

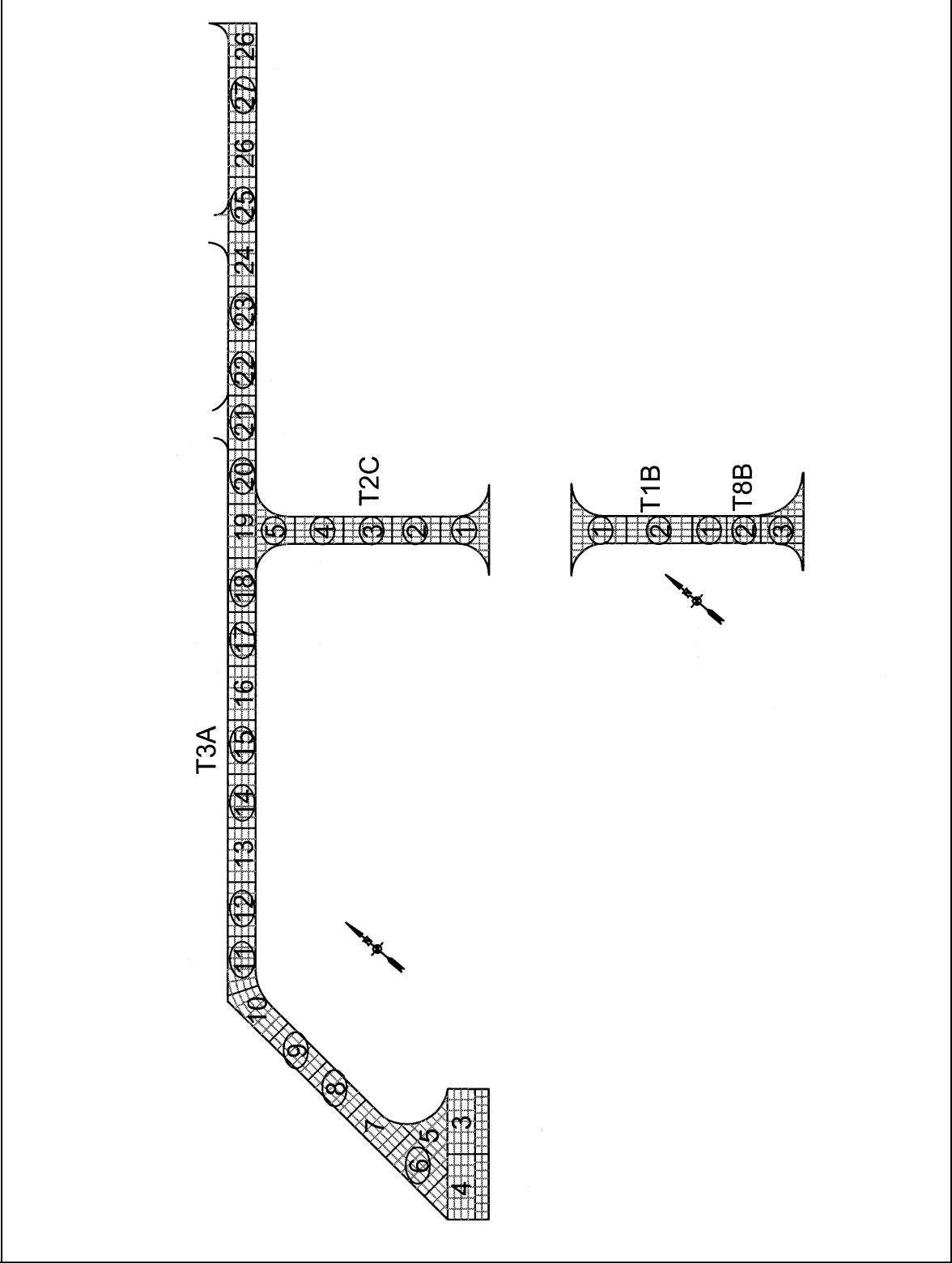


Figure C3. Sample unit layout, Taxiway A-5, Taxiway A and Taxiway B-3, Features T1B, T2C, T3A, and T8B

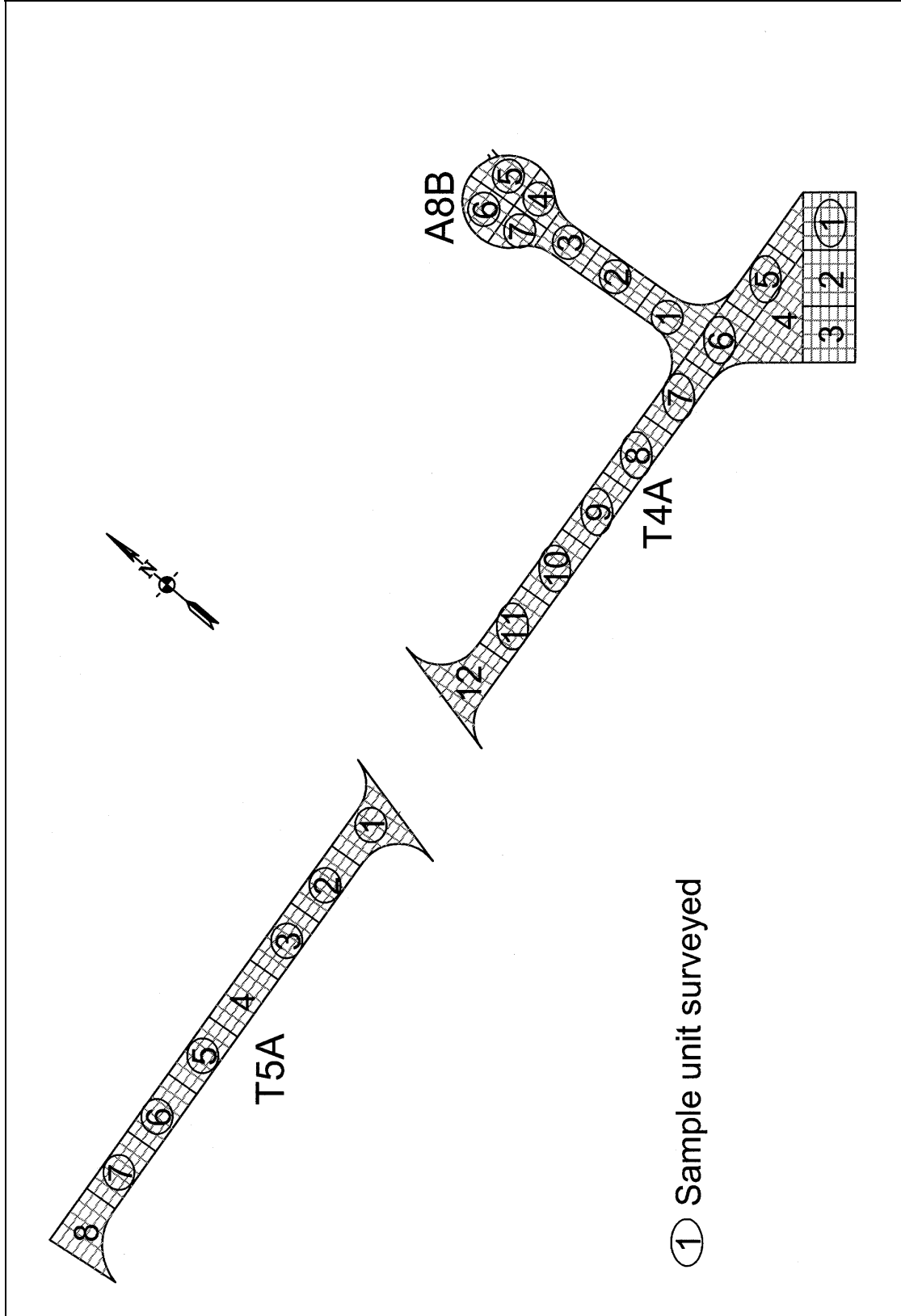


Figure C4. Sample unit layout, Taxiway A-2 and the Compass Swing Base (T4A, T5A, and A8B)

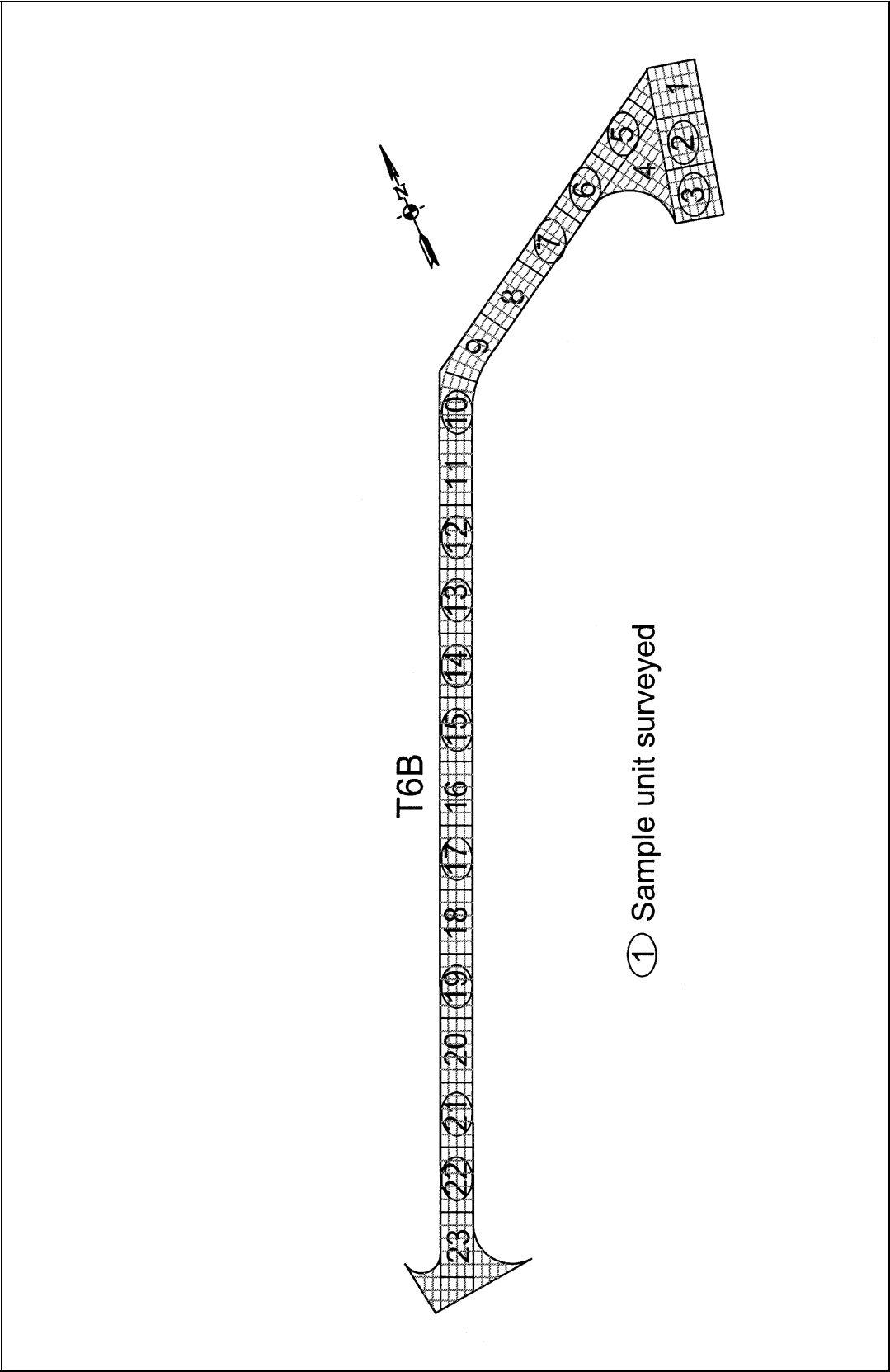


Figure C5. Sample unit layout, Taxiway A-1 (T6B)



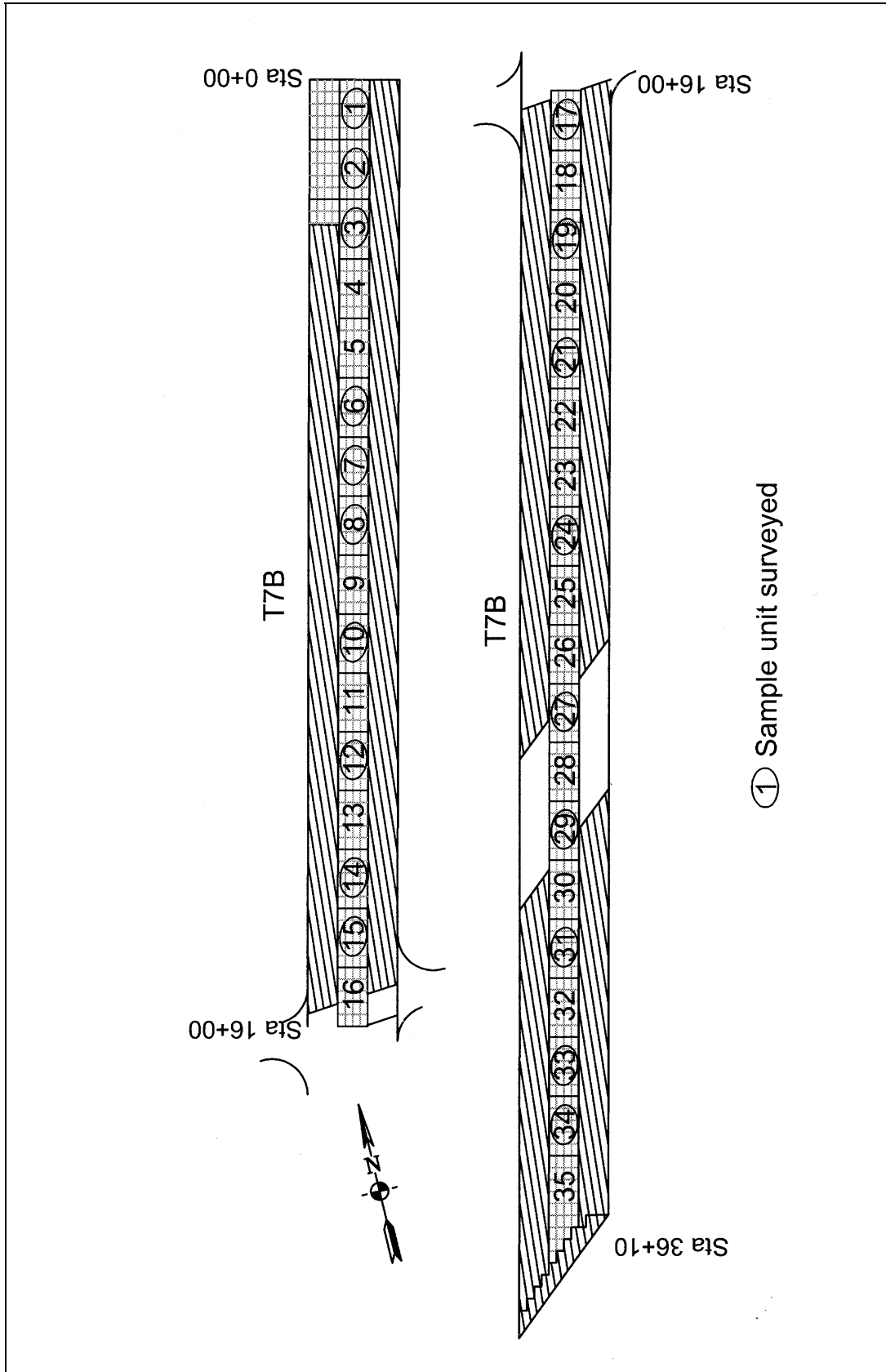


Figure C6. Sample unit layout, Taxiway B (T7B)

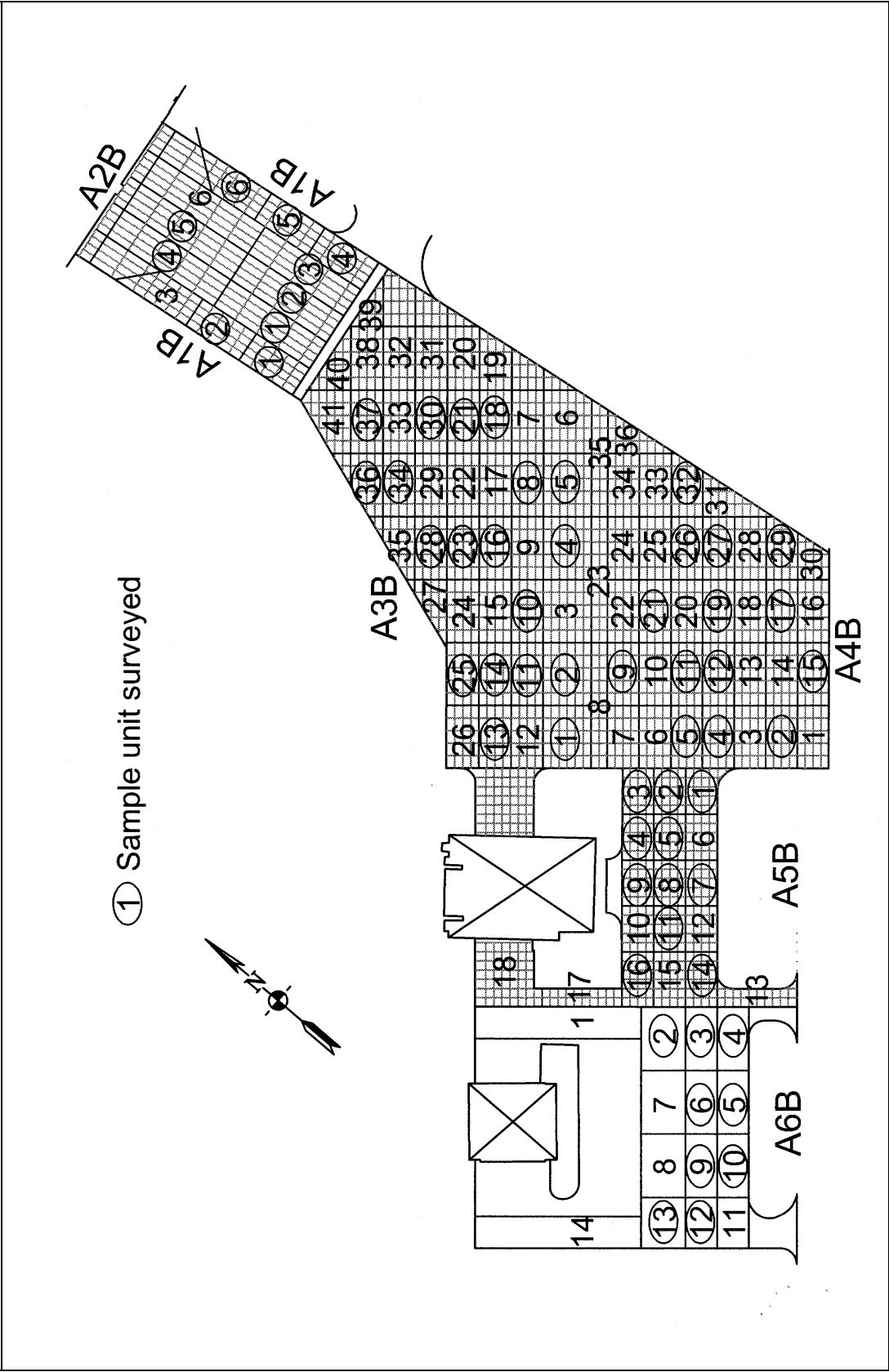



Figure C7. Sample unit layout, Aprons 1, 2, 3, and 4 Features A1B, A2B, A3B, A4B, A5B, and A6B

A9B



1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
80	79	78	77	76	75	74	73	72	71	70	69	68	67	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41
81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100	101	102	103	104	105	106	107	108	109	110	111	112	113	114	115	116	117	118	119	120
160	159	158	157	156	155	154	153	152	151	150	149	148	147	146	145	144	143	142	141	140	139	138	137	136	135	134	133	132	131	130	129	128	127	126	125	124	123	122	121
161	162	163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180	181	182	183	184	185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200
240	239	238	237	236	235	234	233	232	231	230	229	228	227	226	225	224	223	222	221	220	219	218	217	216	215	214	213	212	211	210	209	208	207	206	205	204	203	202	201
241	242	243	244	245	246	247	248	249	250	251	252	253	254	255	256	257	258	259	260	261	262	263	264	265	266	267	268	269	270	271	272	273	274	275	276	277	278	279	280
320	319	318	317	316	315	314	313	312	311	310	309	308	307	306	305	304	303	302	301	300	299	298	297	296	295	294	293	292	291	290	289	288	287	286	285	284	283	282	281
321	322	323	324	325	326	327	328	329	330	331	332	333	334	335	336	337	338	339	340	341	342	343	344	345	346	347	348	349	350	351	352	353	354	355	356	357	358	359	360
400	399	398	397	396	395	394	393	392	391	390	389	388	387	386	385	384	383	382	381	380	379	378	377	376	375	374	373	372	371	370	369	368	367	366	365	364	363	362	361
401	402	403	404	405	406	407	408	409	410	411	412	413	414	415	416	417	418	419	420	421	422	423	424	425	426	427	428	429	430	431	432	433	434	435	436	437	438	439	440
480	479	478	477	476	475	474	473	472	471	470	469	468	467	466	465	464	463	462	461	460	459	458	457	456	455	454	453	452	451	450	449	448	447	446	445	444	443	442	441
481	482	483	484	485	486	487	488	489	490	491	492	493	494	495	496	497	498	499	500	501	502	503	504	505	506	507	508	509	510	511	512	513	514	515	516	517	518	519	520

(455) Sample Unit Surveyed

Figure C8. Sample unit layout, South Apron Feature A9B

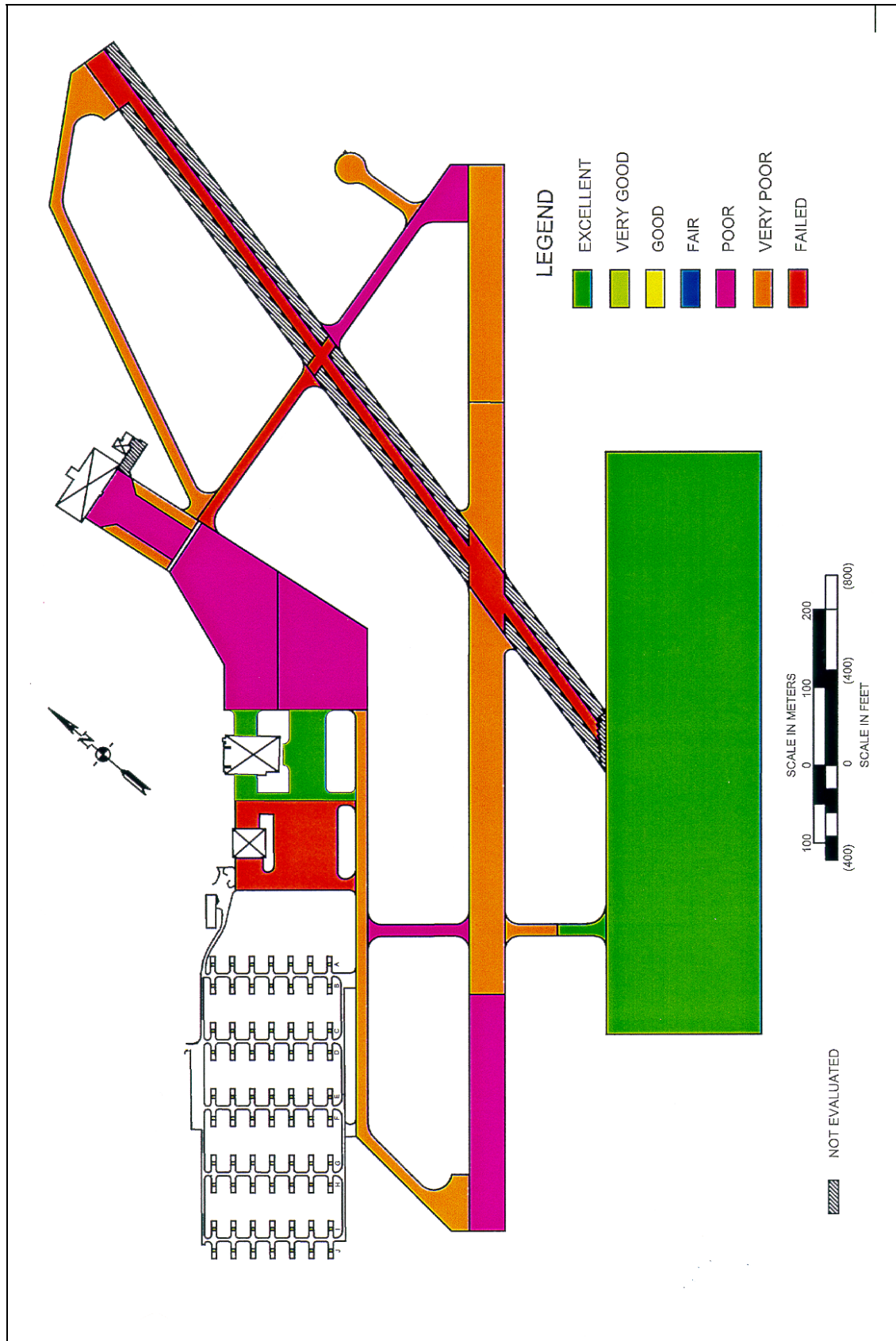


Figure C9. Pavement condition rating summary

<b>Table C1 Comparison of 1983, 1987, 1994 and 2002 PCI Surveys</b>							
<b>Feature</b>	<b>1983 PCI</b>	<b>1987 PCI</b>	<b>1994 PCI</b>	<b>2002 PCI</b>	<b>2002 Rating</b>	<b>Change in PCI From 1997 to 2002 (+ or -)</b>	<b>Pavement Type</b>
<b>Runways</b>							
R1A	32	63	56	34	Poor	-22	AC
R2A	33	45	53	20	Very poor	-23	AC/PCC
R3A	46	44	50	15	Very poor	-35	AC
<b>Taxiways</b>							
T1B	7	80	66	13	Very poor	-53	AC
T2C	30	30	22	31	Poor	+9	AC
T3A	15	26	12	16	Very poor	+4	AC
T4A	52	41	27	30	Poor	+3	AC
T5A	37	20	10	3	Failed	-7	AC
T6B	39	23	17	14	Very poor	-3	AC
T7B	25	30	8	8	Failed	0	PCC
T8B	-- <sup>1</sup>	100	-- <sup>2</sup>	99	Excellent	--	AC
<b>Aprons</b>							
A1B	30	6	2	18	Very poor	+16	AC
A2B	10	10	7	30	Poor	+23	PCC
A3B	57	46	36	40	Poor	+4	PCC
A4B	24	20	11	32	Poor	+21	PCC
A5B	86	78	71	89	Excellent	+18	PCC
A6B	46	46	33	10	Failed	-23	PCC
A7B	<sup>3</sup>	62	59	76	Very Good	-17	PCC
A8B	17	16	8	14	Very poor	+6	PCC
A9B	<sup>1</sup>	100	96	96	Excellent	0	PCC
<sup>1</sup> Under constructed at the time of the 1987 survey. <sup>2</sup> Surveyed as part of T1B prior to 2002. <sup>3</sup> Not surveyed prior to 1987.							





Photo C1. Runway 4-22, Feature R1A, medium-severity shattered slab



Photo C2. Runway 4-22, Feature R2A, medium-severity longitudinal crack





Photo C3. Runway 4-22, Feature R3A, medium-severity joint spall



Photo C4. Taxiway A-5, Feature T2C, high-severity shattered slab





Photo C5. Taxiway B, Feature T7B, vegetation in shattered slab



Photo C6. Apron 1, Feature A1B, filled cracks





Photo C7. Apron 2, Feature A3B, high-severity D cracking



Photo C8. Apron 2, Feature A4B high-severity settlement





Photo C9. Apron 4, Feature A6B, high-severity alligator cracking



Photo C10. South Apron, Feature A9B, low-severity small patch

# Appendix D

## Structural Analyses

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### General

The performance of the airfield pavement facilities was analyzed for either the mixture of traffic shown in Table A4 or for specific aircraft traffic based on usage.

The airfield was evaluated as a Class III airfield in accordance with UFC 3-260-03 (Headquarters, Departments of the Army, Navy, and the Air Force 2001). The traffic mix established for this airfield listed in Table A4 was converted to equivalent traffic of the critical aircraft based on the procedure outlined in TM 5-825-2/DM 21.3/AFM 88-6, Chapter 2 (Headquarters, Departments of the Army, the Air Force, and the Navy 1978). The critical aircraft is defined as that aircraft within a mixture of various aircraft operating at a facility that will impose a more severe combination of gear load and tire pressure than the other assigned aircraft at their respective pass levels. For the projected aircraft traffic mixture, the critical aircraft within the mixture was determined and the number of passes of the critical aircraft required to produce an effect on the pavement equivalent to the total mixture of traffic was computed. The critical aircraft operating on the PCC and AC primary pavements was determined to be the CH-47 at a design pass level of 14,207 passes. Table D1 presents the critical aircraft computation results for the airfield.

The operational ACN values determined for the critical aircraft (23 Mg (50-kip)) CH-47 aircraft are shown in Table D2 for the four subgrade strength categories.

In a wartime scenario, aircraft may be required to operate at weights that exceed normal peacetime loads. These aircraft would have a higher ACN, would cause more damage, and reduce the life of the pavement. A mobilization ACN can be determined from the appropriate ACN-PCN curve presented in ETL 1110-3-394 (Headquarters, Department of the Army 1991). A typical ACN-PCN curves for the CH-47 is shown in Figure D1. For contingency planning, it is often necessary to determine the largest aircraft that can safely land on an airfield. Runway length is a critical factor in this determination. Minimum take-off distances for maximum take-off weights of aircraft are also given in ETL 1110-3-394 (Headquarters, Department of the Army 1991). For a specified aircraft,

the ACN can be determined from the ACN-PCN curve and then the effect of the higher loads on the airfield can be determined from the ACN/PCN ratio. Specific aircraft mobilization traffic requirements are contained in classified mobilization plans and are not included in this report.

## **ACN-PCN Method of Reporting Pavement Structural Condition**

The ACN-PCN method is structured so that the structural evaluation of a pavement for a particular aircraft can be accomplished by using the ratio of the aircraft ACN to the pavement PCN. For a given pavement life and a given number of operations of a particular aircraft, there is a relationship between the ACN/PCN ratio and the percent of pavement life used by the applied traffic. For a given ACN/PCN ratio, a relationship exists for the number of operations that will produce failure of the pavement. These relationships provide a method for evaluating a pavement for allowable load depending on an acceptable degree of damage to the pavement or an allowable number of operations of a particular aircraft to cause failure of a pavement. For aircraft having an ACN equal to the PCN, the predicted failure of the pavement would equal the design life of the pavement. Aircraft having ACNs higher than the pavement PCN would overload the pavement and decrease the life of the pavement. Likewise if the ACN of the operational aircraft were less than the pavement PCN, the life of the pavement would be greater than the design life. If the operational ACN is greater than the pavement PCN and a decrease in pavement life is not acceptable, then structural improvement of the pavement is required to bring the pavement PCN up to or greater than the operational ACN.

## **PCN Analysis**

Modulus values shown in Appendix B were input into the computerized Layered Elastic Evaluation Program (LEEP) to determine the load-carrying capacity of each pavement feature in accordance with UFC 3-260-03 (Headquarters, Departments of the Army, Navy, and the Air Force 2001). Using the design aircraft and traffic levels for normal operations, a PCN was determined for each pavement feature. The PCN is determined using the allowable gross aircraft load and the subgrade strength category. To determine the subgrade category, back-calculated subgrade moduli were converted to CBR values using the correlation  $E = 1500 (\text{CBR})$ . Table D3 presents a summary of the evaluation of each pavement feature in terms of allowable gross aircraft loadings, PCN, and overlay thicknesses required to increase the structural capacity such that the mission traffic can be supported ( $\text{PCN} \geq \text{operational ACN}$ ). The Airfield Pavement Evaluation Chart (APEC) presented in Illustration 1 shows a layout of the airfield pavements and corresponding PCN for each facility.

The PCN codes and PCI for each feature were analyzed to establish ISR ratings listed in Table 3-1. An ISR Rating for each pavement facility is shown in

Illustration 2. AR 420-72 (Headquarters Department of the Army 2000) requires that the following ACN/PCN ratios be used in determining ISR ratings for air-field pavement facilities.

- ACN/PCN  $\leq 1.0$  equals an ISR Green rating
- $1.0 < \text{ACN/PCN} \leq 1.5$  equals an ISR Amber rating
- ACN/PCN  $> 1.5$  equals an ISR Red rating

For those features having a PCN less than the required operational ACN, the additional pavement thickness (overlay) needed to support the mission traffic was computed. Although the required increase in pavement strength is presented as an overlay thickness, several other approaches could be considered. A detailed analysis will be required to select and design the most cost-effective repair or improvement alternative. It should be noted that although less than 102 mm (4-in.) -thick AC overlay requirements are indicated in Table D3, the following minimum thicknesses are recommended in UFC 3-260-2 (Headquarters, Departments of the Army, Navy, and the Air Force 2001):

- a. 51 mm (2-in.) -thick minimum AC overlay over AC pavements.
- b. 102 mm (4-in.) -thick minimum AC overlay over PCC pavements.
- c. 152 mm (6-in.) -thick minimum PCC partially or nonbonded overlay.
- d. 51 mm (2-in.) -thick minimum PCC fully bonded overlay over PCC pavements.

These minimum overlay requirements are required to control the degree of cracking which will occur in the base pavement (existing pavement) due to the application of the design traffic. If those features needing structural improvements are not upgraded in a timely manner pavement may deteriorate rapidly and result in damage to all pavement layers and an increase in cost for the necessary improvements. Excessive damage may also result in lengthy closures of the pavement facility.

The PCN codes for the weakest feature within each pavement facility are shown in Table D4. The PCN code includes the PCN numerical value, pavement type, subgrade category, allowable tire pressure, and method used to determine the PCN. An example of a PCN code is: 30/F/A/W/T, with 30 expressing the numerical PCN value, F indicating a flexible pavement, A indicating high strength subgrade, W indicating high-allowable tire pressure, and T indicating that the PCN value was obtained by a technical evaluation. Table D5 presents a description of the letter codes comprising the PCN code. Each PCN assumes that only the design aircraft will be used for the stated number of passes. Theoretically, if the PCN is equal to the ACN, the pavement should perform satisfactorily and require only routine maintenance through the length of the analysis period. There may be situations when it is necessary to overload a pavement, i.e., the ACN is greater than the PCN. Examples are emergency landings, short-term contingencies, exercises, and air shows. Pavements can usually support some overload; however, pavement life can be reduced. If the PCN were less than the

ACN, the ACN/PCN ratio would be greater than 1 and the pavement would be expected to fail before reaching the end of the analysis period. As a general rule, ACN/PCN ratios of up to 1.25 have minimal impact on pavement life. If the ACN/PCN ratio is between 1.25 and 1.50, aircraft operations should be limited to 10 passes and the pavement inspected after each operation. Aircraft operations resulting in an ACN/PCN ratio over 1.50 should not be allowed except for emergencies. An example of how to use the ACP/PCN method to determine if an aircraft will overload a pavement is shown below.

## Example Problem

Runway 4-22, Taxiway A, Apron 3 must be used for 1,000 passes of a C-23 aircraft operating at a take-off weight of 11 168 kg (24,600 lb). Find the weakest features on each facility and determine if they can support this traffic?

## Solution

From Table D3, determine the weakest feature on R/W 4-22, Taxiway A and E, and the Apron 3; from Figure D1 determine the ACN of a 11 168 kg (24,600 lb) C-23, and then calculate the ACN/PCN ratio using the appropriate PCN from Table D3.

*a. Runway 4-22.*

Weakest feature is R2A (see Table D3)

PCN for R2A = 5/R/D/W/T

ACN for a 11 168 kg (24,600 lb) C-23 on an ultra-low strength subgrade = 8/R/D/W/T (see Figure D2).

ACN/PCN ratio is 8/5 or 1.6; therefore R2A should be limited to emergency C-23 traffic.

*b. Taxiway A.*

Weakest feature is T3A (see Table D3)

PCN for T3A = 5/R/D/W/T

ACN for a 11 168 kg (24,600 lb) C-23 on an ultra-low strength subgrade = 8/R/D/W/T (see Figure D2).

ACN/PCN ratio is 8/5 or 1.6; therefore T3A should be limited to emergency C-23 traffic.

*c. Apron 3 (A5B).*

PCN for A5B = 24/R/C/W/T

ACN for a C-23 on a low strength subgrade = 8/D/C/W/T (see Figure D2).

ACN/PCN ratio is 8/24 or 0.33; therefore A5B should perform satisfactorily.

A summary of the evaluation of each pavement facility in terms of PCN for the thaw-weakened period (November-March) is shown in Table D4. See Table D3 for a summary of the evaluation during the thaw-weakened period for each pavement feature in terms of allowable gross aircraft loadings, PCN, and overlay thicknesses required to increase the structural capacity such that the mission traffic can be supported ( $PCN \geq \text{operational ACN}$ ). When a pavement is not properly designed and constructed to withstand the detrimental effects of winter, one or both of the following will occur: nonuniform heave due to ice lenses or loss of strength during a thaw period. Thaw-weakened periods, which generally occur during the time period of November through March, are identified based on the climatological data shown in Table A1. During this period, several to many cycles of freezing and thawing will occur. Loss of strength will take place during thaw periods in those pavements that have not been properly designed and constructed to prevent such loss. The degree of strength loss depends upon the depth of frost and subsequent thawing. The depth of frost penetration (22-in.) was determined from the climatological data summarized for MAFF. Typical soils in the area are high frost susceptible (frost codes are an F-3). PCNs for the thaw-weakened periods are provided as guidance to the airfield operator for managing airfield operations during the December through February time frame.



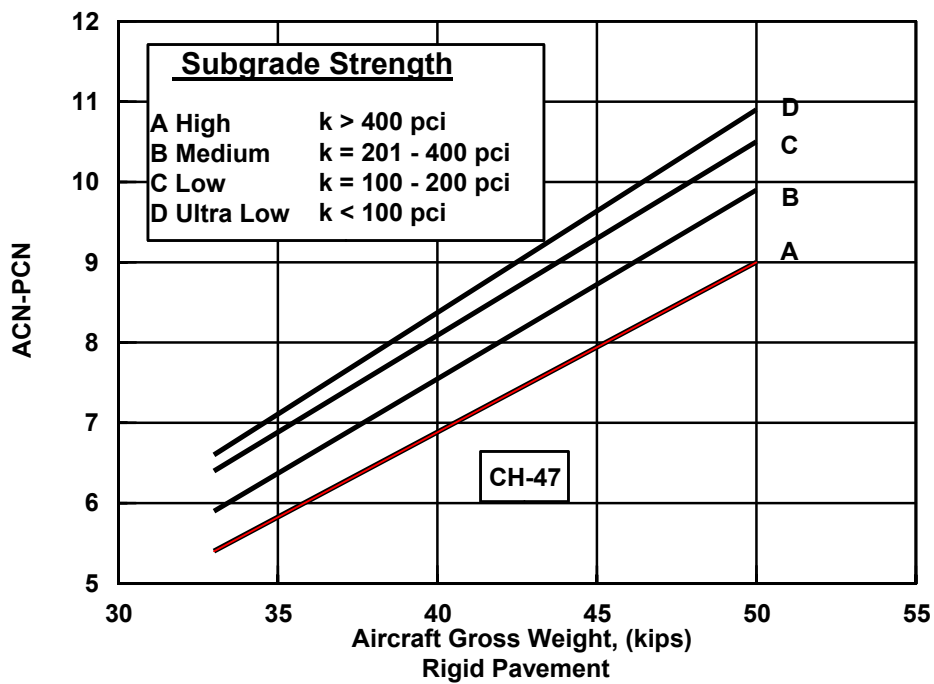
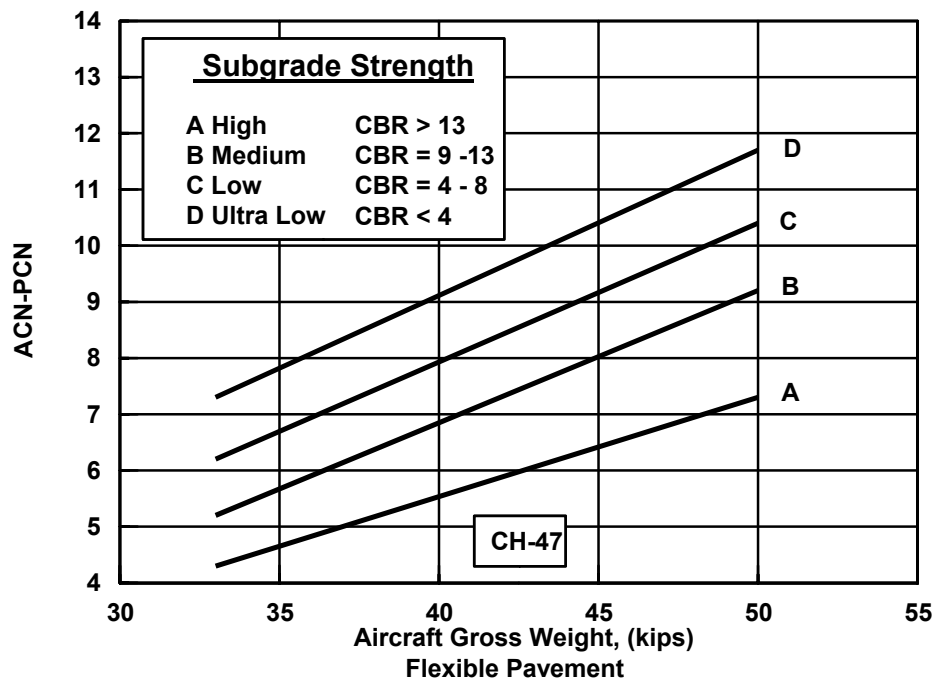


Figure D1. ACN-PCN curve for a CH-47



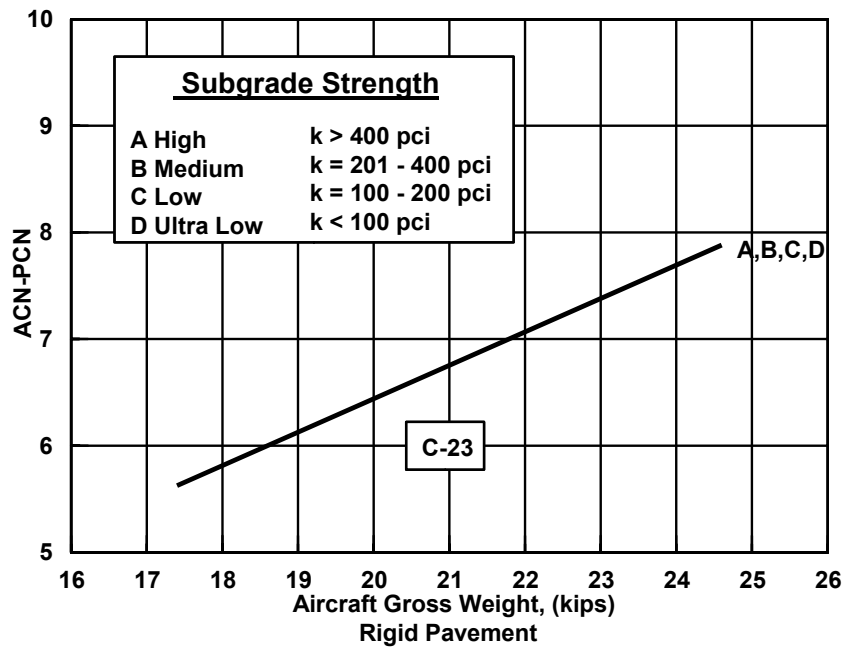
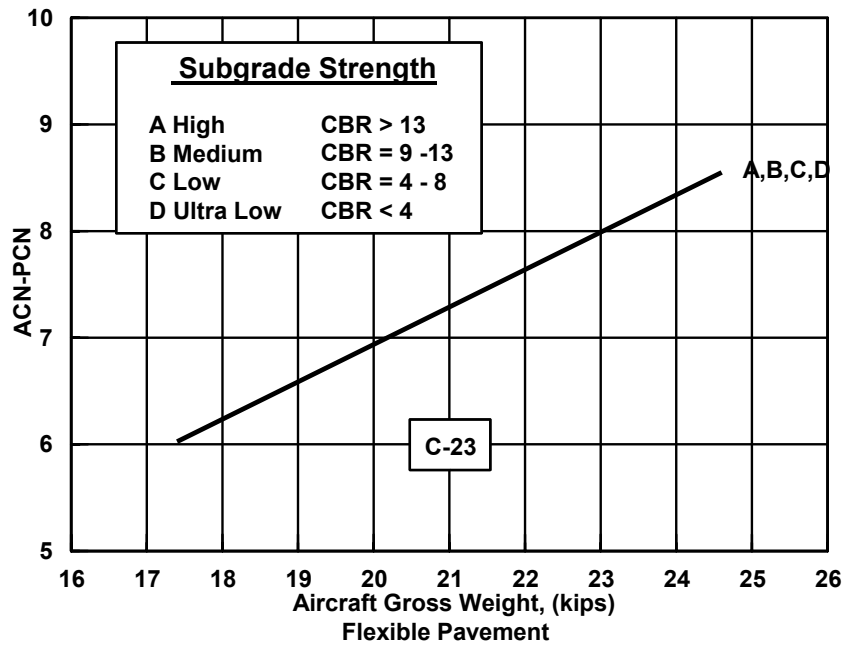


Figure D2. ACN-PCN curve for a C-23

**Table D1**  
**Determination of Critical Aircraft and Design Traffic**

Fixed-Wing Aircraft	Gross Weight kg (lb)	20-year Projected Aircraft Passes	20-year Equivalent CH-47 Passes
C-23	11 168 (24,600)	50,000	4,207
CH-47	22 700 (50,000)	10,000	10,000
20-year Total Equivalent CH-47 passes @ 22 700 (50,000) = 14,207			

**Table D2**  
**Determination of ACN Values for the Critical Aircraft**

PCC Pavements			
Design Aircraft	Weight kg (lb)	Subgrade Category <sup>1</sup>	ACN or Required PCN
CH-47	22 700 (50,000)	A	9
		B	10
		C	11
		D	11
AC Pavements			
Design Aircraft	Weight kg (lb)	Subgrade Category <sup>1</sup>	ACN or Required PCN
CH-47	70 300 (150,000)	A	7
		B	9
		C	10
		D	12

<sup>1</sup> See Table D6 for subgrade category.



Table D3 (Concluded)

Table D4 Allowable Gross Aircraft Loads and Overlay Requirements for the Projected Day-To-Day Traffic during the Frost Period (November –March)												
Pavement Facility	Feature	Test Number or Station m (ft)	Type Traffic Area	Subgrade Strength <sup>1</sup> CBR, % or K, kPa/mm (psi/in.)	Design Aircraft <sup>2</sup>			Allowable Gross Load Mg (kips)	PCN	Theoretical Overlay Requirements, mm (in.)		
					Aircraft	Weight Kg (lb)	Passes			ACN	AC	PCC Partial
Runway 4-22	R1A	0+00-3+05 (0+00-10+00)	A	7 (25)	CH-47	22 700 (50,000)	14,207	11/R/D/W/T	4/R/D/W/T	437 (17.2)	201 (7.9)	221 (8.7)
	R2A	3+05-10+67 (10+00-35+00)	A	7 (25)	CH-47	22 700 (50,000)	14,207	11/R/D/W/T	4/R/D/W/T	478 (18.8)	211 (8.3)	226 (8.9)
	R3A	10+67-13+72 (35+00-45+00)	A	7 (25)	CH-47	22 700 (50,000)	14,207	11/R/D/W/T	4/R/D/W/T	472 (18.6)	211 (8.3)	226 (8.9)
Taxiway A-5	T1B	0+00-0+67 (0+00-2+20)	B	7 (25)	CH-47	22 700 (50,000)	14,207	11/R/D/W/T	4/R/D/W/T	465 (18.3)	208 (8.2)	224 (8.8)
	T2C	0+00-1+29 (0+00-4+24)	C	7 (25)	CH-47	22 700 (50,000)	14,207	11/R/D/W/T	6/R/D/W/T	279 (11.0)	147 (5.8)	168 (6.6)
Taxiway A	T3A	0+00-7+28 (0+00-23+90)	A	7 (25)	CH-47	22 700 (50,000)	14,207	11/R/D/W/T	4/R/D/W/T	437 (17.2)	201 (7.9)	218 (8.6)
Taxiway A-2	T4A	0+00-2+74 (0+00-9+00)	A	7 (25)	CH-47	22 700 (50,000)	14,207	11/R/D/W/T	4/R/D/W/T	424 (16.7)	198 (7.8)	218 (8.6)
	T5A	0+00-2+44 (0+00-8+00)	A	7 (25)	CH-47	22 700 (50,000)	14,207	11/R/D/W/T	4/R/D/W/T	470 (18.5)	211 (8.3)	226 (8.9)
Taxiway A-1	T6B	1+46-12+46 (0+00-20+36)	B	7 (25)	CH-47	22 700 (50,000)	14,207	11/R/D/W/T	4/R/D/W/T	447 (17.6)	201 (7.9)	216 (8.5)
Taxiway B	T7B	12+46-16+08 (40+88-52+75)	B	7 (25)	CH-47	22 700 (50,000)	14,207	11/R/D/W/T	4/R/D/W/T	455 (17.9)	206 (8.1)	221 (8.7)
Taxiway B-3	T8B	0+67-1+29 (2+20-4+24)	B	7 (25)	CH-47	22 700 (50,000)	14,207	11/R/C/W/T	12/R/C/W/T	0 (0.0)	0 (0.0)	0 (0.0)
Apron 1	A1B	1-6	B	7 (25)	CH-47	22 700 (50,000)	14,207	11/R/D/W/T	5/R/D/W/T	361 (14.2)	170 (6.7)	185 (7.3)
(Sheet 1 of 2)												

1 Values for a (F3) frost code subgrade.

2 Determined for the critical aircraft (see Table D1).

3 The allowable gross load is greater than the maximum take-off weight of the critical aircraft.

<sup>1</sup> Values for a (F3) frost code subgrade.<sup>2</sup> Determined for the critical aircraft (see Table D1).<sup>3</sup> The allowable gross load is greater than the maximum take-off weight of the critical aircraft.

Table D4 (Concluded)

**Table D5**  
**Summary of Pavement Classification Numbers**

Pavement Facility	Controlling Feature	PCN <sup>1</sup> Code, Normal Nonfrost	PCN <sup>1</sup> Code, Thaw-weakened
Runway 4-22	R2A	5/R/D/W/T	4/R/D/W/T
Taxiway A-5	T1B	5/R/D/W/T	4/R/D/W/T
Taxiway A	T3A	5/R/D/W/T	4/R/D/W/T
Taxiway A-2	T4A	6/R/D/W/T	4/R/D/W/T
Taxiway A-1	T6B	6/R/D/W/T	4/R/D/W/T
Taxiway B	T7B	6/R/D/W/T	4/R/D/W/T
Apron 1	A2B	6/R/D/W/T	4/R/D/W/T
Apron 2	A3B	6/R/D/W/T	4/R/D/W/T
Apron 3	A5B	24/R/C/W/T	20/R/D/W/T
Apron 4	A6B	7/F/D/W/T	7/F/D/W/T
Tie Down Area Helipads	A7B	9/R/D/W/T	7/R/D/W/T
Compass Swing Base	A8B	6/R/D/W/T	4/R/D/W/T
South Apron	A9B	16/R/C/W/T	13/R/D/W/T
<sup>1</sup> Table D6 describes the components of the PCN code.			

**Table D6**  
**PCN Five-Part Code**

PCN	Pavement Type	Subgrade Strength <sup>1</sup>	Tire Pressure <sup>2</sup>	Method of PCN Determination
Numerical value	R - rigid	A	W	T - technical evaluation
	F - flexible	B	X	U - using aircraft
		C	Y	
		D	Z	
<b><sup>1</sup>Code</b>	<b><u>Category</u></b>	<b><u>Flexible Pavement CBR, %</u></b>	<b><u>Rigid Pavement K, kPa/mm, (psi/in.)</u></b>	
A	High	$\geq 13$	$\geq 108$ (400)	
B	Medium	$13 > \text{CBR} \geq 8$	$108 > K \geq 54$ ( $400 > K \geq 200$ )	
C	Low	$8 > \text{CBR} \geq 4$	$54 > K \geq 27$ ( $200 > K \geq 100$ )	
D	Ultra-low	$< 4$	$< 27$ ( $< 100$ )	
<b><sup>2</sup>Code</b>	<b><u>Category</u></b>	<b><u>Tire Pressure, MPa (psi)</u></b>		
W	High	No limit		
X	Medium	1.0 - 1.5 (146 - 217)		
Y	Low	0.51 - 1.0 (73 - 145)		
Z	Ultra-low	0 - 0.5 (0 - 72)		



# **Appendix E**

## **Micro Paver Output Summary**

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```

Network ID      - MARSH
Branch Name     - RUNWAY 4-22
Branch Number   - R1A
Section Number  - 1      Family - DEFAULT
Slab Length     -      20.00 LF
Slab Width      -      12.50 LF
Number of Slabs -      600
=====

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Inspection Date: MAY/21/2002
Riding Quality :          Safety:      Drainage Cond.:
Shoulder Cond. :      Overall Cond.:      F.O.D.:
-----

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PCI OF SECTION = 34                                RATING = POOR

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TOTAL NUMBER OF SAMPLE UNITS = 30
NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 16
NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0
RECOMMENDED MINIMUM OF 24 RANDOM SAMPLE UNITS TO BE SURVEYED.
STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 28.8%

```

\*\*\* EXTRAPOLATED DISTRESS QUANTITIES FOR SECTION \*\*\*

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT VALUE
62 CORNER BREAK	LOW	11 (SLABS)	1.79	1.80
62 CORNER BREAK	MEDIUM	2 (SLABS)	1.00	1.50
63 LINEAR CR	LOW	105 (SLABS)	17.56	12.66
63 LINEAR CR	MEDIUM	55 (SLABS)	9.23	17.71
63 LINEAR CR	HIGH	63 (SLABS)	10.42	26.19
65 JT SEAL DAM	HIGH	600 (SLABS)	100.00	12.00
71 FAULTING	MEDIUM	4 (SLABS)	1.00	2.00
72 SHATTERED SLAB	LOW	5 (SLABS)	1.00	2.50
72 SHATTERED SLAB	MEDIUM	32 (SLABS)	5.36	19.74
72 SHATTERED SLAB	HIGH	79 (SLABS)	13.10	43.92
73 SHRINKAGE CR	N/A	9 (SLABS)	1.49	0.79
74 JOINT SPALL	LOW	16 (SLABS)	2.68	1.67
74 JOINT SPALL	MEDIUM	7 (SLABS)	1.19	1.58
75 JOINT SPALL	HIGH	4 (SLABS)	1.00	3.00
75 CORNER SPALL	LOW	4 (SLABS)	1.00	0.30
75 CORNER SPALL	MEDIUM	4 (SLABS)	1.00	0.80

\*\*\* PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM \*\*\*

```

LOAD                      RELATED DISTRESSES = 85.00 PERCENT DEDUCT VALUES.
CLIMATE/DURABILITY RELATED DISTRESSES = 8.00 PERCENT DEDUCT VALUES.
OTHER                     RELATED DISTRESSES = 7.00 PERCENT DEDUCT VALUES.

```

```

Network ID      - MARSH
Branch Name     - RUNWAY 4-22
Branch Number   - R2A
Section Number  - 1      Family - DEFAULT
Slab Length     -      20.00 LF
Slab Width      -      12.50 LF
Number of Slabs -      1410
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Inspection Date: MAY/21/2002
Riding Quality :           Safety:      Drainage Cond.:
Shoulder Cond. :      Overall Cond.:      F.O.D.:
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PCI OF SECTION = 20                                RATING = VERY POOR

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TOTAL NUMBER OF SAMPLE UNITS = 68
NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 23
NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0
RECOMMENDED MINIMUM OF 24 RANDOM SAMPLE UNITS TO BE SURVEYED.
STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 15.6%

```

\*\*\* EXTRAPOLATED DISTRESS QUANTITIES FOR SECTION \*\*\*

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT VALUE
62 CORNER BREAK	LOW	6 (SLABS)	1.00	0.70
62 CORNER BREAK	MEDIUM	9 (SLABS)	1.00	1.50
62 CORNER BREAK	HIGH	15 (SLABS)	1.03	2.99
63 LINEAR CR	LOW	128 (SLABS)	9.09	7.95
63 LINEAR CR	MEDIUM	169 (SLABS)	11.98	20.95
63 LINEAR CR	HIGH	294 (SLABS)	20.87	40.96
65 JT SEAL DAM	LOW	70 (SLABS)	4.96	2.00
65 JT SEAL DAM	HIGH	1340 (SLABS)	95.04	12.00
66 SMALL PATCH	LOW	9 (SLABS)	1.00	0.15
66 SMALL PATCH	MEDIUM	3 (SLABS)	1.00	0.60
67 LARGE PATCH	LOW	17 (SLABS)	1.24	1.15
67 LARGE PATCH	MEDIUM	6 (SLABS)	1.00	2.50
72 SHATTERED SLAB	LOW	15 (SLABS)	1.03	2.57
72 SHATTERED SLAB	MEDIUM	70 (SLABS)	4.96	18.93
72 SHATTERED SLAB	HIGH	93 (SLABS)	6.61	33.63
73 SHRINKAGE CR	N/A	55 (SLABS)	3.93	0.95
74 JOINT SPALL	LOW	15 (SLABS)	1.03	0.67
74 JOINT SPALL	MEDIUM	17 (SLABS)	1.24	1.70
74 JOINT SPALL	HIGH	52 (SLABS)	3.72	10.92
75 CORNER SPALL	LOW	20 (SLABS)	1.45	0.64
75 CORNER SPALL	MEDIUM	9 (SLABS)	1.00	0.80
75 CORNER SPALL	HIGH	15 (SLABS)	1.03	1.35

\*\*\* PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM \*\*\*

```

LOAD          RELATED DISTRESSES = 79.00 PERCENT DEDUCT VALUES.
CLIMATE/DURABILITY RELATED DISTRESSES = 8.00 PERCENT DEDUCT VALUES.
OTHER         RELATED DISTRESSES = 13.00 PERCENT DEDUCT VALUES.

```

Inspection Date: MAY/21/2002  
Riding Quality : Safety: Drainage Cond.:  
Shoulder Cond. : Overall Cond.: F.O.D.:

TOTAL NUMBER OF SAMPLE UNITS = 30  
 NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 17  
 NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0  
 RECOMMENDED MINIMUM OF 10 RANDOM SAMPLE UNITS TO BE SURVEYED.  
 STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 9.7%

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT	VALUE
62 CORNER BREAK	LOW	11 (SLABS)	1.76		1.78
62 CORNER BREAK	MEDIUM	7 (SLABS)	1.18		1.56
62 CORNER BREAK	HIGH	9 (SLABS)	1.47		3.55
63 LINEAR CR	LOW	64 (SLABS)	10.59		8.95
63 LINEAR CR	MEDIUM	76 (SLABS)	12.65		21.66
63 LINEAR CR	HIGH	125 (SLABS)	20.88		40.98
64 DURIBILITY CR	HIGH	2 (SLABS)	1.00		2.00
65 JT SEAL DAM	LOW	35 (SLABS)	5.88		2.00
65 JT SEAL DAM	HIGH	565 (SLABS)	94.12		12.00
66 SMALL PATCH	MEDIUM	2 (SLABS)	1.00		0.60
67 LARGE PATCH	LOW	2 (SLABS)	1.00		0.75
67 LARGE PATCH	MEDIUM	5 (SLABS)	1.00		2.50
72 SHATTERED SLAB	LOW	19 (SLABS)	3.24		7.77
72 SHATTERED SLAB	MEDIUM	48 (SLABS)	7.94		24.29
72 SHATTERED SLAB	HIGH	51 (SLABS)	8.53		37.15
73 SHRINKAGE CR	N/A	32 (SLABS)	5.29		1.10
74 JOINT SPALL	LOW	11 (SLABS)	1.76		1.41
74 JOINT SPALL	MEDIUM	16 (SLABS)	2.65		3.01
74 JOINT SPALL	HIGH	11 (SLABS)	1.76		5.76
75 CORNER SPALL	LOW	5 (SLABS)	1.00		0.30
75 CORNER SPALL	MEDIUM	2 (SLABS)	1.00		0.80
75 CORNER SPALL	HIGH	5 (SLABS)	1.00		1.20

LOAD	RELATED DISTRESSES =	81.00 PERCENT DEDUCT VALUES.
CLIMATE/DURABILITY	RELATED DISTRESSES =	9.00 PERCENT DEDUCT VALUES.
OTHER	RELATED DISTRESSES =	10.00 PERCENT DEDUCT VALUES.

```

Network ID      - MARSH
Branch Name     - TAXIWAY A-5
Branch Number   - T1B
Section Number  - 1    Family - DEFAULT
Slab Length     -      20.00 LF
Slab Width      -      12.50 LF
Number of Slabs -      44
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Inspection Date: MAY/21/2002
Riding Quality :           Safety:      Drainage Cond.:
Shoulder Cond. :      Overall Cond.:      F.O.D.:
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PCI OF SECTION = 13                                RATING = VERY POOR

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TOTAL NUMBER OF SAMPLE UNITS = 2
NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 2
NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0
RECOMMENDED MINIMUM OF 2 RANDOM SAMPLE UNITS TO BE SURVEYED.
STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 15.0%

```

\*\*\* EXTRAPOLATED DISTRESS QUANTITIES FOR SECTION \*\*\*

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT VALUE
62 CORNER BREAK	LOW	1 (SLABS)	2.27	2.09
63 LINEAR CR	LOW	1 (SLABS)	2.27	2.37
63 LINEAR CR	MEDIUM	8 (SLABS)	18.18	26.93
63 LINEAR CR	HIGH	4 (SLABS)	9.09	23.89
65 JT SEAL DAM	MEDIUM	44 (SLABS)	100.00	7.00
67 LARGE PATCH	MEDIUM	1 (SLABS)	2.27	6.45
72 SHATTERED SLAB	LOW	3 (SLABS)	6.82	13.75
72 SHATTERED SLAB	MEDIUM	6 (SLABS)	13.64	31.97
72 SHATTERED SLAB	HIGH	9 (SLABS)	20.45	52.52
73 SHRINKAGE CR	N/A	2 (SLABS)	4.55	1.02

\*\*\* PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM \*\*\*

```

LOAD          RELATED DISTRESSES = 92.00 PERCENT DEDUCT VALUES.
CLIMATE/DURABILITY RELATED DISTRESSES = 4.00 PERCENT DEDUCT VALUES.
OTHER          RELATED DISTRESSES = 4.00 PERCENT DEDUCT VALUES.

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Network ID      - MARSH
Branch Name     - TAXIWAY A-5
Branch Number   - T2C
Section Number  - 1      Family - DEFAULT
Slab Length     - 17.75 LF
Slab Width      - 12.50 LF
Number of Slabs - 96
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Inspection Date: MAY/21/2002
Riding Quality :          Safety:      Drainage Cond.:
Shoulder Cond. :      Overall Cond.:      F.O.D.:
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PCI OF SECTION = 31                                RATING = POOR

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TOTAL NUMBER OF SAMPLE UNITS = 5
NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 5
NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0
RECOMMENDED MINIMUM OF 5 RANDOM SAMPLE UNITS TO BE SURVEYED.
STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 29.7%

```

\*\*\* EXTRAPOLATED DISTRESS QUANTITIES FOR SECTION \*\*\*

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT VALUE
62 CORNER BREAK	LOW	3 (SLABS)	3.13	2.57
62 CORNER BREAK	MEDIUM	1 (SLABS)	1.04	1.49
62 CORNER BREAK	HIGH	3 (SLABS)	3.13	8.11
63 LINEAR CR	LOW	16 (SLABS)	16.67	12.25
63 LINEAR CR	MEDIUM	12 (SLABS)	12.50	21.51
63 LINEAR CR	HIGH	5 (SLABS)	5.21	16.42
64 DURIBILITY CR	HIGH	5 (SLABS)	5.21	15.38
65 JT SEAL DAM	MEDIUM	96 (SLABS)	100.00	7.00
67 LARGE PATCH	LOW	4 (SLABS)	4.17	2.67
71 FAULTING	MEDIUM	1 (SLABS)	1.04	2.14
71 FAULTING	HIGH	1 (SLABS)	1.04	3.62
72 SHATTERED SLAB	LOW	0 (SLABS)	0.00	0.30
72 SHATTERED SLAB	MEDIUM	4 (SLABS)	4.17	17.19
72 SHATTERED SLAB	HIGH	13 (SLABS)	13.54	44.50
73 SHRINKAGE CR	N/A	13 (SLABS)	13.54	1.93
74 JOINT SPALL	LOW	3 (SLABS)	3.13	1.75
74 JOINT SPALL	MEDIUM	3 (SLABS)	3.13	3.28
75 CORNER SPALL	LOW	3 (SLABS)	3.13	1.18

\*\*\* PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM \*\*\*

```

LOAD          RELATED DISTRESSES = 76.00 PERCENT DEDUCT VALUES.
CLIMATE/DURABILITY RELATED DISTRESSES = 14.00 PERCENT DEDUCT VALUES.
OTHER         RELATED DISTRESSES = 10.00 PERCENT DEDUCT VALUES.

```

Inspection Date: MAY/21/2002  
Riding Quality : Safety: Drainage Cond.:  
Shoulder Cond. : Overall Cond.: F.O.D.:

TOTAL NUMBER OF SAMPLE UNITS = 28  
 NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 15  
 NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0  
 RECOMMENDED MINIMUM OF 7 RANDOM SAMPLE UNITS TO BE SURVEYED.  
 STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 7.7%

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT	VALUE
62 CORNER BREAK	LOW	7 (SLABS)	1.62		1.67
62 CORNER BREAK	MEDIUM	6 (SLABS)	1.30		1.70
62 CORNER BREAK	HIGH	3 (SLABS)	1.00		3.00
63 LINEAR CR	LOW	51 (SLABS)	11.04		9.23
63 LINEAR CR	MEDIUM	51 (SLABS)	11.04		19.89
63 LINEAR CR	HIGH	3 (SLABS)	1.00		3.50
64 DURABILITY CR	LOW	7 (SLABS)	1.62		1.23
64 DURABILITY CR	MEDIUM	9 (SLABS)	1.95		3.58
64 DURIBILITY CR	HIGH	37 (SLABS)	8.12		21.70
65 JT SEAL DAM	LOW	30 (SLABS)	6.49		2.00
65 JT SEAL DAM	MEDIUM	430 (SLABS)	93.51		7.00
66 SMALL PATCH	LOW	19 (SLABS)	4.22		0.47
67 LARGE PATCH	LOW	9 (SLABS)	1.95		1.66
67 LARGE PATCH	MEDIUM	3 (SLABS)	1.00		2.50
67 LARGE PATCH	HIGH	1 (SLABS)	1.00		4.00
70 SCALING	MEDIUM	6 (SLABS)	1.30		2.32
71 FAULTING	MEDIUM	6 (SLABS)	1.30		2.89
72 SHATTERED SLAB	LOW	27 (SLABS)	5.84		12.35
72 SHATTERED SLAB	MEDIUM	28 (SLABS)	6.17		21.29
72 SHATTERED SLAB	HIGH	93 (SLABS)	20.13		52.17
73 SHRINKAGE CR	N/A	6 (SLABS)	1.30		0.77
74 JOINT SPALL	LOW	10 (SLABS)	2.27		1.58
74 JOINT SPALL	MEDIUM	10 (SLABS)	2.27		2.80
74 JOINT SPALL	HIGH	4 (SLABS)	1.00		3.00
75 CORNER SPALL	LOW	12 (SLABS)	2.60		1.02
75 CORNER SPALL	MEDIUM	10 (SLABS)	2.27		1.52

LOAD	RELATED	DISTRESSES	=	68.00	PERCENT	DEDUCT	VALUES.
CLIMATE/DURABILITY	RELATED	DISTRESSES	=	19.00	PERCENT	DEDUCT	VALUES.
OTHER	RELATED	DISTRESSES	=	13.00	PERCENT	DEDUCT	VALUES.

```

Network ID      - MARSH
Branch Name     - TAXIWAY A-2
Branch Number   - T4A
Section Number  - 1      Family - DEFAULT
Slab Length     - 20.00 LF
Slab Width      - 12.50 LF
Number of Slabs - 180
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Inspection Date: MAY/21/2002
Riding Quality :           Safety:      Drainage Cond.:
Shoulder Cond. :      Overall Cond.:      F.O.D.:
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PCI OF SECTION = 30                                RATING = POOR

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TOTAL NUMBER OF SAMPLE UNITS = 12
NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 7
NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0
RECOMMENDED MINIMUM OF 9 RANDOM SAMPLE UNITS TO BE SURVEYED.
STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 16.4%

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\*\*\* EXTRAPOLATED DISTRESS QUANTITIES FOR SECTION \*\*\*

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT VALUE
62 CORNER BREAK	LOW	2 (SLABS)	1.35	1.40
62 CORNER BREAK	MEDIUM	1 (SLABS)	1.00	1.50
62 CORNER BREAK	HIGH	1 (SLABS)	1.00	3.00
63 LINEAR CR	LOW	12 (SLABS)	6.76	6.22
63 LINEAR CR	MEDIUM	7 (SLABS)	4.05	9.98
64 DURABILITY CR	LOW	6 (SLABS)	3.38	1.36
64 DURABILITY CR	HIGH	4 (SLABS)	2.03	5.49
65 JT SEAL DAM	MEDIUM	180 (SLABS)	100.00	7.00
71 FAULTING	LOW	1 (SLABS)	1.00	1.00
71 FAULTING	HIGH	2 (SLABS)	1.35	3.02
72 SHATTERED SLAB	LOW	1 (SLABS)	1.00	2.50
72 SHATTERED SLAB	MEDIUM	4 (SLABS)	2.03	10.82
72 SHATTERED SLAB	HIGH	35 (SLABS)	19.59	51.60
73 SHRINKAGE CR	N/A	4 (SLABS)	2.03	0.80
74 JOINT SPALL	LOW	1 (SLABS)	1.00	0.60
74 JOINT SPALL	MEDIUM	4 (SLABS)	2.03	2.63
75 CORNER SPALL	LOW	4 (SLABS)	2.03	0.85
75 CORNER SPALL	MEDIUM	2 (SLABS)	1.35	0.94
75 CORNER SPALL	HIGH	1 (SLABS)	1.00	1.20

\*\*\* PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM \*\*\*

```

LOAD                      RELATED DISTRESSES = 78.00 PERCENT DEDUCT VALUES.
CLIMATE/DURABILITY        RELATED DISTRESSES = 12.00 PERCENT DEDUCT VALUES.
OTHER                     RELATED DISTRESSES = 10.00 PERCENT DEDUCT VALUES.

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Network ID      - MARSH
Branch Name     - TAXIWAY A-2
Branch Number   - T5A
Section Number  - 1      Family - DEFAULT
Slab Length     - 20.00 LF
Slab Width      - 12.50 LF
Number of Slabs - 160
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Inspection Date: MAY/21/2002
Riding Quality :          Safety:      Drainage Cond.:
Shoulder Cond. :      Overall Cond.:      F.O.D.:
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PCI OF SECTION = 3 RATING = FAILED

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TOTAL NUMBER OF SAMPLE UNITS = 8
NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 6
NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0
RECOMMENDED MINIMUM OF 5 RANDOM SAMPLE UNITS TO BE SURVEYED.
STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 4.1%

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\*\*\* EXTRAPOLATED DISTRESS QUANTITIES FOR SECTION \*\*\*

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT VALUE
62 CORNER BREAK	LOW	4 (SLABS)	2.50	2.21
62 CORNER BREAK	MEDIUM	3 (SLABS)	1.67	2.35
62 CORNER BREAK	HIGH	7 (SLABS)	4.17	10.83
63 LINEAR CR	LOW	8 (SLABS)	5.00	4.77
63 LINEAR CR	MEDIUM	31 (SLABS)	19.17	27.76
63 LINEAR CR	HIGH	15 (SLABS)	9.17	24.02
64 DURABILITY CR	LOW	4 (SLABS)	2.50	1.32
64 DURABILITY CR	MEDIUM	9 (SLABS)	5.83	7.64
64 DURABILITY CR	HIGH	48 (SLABS)	30.00	54.45
65 JT SEAL DAM	MEDIUM	107 (SLABS)	66.67	7.00
65 JT SEAL DAM	HIGH	53 (SLABS)	33.33	12.00
66 SMALL PATCH	LOW	8 (SLABS)	5.00	0.52
67 LARGE PATCH	LOW	9 (SLABS)	5.83	3.55
71 FAULTING	LOW	1 (SLABS)	1.00	1.00
72 SHATTERED SLAB	LOW	1 (SLABS)	1.00	2.50
72 SHATTERED SLAB	MEDIUM	11 (SLABS)	6.67	22.17
72 SHATTERED SLAB	HIGH	24 (SLABS)	15.00	46.34
73 SHRINKAGE CR	N/A	3 (SLABS)	1.67	0.80
74 JOINT SPALL	LOW	3 (SLABS)	1.67	1.36
75 CORNER SPALL	LOW	1 (SLABS)	1.00	0.30
75 CORNER SPALL	MEDIUM	3 (SLABS)	1.67	1.11
75 CORNER SPALL	HIGH	4 (SLABS)	2.50	3.31

\*\*\* PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM \*\*\*

```

LOAD RELATED DISTRESSES = 60.00 PERCENT DEDUCT VALUES.
CLIMATE/DURABILITY RELATED DISTRESSES = 35.00 PERCENT DEDUCT VALUES.
OTHER RELATED DISTRESSES = 5.00 PERCENT DEDUCT VALUES.

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Inspection Date: MAY/21/2002  
Riding Quality : Safety: Drainage Cond.:  
Shoulder Cond. : Overall Cond.: F.O.D.:

TOTAL NUMBER OF SAMPLE UNITS = 23  
 NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 14  
 NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0  
 RECOMMENDED MINIMUM OF 11 RANDOM SAMPLE UNITS TO BE SURVEYED.  
 STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 12.0%

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT	VALUE
62 CORNER BREAK	LOW	4 (SLABS)	1.04		0.82
62 CORNER BREAK	MEDIUM	1 (SLABS)	1.00		1.50
62 CORNER BREAK	HIGH	3 (SLABS)	1.00		3.00
63 LINEAR CR	LOW	14 (SLABS)	3.47		3.43
63 LINEAR CR	MEDIUM	79 (SLABS)	19.44		27.99
63 LINEAR CR	HIGH	10 (SLABS)	2.43		10.15
64 DURABILITY CR	LOW	3 (SLABS)	1.00		0.50
64 DURABILITY CR	MEDIUM	18 (SLABS)	4.51		6.21
64 DURIBILITY CR	HIGH	28 (SLABS)	6.94		19.29
65 JT SEAL DAM	HIGH	407 (SLABS)	100.00		12.30
72 SHATTERED SLAB	LOW	17 (SLABS)	4.17		9.58
72 SHATTERED SLAB	MEDIUM	21 (SLABS)	5.21		19.45
72 SHATTERED SLAB	HIGH	85 (SLABS)	20.83		52.91
73 SHRINKAGE CR	N/A	10 (SLABS)	2.43		0.81
74 JOINT SPALL	LOW	4 (SLABS)	1.04		0.69
74 JOINT SPALL	MEDIUM	8 (SLABS)	2.08		2.67
74 JOINT SPALL	HIGH	6 (SLABS)	1.39		4.49
75 CORNER SPALL	LOW	3 (SLABS)	1.00		0.30
75 CORNER SPALL	HIGH	1 (SLABS)	1.00		1.20

LOAD	RELATED	DISTRESSES	=	73.00	PERCENT	DEDUCT	VALUES.
CLIMATE/DURABILITY	RELATED	DISTRESSES	=	21.00	PERCENT	DEDUCT	VALUES.
OTHER	RELATED	DISTRESSES	=	6.00	PERCENT	DEDUCT	VALUES.

```

Network ID      - MARSH
Branch Name     - TAXIWAY B (RW 18-36)
Branch Number   - T7B
Section Number  - 1      Family - DEFAULT
Slab Length     - 20.00 LF
Slab Width      - 12.50 LF
Number of Slabs - 782
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Inspection Date: MAY/21/2002
Riding Quality :           Safety:      Drainage Cond.:
Shoulder Cond. :           Overall Cond.:      F.O.D.:
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PCI OF SECTION = 8 RATING = FAILED

TOTAL NUMBER OF SAMPLE UNITS = 38  
 NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 19  
 NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0  
 RECOMMENDED MINIMUM OF 9 RANDOM SAMPLE UNITS TO BE SURVEYED.  
 STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 9.0%

\*\*\* EXTRAPOLATED DISTRESS QUANTITIES FOR SECTION \*\*\*

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT VALUE
62 CORNER BREAK	LOW	8 (SLABS)	1.05	0.85
62 CORNER BREAK	MEDIUM	8 (SLABS)	1.05	1.49
63 LINEAR CR	LOW	99 (SLABS)	12.63	10.18
63 LINEAR CR	MEDIUM	169 (SLABS)	21.58	29.67
63 LINEAR CR	HIGH	41 (SLABS)	5.26	16.53
65 JT SEAL DAM	LOW	782 (SLABS)	100.00	2.00
66 SMALL PATCH	LOW	2 (SLABS)	1.00	0.15
66 SMALL PATCH	MEDIUM	2 (SLABS)	1.00	0.60
66 SMALL PATCH	HIGH	2 (SLABS)	1.00	2.00
67 LARGE PATCH	LOW	16 (SLABS)	2.11	1.73
71 FAULTING	MEDIUM	6 (SLABS)	1.00	2.00
72 SHATTERED SLAB	LOW	33 (SLABS)	4.21	9.66
72 SHATTERED SLAB	MEDIUM	130 (SLABS)	16.58	35.25
72 SHATTERED SLAB	HIGH	222 (SLABS)	28.42	60.22
73 SHRINKAGE CR	N/A	43 (SLABS)	5.53	1.13
74 JOINT SPALL	LOW	8 (SLABS)	1.05	0.71
74 JOINT SPALL	MEDIUM	6 (SLABS)	1.00	1.00
74 JOINT SPALL	HIGH	6 (SLABS)	1.00	3.00
75 CORNER SPALL	LOW	2 (SLABS)	1.00	0.30
75 CORNER SPALL	MEDIUM	2 (SLABS)	1.00	0.80
75 CORNER SPALL	HIGH	2 (SLABS)	1.00	1.20

\*\*\* PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM \*\*\*

LOAD RELATED DISTRESSES = 91.00 PERCENT DEDUCT VALUES.  
 CLIMATE/DURABILITY RELATED DISTRESSES = 1.00 PERCENT DEDUCT VALUES.  
 OTHER RELATED DISTRESSES = 8.00 PERCENT DEDUCT VALUES.

```

Network ID      - MARSH
Branch Name     - TAXIWAY B-3
Branch Number   - T8B
Section Number  - 1    Family - DEFAULT
Slab Length     -      12.50 LF
Slab Width      -      12.50 LF
Number of Slabs -      65
=====

-----
Inspection Date: MAY/21/2002
Riding Quality :          Safety:      Drainage Cond.:
Shoulder Cond. :      Overall Cond.:      F.O.D.:
-----

PCI OF SECTION =   99                      RATING = EXCELLENT

TOTAL NUMBER OF SAMPLE UNITS =           3
NUMBER OF RANDOM SAMPLE UNITS SURVEYED   =           3
NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED =           0
RECOMMENDED MINIMUM OF           3 RANDOM SAMPLE UNITS TO BE SURVEYED.
STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED =    1.6%

*** EXTRAPOLATED DISTRESS QUANTITIES FOR SECTION ***

DISTRESS-TYPE   SEVERITY      QUANTITY      DENSITY %    DEDUCT VALUE
66 SMALL PATCH   LOW          1 (SLABS)      1.47         0.38
67 LARGE PATCH   LOW          1 (SLABS)      1.47         1.38

*** PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM ***

LOAD              RELATED DISTRESSES =    .00 PERCENT DEDUCT VALUES.
CLIMATE/DURABILITY RELATED DISTRESSES =    .00 PERCENT DEDUCT VALUES.
OTHER              RELATED DISTRESSES = 100.00 PERCENT DEDUCT VALUES.

```

```

Network ID      - MARSH
Branch Name     - APRON 1
Branch Number   - A1B
Section Number  - 1      Family - DEFAULT
Slab Length    - 20.00 LF
Slab Width     - 12.50 LF
Number of Slabs - 158
=====

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-----
Inspection Date: MAY/21/2002
Riding Quality :           Safety:      Drainage Cond.:
Shoulder Cond. :           Overall Cond.:      F.O.D.:
-----

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PCI OF SECTION = 18                                RATING = VERY POOR

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```

TOTAL NUMBER OF SAMPLE UNITS = 6
NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 5
NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0
RECOMMENDED MINIMUM OF 5 RANDOM SAMPLE UNITS TO BE SURVEYED.
STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 14.2%

```

\*\*\* EXTRAPOLATED DISTRESS QUANTITIES FOR SECTION \*\*\*

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT VALUE
62 CORNER BREAK	LOW	3 (SLABS)	2.00	1.93
63 LINEAR CR	LOW	36 (SLABS)	23.00	14.78
63 LINEAR CR	MEDIUM	14 (SLABS)	9.00	17.42
63 LINEAR CR	HIGH	17 (SLABS)	11.00	27.17
66 SMALL PATCH	LOW	28 (SLABS)	18.00	2.34
66 SMALL PATCH	MEDIUM	2 (SLABS)	1.00	0.60
72 SHATTERED SLAB	LOW	44 (SLABS)	28.00	31.44
72 SHATTERED SLAB	MEDIUM	33 (SLABS)	21.00	39.65
72 SHATTERED SLAB	HIGH	6 (SLABS)	4.00	27.41

\*\*\* PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM \*\*\*

```

LOAD          RELATED DISTRESSES = 98.00 PERCENT DEDUCT VALUES.
CLIMATE/DURABILITY RELATED DISTRESSES = .00 PERCENT DEDUCT VALUES.
OTHER         RELATED DISTRESSES = 2.00 PERCENT DEDUCT VALUES.

```

```

Network ID      - MARSH
Branch Name     - APRON 1
Branch Number   - A2B
Section Number  - 1      Family - DEFAULT
Slab Length     - 40.00 LF
Slab Width      - 12.50 LF
Number of Slabs - 118
=====

```

```

-----
Inspection Date: MAY/21/2002
Riding Quality :           Safety:      Drainage Cond.:
Shoulder Cond. :      Overall Cond.:      F.O.D.:
-----

```

```

PCI OF SECTION = 30                                RATING = VERY POOR

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```

TOTAL NUMBER OF SAMPLE UNITS = 6
NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 5
NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0
RECOMMENDED MINIMUM OF 5 RANDOM SAMPLE UNITS TO BE SURVEYED.
STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 10.3%

```

\*\*\* EXTRAPOLATED DISTRESS QUANTITIES FOR SECTION \*\*\*

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT VALUE
62 CORNER BREAK	LOW	4 (SLABS)	3.00	2.49
63 LINEAR CR	LOW	34 (SLABS)	29.00	16.59
63 LINEAR CR	MEDIUM	9 (SLABS)	8.00	16.11
66 SMALL PATCH	LOW	52 (SLABS)	44.00	6.03
67 LARGE PATCH	LOW	4 (SLABS)	3.00	2.12
72 SHATTERED SLAB	LOW	68 (SLABS)	58.00	45.17
72 SHATTERED SLAB	MEDIUM	1 (SLABS)	1.00	5.00
72 SHATTERED SLAB	HIGH	1 (SLABS)	1.00	12.00
73 SHRINKAGE CR	N/A	5 (SLABS)	4.00	0.96

\*\*\* PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM \*\*\*

```

LOAD          RELATED DISTRESSES = 91.00 PERCENT DEDUCT VALUES.
CLIMATE/DURABILITY RELATED DISTRESSES = .00 PERCENT DEDUCT VALUES.
OTHER         RELATED DISTRESSES = 9.00 PERCENT DEDUCT VALUES.

```

```

Network ID      - MARSH
Branch Name     - APRON 2
Branch Number   - A3B
Section Number  - 1      Family - DEFAULT
Slab Length     - 20.00 LF
Slab Width      - 12.50 LF
Number of Slabs - 621
=====

```

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-----
Inspection Date: MAY/21/2002
Riding Quality :           Safety:      Drainage Cond.:
Shoulder Cond. :           Overall Cond.:      F.O.D.:
-----

```

```

PCI OF SECTION = 40                                RATING = POOR

```

```

TOTAL NUMBER OF SAMPLE UNITS = 41
NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 19
NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0
RECOMMENDED MINIMUM OF 27 RANDOM SAMPLE UNITS TO BE SURVEYED.
STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 22.0%

```

\*\*\* EXTRAPOLATED DISTRESS QUANTITIES FOR SECTION \*\*\*

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT VALUE
62 CORNER BREAK	LOW	19 (SLABS)	3.03	2.51
62 CORNER BREAK	MEDIUM	2 (SLABS)	1.00	1.50
62 CORNER BREAK	HIGH	6 (SLABS)	1.01	3.00
63 LINEAR CR	LOW	147 (SLABS)	23.74	15.03
63 LINEAR CR	MEDIUM	38 (SLABS)	6.06	13.33
63 LINEAR CR	HIGH	17 (SLABS)	2.78	11.04
64 DURABILITY CR	LOW	63 (SLABS)	10.10	3.31
64 DURABILITY CR	MEDIUM	27 (SLABS)	4.29	5.98
64 DURABILITY CR	HIGH	35 (SLABS)	5.56	16.20
65 JT SEAL DAM	LOW	31 (SLABS)	5.05	2.00
65 JT SEAL DAM	HIGH	420 (SLABS)	67.68	12.00
66 SMALL PATCH	LOW	35 (SLABS)	5.56	0.56
66 SMALL PATCH	MEDIUM	2 (SLABS)	1.00	0.60
67 LARGE PATCH	LOW	86 (SLABS)	13.89	7.71
71 FAULTING	MEDIUM	5 (SLABS)	1.00	2.00
71 FAULTING	HIGH	8 (SLABS)	1.26	4.31
72 SHATTERED SLAB	LOW	5 (SLABS)	1.00	2.50
72 SHATTERED SLAB	MEDIUM	14 (SLABS)	2.27	11.77
72 SHATTERED SLAB	HIGH	30 (SLABS)	4.80	29.58
73 SHRINKAGE CR	N/A	11 (SLABS)	1.77	0.80
74 JOINT SPALL	LOW	19 (SLABS)	3.03	1.74
74 JOINT SPALL	MEDIUM	11 (SLABS)	1.77	2.43
74 JOINT SPALL	HIGH	2 (SLABS)	1.00	3.00
75 CORNER SPALL	LOW	9 (SLABS)	1.52	0.67
75 CORNER SPALL	MEDIUM	2 (SLABS)	1.00	0.80
75 CORNER SPALL	HIGH	2 (SLABS)	1.00	1.20

\*\*\* PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM \*\*\*

```

LOAD          RELATED DISTRESSES = 58.00 PERCENT DEDUCT VALUES.
CLIMATE/DURABILITY RELATED DISTRESSES = 25.00 PERCENT DEDUCT VALUES.
OTHER         RELATED DISTRESSES = 17.00 PERCENT DEDUCT VALUES.

```

```

Network ID      - MARSH
Branch Name     - APRON 2
Branch Number   - A4B
Section Number  - 1      Family - DEFAULT
Slab Length     - 20.00 LF
Slab Width      - 12.50 LF
Number of Slabs - 560
=====

```

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-----
Inspection Date: MAY/21/2002
Riding Quality :           Safety:      Drainage Cond.:
Shoulder Cond. :           Overall Cond.:      F.O.D.:
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PCI OF SECTION = 32                                RATING = POOR

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```

TOTAL NUMBER OF SAMPLE UNITS = 36
NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 14
NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0
RECOMMENDED MINIMUM OF 24 RANDOM SAMPLE UNITS TO BE SURVEYED.
STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 28.8%

```

\*\*\* EXTRAPOLATED DISTRESS QUANTITIES FOR SECTION \*\*\*

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT VALUE
62 CORNER BREAK	LOW	28 (SLABS)	5.07	3.89
62 CORNER BREAK	MEDIUM	4 (SLABS)	1.00	1.50
63 LINEAR CR	LOW	205 (SLABS)	36.59	18.33
63 LINEAR CR	MEDIUM	116 (SLABS)	20.65	28.96
63 LINEAR CR	HIGH	18 (SLABS)	3.26	12.19
65 JT SEAL DAM	HIGH	560 (SLABS)	100.00	12.00
71 FAULTING	HIGH	6 (SLABS)	1.09	3.75
72 SHATTERED SLAB	LOW	34 (SLABS)	6.16	12.82
72 SHATTERED SLAB	MEDIUM	20 (SLABS)	3.62	15.87
72 SHATTERED SLAB	HIGH	14 (SLABS)	2.54	22.25
73 SHRINKAGE CR	N/A	41 (SLABS)	2.54	1.64
74 JOINT SPALL	LOW	14 (SLABS)	2.54	1.64
74 JOINT SPALL	MEDIUM	6 (SLABS)	1.09	1.30
74 JOINT SPALL	HIGH	2 (SLABS)	1.00	3.00
75 CORNER SPALL	LOW	2 (SLABS)	1.00	0.30
75 CORNER SPALL	HIGH	2 (SLABS)	1.00	1.20

\*\*\* PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM \*\*\*

```

LOAD          RELATED DISTRESSES = 82.00 PERCENT DEDUCT VALUES.
CLIMATE/DURABILITY RELATED DISTRESSES = 9.00 PERCENT DEDUCT VALUES.
OTHER         RELATED DISTRESSES = 9.00 PERCENT DEDUCT VALUES.

```



```

Network ID      - MARSH
Branch Name     - APRON 3
Branch Number   - A5B
Section Number  - 1      Family - DEFAULT
Slab Length     - 20.00 LF
Slab Width      - 12.50 LF
Number of Slabs - 443
=====

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-----
Inspection Date: MAY/21/2002
Riding Quality :           Safety:      Drainage Cond.:
Shoulder Cond. :      Overall Cond.:      F.O.D.:
-----

```

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PCI OF SECTION = 89                                RATING = EXCELLENT

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```

TOTAL NUMBER OF SAMPLE UNITS = 18
NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 16
NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0
RECOMMENDED MINIMUM OF 24 RANDOM SAMPLE UNITS TO BE SURVEYED.
STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 28.8%

```

\*\*\* EXTRAPOLATED DISTRESS QUANTITIES FOR SECTION \*\*\*

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT VALUE
63 LINEAR CR	LOW	2 (SLABS)	1.00	1.00
66 SMALL PATCH	LOW	76 (SLABS)	17.08	2.19
67 LARGE PATCH	LOW	30 (SLABS)	6.67	4.01
67 LARGE PATCH	HIGH	2 (SLABS)	1.00	4.00
74 JOINT SPALL	LOW	7 (SLABS)	1.67	1.36
74 JOINT SPALL	HIGH	6 (SLABS)	1.25	3.98
75 CORNER SPALL	LOW	4 (SLABS)	1.00	0.30
75 CORNER SPALL	HIGH	2 (SLABS)	1.00	1.20

\*\*\* PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM \*\*\*

```

LOAD          RELATED DISTRESSES = 6.00 PERCENT DEDUCT VALUES.
CLIMATE/DURABILITY RELATED DISTRESSES = .00 PERCENT DEDUCT VALUES.
OTHER         RELATED DISTRESSES = 94.00 PERCENT DEDUCT VALUES.

```

```

Network ID      - MARSH
Branch Name     - APRON 4
Branch Number   - A6B
Section Number  - 1      Family - DEFAULT
Section Length  - 433.00 LF
Section Width   - 380.00 LF
Section Area    - 95967.00 SF
=====

```

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-----
Inspection Date: MAY/21/2002
Riding Quality :          Safety:          Drainage Cond.:
Shoulder Cond. :          Overall Cond.:      F.O.D.:
-----

```

```

PCI OF SECTION = 10                                RATING = FAILED

```

```

TOTAL NUMBER OF SAMPLE UNITS = 14
NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 9
NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0
RECOMMENDED MINIMUM OF 15 RANDOM SAMPLE UNITS TO BE SURVEYED.
STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 12.2%

```

\*\*\* EXTRAPOLATED DISTRESS QUANTITIES FOR SECTION \*\*\*

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT VALUE
41 ALLIGATOR CR	LOW	892.00 (SF)	0.93	19.81
41 ALLIGATOR CR	MEDIUM	2319.00 (SF)	2.42	38.48
43 BLOCK CR	MEDIUM	64230.00 (SF)	66.93	45.54
43 BLOCK CR	HIGH	30655.00 (SF)	31.94	57.90
49 OIL SPILLAGE	N/A	669.00 (SF)	0.70	3.24
50 PATCHING	MEDIUM	1338.00 (SF)	1.39	10.64
52 WEATH/RAVEL	LOW	11147.00 (SF)	11.62	10.59
52 WEATH/RAVEL	MEDIUM	74129.00 (SF)	77.24	10.59
52 WEATH/RAVEL	HIGH	2341.00 (SF)	2.44	29.34

\*\*\* PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM \*\*\*

```

LOAD          RELATED DISTRESSES = 22.00 PERCENT DEDUCT VALUES.
CLIMATE/DURABILITY RELATED DISTRESSES = 77.00 PERCENT DEDUCT VALUES.
OTHER         RELATED DISTRESSES = 1.00 PERCENT DEDUCT VALUES.

```

Inspection Date: MAY/21/2002  
Riding Quality : Safety: Drainage Cond.:  
Shoulder Cond. : Overall Cond.: F.O.D.:

TOTAL NUMBER OF SAMPLE UNITS = 5  
 NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 5  
 NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0  
 RECOMMENDED MINIMUM OF 5 RANDOM SAMPLE UNITS TO BE SURVEYED.  
 STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 11.2%

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT	VALUE
63 LINEAR CR	LOW	29 (SLABS)	41.43		19.19
67 LARGE PATCH	LOW	1 (SLABS)	1.43		1.34
70 SCALING	LOW	3 (SLABS)	4.29		1.83
70 SCALING	MEDIUM	3 (SLABS)	4.29		5.97
73 SHRINKAGE CR	N/A	6 (SLABS)	8.57		1.43

LOAD	RELATED DISTRESSES =	64.00 PERCENT DEDUCT VALUES.
CLIMATE/DURABILITY	RELATED DISTRESSES =	.00 PERCENT DEDUCT VALUES.
OTHER	RELATED DISTRESSES =	36.00 PERCENT DEDUCT VALUES.

```

Network ID      - MARSH
Branch Name     - COMPASS SWING BASE      Slab Length    -    20.00 LF
Branch Number  - A8B                     Slab Width     -    12.50 LF
Section Number - 1      Family - DEFAULT  Number of Slabs -    160
=====

```

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-----
Inspection Date: MAY/21/2002
Riding Quality :                      Safety:      Drainage Cond.:
Shoulder Cond. :      Overall Cond.:      F.O.D.:
-----

```

```

PCI OF SECTION =    14                                RATING = POOR

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```

TOTAL NUMBER OF SAMPLE UNITS =      7
NUMBER OF RANDOM SAMPLE UNITS SURVEYED =      7
NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED =      0
RECOMMENDED MINIMUM OF      7 RANDOM SAMPLE UNITS TO BE SURVEYED.
STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 10.8%

```

\*\*\* EXTRAPOLATED DISTRESS QUANTITIES FOR SECTION \*\*\*

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT VALUE
62 CORNER BREAK	LOW	4 (SLABS)	2.78	2.37
62 CORNER BREAK	MEDIUM	4 (SLABS)	2.78	4.69
63 LINEAR CR	LOW	24 (SLABS)	14.81	11.36
63 LINEAR CR	MEDIUM	37 (SLABS)	23.15	30.84
63 LINEAR CR	HIGH	12 (SLABS)	7.41	20.79
64 DURABILITY CR	LOW	3 (SLABS)	1.85	1.28
65 JT SEAL DAM	HIGH	160 (SLABS)	100.00	12.00
67 LARGE PATCH	LOW	1 (SLABS)	1.00	0.75
67 LARGE PATCH	HIGH	4 (SLABS)	2.78	11.10
72 SHATTERED SLAB	LOW	10 (SLABS)	6.48	13.28
72 SHATTERED SLAB	MEDIUM	10 (SLABS)	6.48	21.85
72 SHATTERED SLAB	HIGH	25 (SLABS)	15.74	47.24
73 SHRINKAGE CR	N/A	4 (SLABS)	2.78	0.84
74 JOINT SPALL	HIGH	1 (SLABS)	1.00	0.30
75 CORNER SPALL	LOW	1 (SLABS)	1.00	0.30
75 CORNER SPALL	MEDIUM	1 (SLABS)	1.00	0.80

\*\*\* PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM \*\*\*

```

LOAD          RELATED DISTRESSES = 84.00 PERCENT DEDUCT VALUES.
CLIMATE/DURABILITY RELATED DISTRESSES = 7.00 PERCENT DEDUCT VALUES.
OTHER         RELATED DISTRESSES = 9.00 PERCENT DEDUCT VALUES.

```

```

Network ID      - MARSH
Branch Name     - SOUTH APRON
Branch Number   - A9B
Section Number  - 1      Family - DEFAULT
Slab Length     -      12.50 LF
Slab Width      -      12.50 LF
Number of Slabs - 10348
=====

```

```

-----
Inspection Date: MAY/21/2002
Riding Quality :           Safety:      Drainage Cond.:
Shoulder Cond. :      Overall Cond.:      F.O.D.:
-----

```

```

PCI OF SECTION = 96                                RATING = EXCELLENT

```

```

TOTAL NUMBER OF SAMPLE UNITS = 520
NUMBER OF RANDOM SAMPLE UNITS SURVEYED = 30
NUMBER OF ADDITIONAL SAMPLE UNITS SURVEYED = 0
RECOMMENDED MINIMUM OF 5 RANDOM SAMPLE UNITS TO BE SURVEYED.
STANDARD DEVIATION OF PCI BETWEEN RANDOM UNITS SURVEYED = 5.0%

```

\*\*\* EXTRAPOLATED DISTRESS QUANTITIES FOR SECTION \*\*\*

DISTRESS-TYPE	SEVERITY	QUANTITY	DENSITY %	DEDUCT VALUE
62 CORNER BREAK	LOW	34 (SLABS)	1.00	0.70
63 LINEAR CR	LOW	121 (SLABS)	1.17	1.27
66 SMALL PATCH	LOW	586 (SLABS)	5.67	1.27
67 LARGE PATCH	LOW	172 (SLABS)	1.67	1.51
73 SHRINKAGE CR	N/A	17 (SLABS)	1.00	0.60
74 JOINT SPALL	LOW	172 (SLABS)	1.67	1.36
75 CORNER SPALL	LOW	69 (SLABS)	1.00	0.30

\*\*\* PERCENT OF DEDUCT VALUES BASED ON DISTRESS MECHANISM \*\*\*

```

LOAD          RELATED DISTRESSES = 31.00 PERCENT DEDUCT VALUES.
CLIMATE/DURABILITY RELATED DISTRESSES = 0.00 PERCENT DEDUCT VALUES.
OTHER         RELATED DISTRESSES = 69.00 PERCENT DEDUCT VALUES.

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REPORT DOCUMENTATION PAGE				Form Approved OMB No. 0704-0188	
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13. SUPPLEMENTARY NOTES					
14. ABSTRACT  An airfield pavement evaluation was performed in May 2002 at Marshall Army Airfield, Fort Riley, Kansas, to develop information pertaining to the structural adequacy of the airfield pavements for continued use under its current mission and the upgrading of the pavements for mission changes. The pavement surface condition was evaluated using the Pavement Condition Index (PCI) survey procedure, and a nondestructive evaluation procedure was used to determine the load-carrying capability of the pavements and overlay requirements for continued use of the pavements under current missions. Results of the evaluation are presented including: (a) a tabulation of the existing pavement features, (b) the results of the nondestructive tests performed using a heavy weight deflectometer, (c) the PCI and rating of the surface of each pavement feature, (d) a structural evaluation and overlay requirements for 14,207 passes of the CH-47 aircraft, (e) the pavement classification number for each pavement facility, and (f) maintenance and repair recommendations based on the structural evaluation and condition survey.					
15. SUBJECT TERMS Aircraft classification number      Nondestructive testing Allowable gross aircraft load      Pavement classification number Marshall Army Airfield      Pavement condition index					
16. SECURITY CLASSIFICATION OF:			17. LIMITATION OF ABSTRACT	18. NUMBER OF PAGES  106	19a. NAME OF RESPONSIBLE PERSON
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